DISCLAIMER

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Updating the contents of the manual is a continued process, and revisions/replacements are issued periodically. Questions, comments, and proposed recommendations for changes may be sent to SCRRA at 279 E. Arrow Highway, Suite A, San Dimas, CA 91773.

SCRRA NO 10 TURNOUT BILL OF MATERIALS & DRAWING NUMBERS

FROG NUMBER WSM OR RBM CONCRETE OR TIMBER TIES HST OR STANDARD TIES POWER OR MANUAL ML OR TO SIDE SW MACHINE OPERATION

							NO	10							
			L	Н							R	Н			
		W S	SM			RE	3M			W	SM			RE	ВМ
		CONC	RETE			TIM	BER			CONC	RETE			TIM	BER
Н	ST			S.	TD			H:	S T			S	TD		
	POWER MANUAL						POV	WER			MAN	IUAL			
MLSIDE	TOSIDE	MLSIDE	TOSIDE	MLSIDE	TOSIDE	MLSIDE	TOSIDE	MLSIDE	TOSIDE	MLSIDE	TOSIDE	MLSIDE	TOSIDE	MLSIDE	TOSIDE

	1																	
TURNOUT LAYOUT	-	AWING NO	2803-01	2803-03	2803-05	2803-07	2803-09	2803-11	2802-01	2802-01	2803-02	2803-04	2803-06	2803-08	2803-10	2803-12	2802-02	2802-02
SWITCH PACK	DR	AWING NO	2803-13	2803-15	2803-17	2803-19	2803-17	2803-19	2802-11	2802-11	2803-14	2803-16	2803-18	2803-20	2803-18	2803-20	2802-12	2802-12
TIE LAYOUT	DR	AWING NO	2803-31	2803-31	2803-31	2803-31	2803-31	2803-31	2802-31	2802-31	2803-30	2803-30	2803-30	2803-30	2803-30	2803-30	2802-32	2802-32
HST/CONC HEADBLOCK TIE LAYOUT	DR	AWING NO	2803-33	2803-35	2803-37	2803-39	2803-37	2803-39	-	-	2803-32	2803-34	2803-36	2803-38	2803-36	2803-38	-	-
FROG PACK	DR	AWING NO	2803-41	2803-41	2803-41	2803-41	2803-41	2803-41	2802-41	2802-41	2803-40	2803-40	2803-40	2803-40	2803-40	2803-40	2802-40	2802-40
GUARD RAIL MAINLINE	DR	AWING NO	2800-50	2800-50	2800-50	2800-50	2800-50	2800-50	2802-50	2802-50	2800-50	2800-50	2800-50	2800-50	2800-50	2800-50	2802-50	2802-50
GUARD RAIL TURNOUT	DR	AWING NO	2803-51	2803-51	2803-51	2803-51	2803-51	2803-51	2802-50	2802-50	2803-52	2803-52	2803-52	2803-52	2803-52	2803-52	2802-50	2802-50
INSULATED RAIL ASSEMBLY	l	ENGTH	29'-63/4"	29'-63/4"	29'-63/4"	29'-6¾''	29'-63/4"	29'-6¾''	28'-8"	28'-8"	29'-6¾''	29'-6¾''	29'-6¾''	29'-6¾"	29'-63/4"	29'-63/4"	28'-8"	28'-8"
INSULATED RAIL ASSEMBLY	l	ENGTH	29'-111/4"	29'-111/4"	29'-111/4"	29'-111/4"	29'-111/4"	29'-111/4"	46'-6"	46'-6"	29'-111/4"	29'-111/4"	29'-111/4"	29'-111/4"	29'-111/4"	29'-111/4"	46'-6"	46'-6"
RAIL	Į	ENGTH	2@26'-0"	2@26'-0"	2@26'-0"	2@26'-0"	2@26'-0"	2@26'-0"	19'-6"	19'-6"	2@26'-0"	2@26'-0"	2@26'-0"	2@26'-0"	2@26'-0"	2@26'-0"	19'-6"	19'-6"
RAIL	l	ENGTH	2@28'-0"	2@28'-0"	2@28'-0"	2@28'-0"	2@28'-0"	2@28'-0"	23'-6"	23'-6"	2@28'-0"	2@28'-0"	2@28'-0"	2@28'-0"	2@28'-0"	2@28'-0"	23'-6"	23'-6"
RAIL	Į	ENGTH	29'-41/2"	29'-41/2"	29'-41/2"	29'-41/2"	29'-41/2"	29'-41/2"	28'-6"	28'-6"	29'-41/2"	29'-41/2"	29'-41/2"	29'-41/2"	29'-41/2"	29'-41/2"	28'-6"	28'-6"
RAIL	l	ENGTH	29'-93/8"	29'-93/8''	29'-93/8''	29'-93/8''	29'-93/8''	29'-93/8''	23'-0"	23'-0"	29'-93/8"	29'-93/8''	29'-9%''	29'-9%"	29'-93/8''	29'-93/8''	23'-0"	23'-0"
RAIL	l	ENGTH	40'-0"	40'-0"	40'-0"	40'-0"	40'-0"	40'-0"	28'-0"	28'-0"	40'-0"	40'-0"	40'-0"	40'-0"	40'-0"	40'-0"	28'-0"	28'-0"
RAIL	l	ENGTH	40'-4"	40'-4"	40'-4"	40'-4"	40'-4"	40'-4"	32'-0"	32'-0"	40'-4"	40'-4"	40'-4"	40'-4"	40'-4"	40'-4"	32'-0"	32'-0"
RAIL	Į	ENGTH	-	-	-	-	-	-	4@39'-0"	4@39'-0"	-	-	-	-	-	-	4@39'-0"	4@39'-0"
TIE SCREWS CONCRETE	ES 2356	QUANTITY	276	276	300	300	300	300	-	-	276	276	300	300	300	300	-	-
TIE SCREWS TIMBER	ES 2355	QUANTITY	-	-	-	-	-	-	552	552	-	-	-	-	-	-	552	552
WASHER FLAT	ES 2356	QUANTITY	276	276	300	300	300	300	-	-	276	276	300	300	300	300	-	-
SPRING WASHER DOUBLE COIL	ES 2356	QUANTITY	276	276	300	300	300	300	-	-	276	276	300	300	300	300	-	-
TIE PLATE PANDROL	ES 2454	QUANTITY	-	-	-	-	-	-	138	138	-	-	-	-	-	-	138	138
E-CLIP PANDROL E2055	ES 2362	QUANTITY	224	224	224	224	224	224	276	276	224	224	224	224	224	224	276	276
INSULATOR PANDROL NYLON HD10	-	QUANTITY	224	224	224	224	224	224	-	-	224	224	224	224	224	224	-	-
PANDROL JOINT CLIP E2063	ES 2361	QUANTITY	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8
INSULATION PANDROL NYLON 6790	-	QUANTITY	8	8	8	8	8	8	-	-	8	8	8	8	8	8	-	-
TIE PAD PANDROL 69935R	-	QUANTITY	116	116	116	116	116	116	-	-	116	116	116	116	116	116	-	-
SHIM TO REDUCE PLATE FLEXURE	-	QUANTITY	138	138	150	150	150	150	-	-	138	138	150	150	150	150	-	-

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						ASSISTANT DIRECTOR	: STANDA	RDS & DESIGN
Х	xx-xx-xx	REVISION	XX	XX		u) eller	~ /	Javan
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ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

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)F U(H	SOUTHERN	CALIFORNIA	REGIONAL	RAIL	AUTHORITY	,

ENGINEERING STANDARDS NTS NO 10 TURNOUT 1 OF 1

ES2800-10

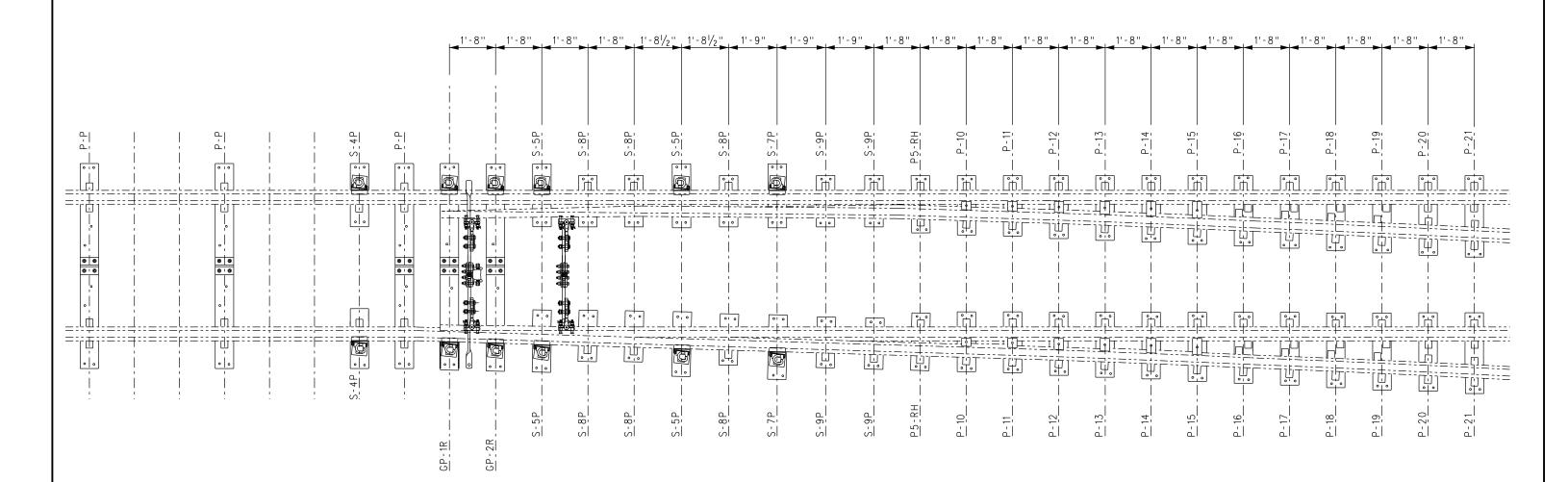
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BILL OF MATERIAL			BILL OF MATERIAL
TEM QTY DESCRIPTION	DWG NO SCRRA	ITEM QTY	DESCRIPTION SCRRA
	ES2802-24		DI RAIL HOLD DOWN CLIPS E-3708
1 2 16'-6" EXTENDED FIELD WELDED TYPE SWITCH POINTS (40'-0" RAIL) 2 1 LH SAMSON STOCK RAILS 40'-0"	ES2802-25		TIE PLATES ES2454
3 1 RH SAMSON STOCK RAILS 40'-0"	ES2802-25	26 552	PANDROL OR EQUAL SCREW SPIKES 15/6" DIA x 6" NO 2355
4 1 NO 1 SMJ TYPE SWITCH ROD WITH BASKET	ES2802-26	27 276	PANDROL OR EQUAL E-CLIP TYPE E-2055
5 1 VERTICAL SWITCH ROD WITH SMJ CLIPS	ES2802-26	28 8	PANDROL OR EQUAL E-CLIP TYPE E-2063 -
6 3 GAUGE PLATE P-P 7 1 GAUGE PLATE GP-1L	ES2802-80 ES2802-81	30 1	BOLTLESS ADJUSTABLE BRACE ASSEMBLY - DRILLED RAIL, 136 LB RE, 19'-6" LONG -
8 1 GAUGE PLATE GP-2L	ES2802-82	31 1	DRILLED RAIL, 136 LB RE, 23'-0" LONG -
9 6 SLIDE PLATE S-8P	ES2802-86	32 1	DRILLED RAIL, 136 LB RE, 23'-6" LONG -
10 4 SLIDE PLATE S-9P	ES2802-86	33 1	DRILLED RAIL, 136 LB RE, 28'-0" LONG -
11 4 BRACE SLIDE PLATE S-5P	ES2802-85 ES2802-85	34 1	DRILLED RAIL, 136 LB RE, 28'-6" LONG -
12 2 BRACE SLIDE PLATE S-7P 13 2 BRACE SLIDE PLATE S-4P	ES2802-88	35 1 36 4	DRILLED RAIL, 136 LB RE, 32'-0" LONG - DRILLED RAIL, 136 LB RE, 39'-0" LONG -
14 2 HEEL PLATE P6-LH	ES2802-83	37 1	EPOXY BONDED PREFABRICATED MITRE CUT INSULATED JOINT (28'-8")
15 2 TURNOUT PLATES P-10 THROUGH P-23	ES2802-91	38 1	EPOXY BONDED PREFABRICATED MITRE CUT INSULATED JOINT (46'-6")
16 1 PLATES P-29 AND P-30	ES2802-91	39 16	TIE, HARDWOOD, TREATED, 7" x 9" x 10' -
17 1 NO 10 RBM FROG 22'-6" 18 1 FROG PLATES NO FP-1 THROUGH FP-9	ES2802-42 ES2802-44	40 11 41 8	TIE, HARDWOOD, TREATED, 7" x 9" x 11' - TIE, HARDWOOD, TREATED, 7" x 9" x 12'-0" -
19	-	42 7	TIE, HARDWOOD, TREATED, 7" x 9" x 13'-0"
20 1 FROG GAUGE PLATES FG-1P THROUGH FG-3P	ES2802-45	43 6	TIE, HARDWOOD, TREATED, 7" x 9" x 14'-0"
21 2 16'-0" U-69 ADJUSTABLE GUARD RAIL WITH PLATES	ES2802-50	44 2	TIE, HARDWOOD, TREATED, 10" x 9" x 14'-0", DAP
22 5 DIRAIL HOLD DOWN CLIPS E-3706 23 2 DIRAIL HOLD DOWN CLIPS E-3707	-	45 6 46 6	TIE, HARDWOOD, TREATED, 7" x 9" x 15'-0" - TIE, HARDWOOD, TREATED, 7" x 9" x 16'-0" -
NOTE:		47 9	TIE, HARDWOOD, TREATED, 7" x 9" x 17'-0"
TURNOUT TURNOI PLATES PLATE SWITCH PLATES MILLED FLAT W/CLIPS W/PLATES W/CLIF	S STANDARD ROLLED	હૃ 16'-0" GU S	TROG GAGE PLATE FG-2P
STANDARD ROLLED STEEL PANDROL TIE PLATES © 30 CROSS TIES POINT OF INTERSECTION		OG GAGE PLATE	FROG GAGE PLATE FG-3P FG-1P 97 4 4 m m m m m m m m m m m m m m m m m
STANDARD ROLLED STEEL PANDROL TIE PLATES THE PLATES			a a transfer to the property of the property o
SAUGE PLATES A 4 7 8 8 8 8 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	2'-5"/ ₁₆ "	91/2"	
P WITH CLIPS (ES2802-80) ROD NO 1 SW PT 16'-6" 5'-21/8" 5'-31/2" 10'-63/8	17'-115%"	TOE OF FROG	STANDARD ROLLED STEEL— PANDROL TIE PLATES @ 11 ADDITIONAL TIES (NOT SHOWN)
10 %6" VERTEX 4 @ 2 @ 3 @ 1'-8" 4" 1'-8" 1'-8"2" 1'-9" 1'-8"	© 26	Q OF 16'-0" GU 7 @ 1'-8 ¹ / ₂	PT
	LEAD 80'-5"	THE(DRETICAL PF
PS			½" PF
DRAWN BY: A. CARLOS DATE: 03/31/2011 SCRRA ENGINEER FOR NON-SCRRA	NG STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENGINEERING STANDARDS STANDARDS
SCRRA SHALL IN SHADARDS IS THE DATA OR IN STANDARDS & DESIGN ASSISTANT DIRECTOR: STANDARDS & DESIGN AND REPRESENT. HIS INFORMATION.	T BE RESPONSIBLE FOR THE ALCURACY OR COMPLETENESS OF ORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE HE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED TIME A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES TIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF LA ROFFEST HAIT IT ASSUMES ALL LIABILITY ARISING FROM SUICH		TROLING TURNOUT LAYOUT NO 10–136 LB RE LH RBM FROG TURNOUT REVISION SHE TO SCALE: REVISION SHE TO STAN SHE REVISION SHE NO 10–136 LB RE LH RBM FROG TURNOUT
x xx-xx-xx REVISION xx xx xx Ulliam Data USE. NO PART OF ANY FORM OR B ALL RIGHTS RESERVATION DATE DESCRIPTION DES. ENG. DIRECTOR OF ENGINEERING AND CONSTRUCTION ALL RIGHTS RESERVATION SERVATION	THESE STANDARDS SHOULD BE REPRODUCED OR DISTRIBUTED IN TAKEN THE PRIOR WRITTEN PERMISSION OF SCRRA.	GATEWAY PLAZA	A, 12TH FLOOR, L. A., CA. 90012 TIMBER TIES, SWITCH STAND ON EITHER SIDE

	BILL OF MATERIAL			BILL OF MATERIAL		
ITEM QTY	DESCRIPTION	DWG NO SCRRA PART NO ITEM	M QTY	DESCRIPTION	DWG NO	SCRRA PART NO
1 2	16'-6" EXTENDED FIELD WELDED TYPE SWITCH POINTS (40'-0" RAIL)	ES2802-24 24	2	DIRAIL HOLD DOWN CLIPS E-3708	-	I AIN I NO
2 1	RH SAMSON STOCK RAILS 40'-0"	ES2802-25 25		TIE PLATES	ES2454	
3 1	LH SAMSON STOCK RAILS 40'-0"	ES2802-25 26	552	PANDROL OR EQUAL SCREW SPIKES 15/16" DIA x 6" NO 2355	-	
4 1	NO 1 SMJ TYPE SWITCH ROD WITH BASKET	ES2802-26 27		PANDROL OR EQUAL E-CLIP TYPE E-2055	-	
5 1	VERTICAL SWITCH ROD WITH SMJ CLIPS	ES2802-26 28		PANDROL OR EQUAL E-CLIP TYPE E-2063	-	
6 3	GAUGE PLATE P-P GAUGE PLATE GP-1R	ES2802-80 29 ES2802-81 30		BOLTLESS ADJUSTABLE BRACE ASSEMBLY DRILLED RAIL, 136 LB RE, 19'-6" LONG	-	
8 1	GAUGE PLATE GP-2R	ES2802-82 31		DRILLED RAIL, 136 LB RE, 23'-0" LONG	-	
9 6	SLIDE PLATE S-8P	ES2802-86 32		DRILLED RAIL, 136 LB RE, 23'-6" LONG	-	
10 4	SLIDE PLATE S-9P	ES2802-86 33		DRILLED RAIL, 136 LB RE, 28'-0" LONG	-	
11 4	BRACE SLIDE PLATE S-5P	ES2802-85 34		DRILLED RAIL, 136 LB RE, 28'-6" LONG	-	
12 2 13 2	BRACE SLIDE PLATE S-7P BRACE SLIDE PLATE S-4P	ES2802-85 35 ES2802-88 36		DRILLED RAIL, 136 LB RE, 32'-0" LONG DRILLED RAIL, 136 LB RE, 39'-0" LONG	-	
14 2	HEEL PLATE P5-RH	ES2802-84 37		EPOXY BONDED PREFABRICATED MITRE CUT INSULATED JOINT (28'-8")	-	
15 2	TURNOUT PLATES P-10 THROUGH P-23	ES2802-92 38	_	EPOXY BONDED PREFABRICATED MITRE CUT INSULATED JOINT (46'-6")	-	
16 1	PLATES P-29 AND P-30	ES2802-92 39		TIE, HARDWOOD, TREATED, 7" x 9" x 10'-0"	-	
17 1	NO 10 RBM FROG 22'-6"	ES2802-42 40	11	TIE, HARDWOOD, TREATED, 7" x 9" x 11'-0"	-	
18 1	FROG PLATES NO FP-1 THROUGH FP-9	ES2802-44 41		TIE, HARDWOOD, TREATED, 7" x 9" x 12'-0"	-	
19 - 20 1	FROG GAUGE PLATES FG-1P THROUGH FG-3P	ES2802-45 43		TIE, HARDWOOD, TREATED, 7" x 9" x 13'-0" TIE, HARDWOOD, TREATED, 7" x 9" x 14'-0"	-	
21 2	16'-0" U-69 ADJUSTABLE GUARD RAIL WITH PLATES	ES2802-52 44		TIE, HARDWOOD, TREATED, 10" x 9" x 14"-0", DAP	-	
22 5	DIRAIL HOLD DOWN CLIPS E-3706	- 45	6	TIE, HARDWOOD, TREATED, 7" x 9" x 15'-0"	-	
23 2	DIRAIL HOLD DOWN CLIPS E-3707	- 46		TIE, HARDWOOD, TREATED, 7" x 9" x 16'-0"	-	
NOTE	г .	47	9	TIE, HARDWOOD, TREATED, 7" x 9" x 17'-0"	-	
IF CC	DNCRETE TIES ARE ALLED AHEAD OF PS			\\'\2" PF		
SWIT		D 80'-5"				
BLOC PLATI	CH POINT, HEAD K TIE GAUGE E P-P WILL 4 @ 2 @ 3 @1'-8" 1'-8" 1'-8" 26 6		HEORETIC			
NOT	BE INSTALLED.	? 1'-8"	'-8½"	13 @ 1'-7 ¹ / ₂ "	14 @ 1'-7 ¹ / ₂ ''	-►
	10 5/16" 1' - 2" 3' - 4" PC	¢ OF 16'-0'	VII CILADE	DAIL -1 11-71/2"		
	ROD NO 1———————————————————————————————————	17'-11%" TOE OF-		12'-3" HF 7"	STANDARD	ROLLED STEEL
	ROD NO 2	FROG			ADDITIONAL TIE	TIE PLATES @ 11 S (NOT SHOWN)
GAUGE PI	LATES					
P-P WITH (ES280	CLIPS /\ $ \xi = $	15 ¹⁵ / ₁₆ " 2'-5 ¹¹ / ₁₆ " 91/ ₂	/ ₋ "	7'-0" 4"		
(E3200	11	<u> </u>	/2 ► -	1	-STANDARD 9'-0" CR	OSS TIES
			事事	THE REPORT OF THE PARTY OF THE	P'ANDROL', 111E 11124	
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STANDA	ND ROLLO S - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -			STANDARD ROLLED IS TEAT		
STEE	EL PANDROL		22E 23E		PANDROLL TIETPUATES	
	TIE PLATES		4			
STANDARD F	ROLLED POINT OF INTERSECTION	FROG GAGE PL.	ATE EG-			
STEEL PAN TIE PLA	TEO	STANDARĎ ROLLED		FROG GAGE PLATE FG-3P	— — — — <u> </u>	
@ 30 CROS	S TIES W/CLIPS PLATES PLATES	STANDARD ROLLED STEEL PANDROL TIE PLATES		FROG GAGE PLATE FG-2P		
	MILLED FLAT W/PLATES W/CLIPS	≖ 16'-0" GI		STANDARD ROLLED STEEL PANDROL	TIE PLATES	
	W/ILAILS W/CLIFS	· 10 -0 -0	OAND K	PF		ADD CDOCC TIES
STA		IÉS © 8 TIÉS © 7 T 1-0" 12'-0" 13	TIÉS @ 3'-0"	6 TIÉS @ 6 TIÉS @ 6 TIÉS @ 9 TIÉS @ 14'-0" 15'-0" 16'-0" 17'-0"	STANDARD ROLLED	ARD CROSS TIES—— STEEL PANDROL
	TIES @ 10'-0" 11 14'-0"	0 12 -0 13	, U	17 -0 13 -0 10 0 17 -0	TIE PLATES CROSS TIES	@ 25 STANDARD (11 NOT SHOWN)
	DRAWN BY: A. CARLOS DATE: 03/31/2011 SCRRA ENGINEERING S	ANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENGINEERING	CTANDADDC	STANDARD
	FOR NON-SCRRA APPER SCRRA SHALL NOT BE THE DATA DO MEDOM	VVED USES: RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF TION CONTAINED HEREIN. THE SELECTION AND USE OF THESE	ИE	TROLINK	214INDAUD2	SCALE:
	/ Varesh D. Refle STANDARUS IS THE SC WITHOUT CONSULTING	LE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES OF ANY KIND APE DISCLAMED. ANYONE MAKING USE OF	▼ 1 I	TORNOUT LA		NT REVISION SHEET
y	ASSISTANT DIRECTOR: STANDARDS & DESIGN THIS INFORMATION AGE LICEN IN DATA OF THE	OF ÂNY KIND ARE DISCLAIMED. ANYONE MAKING USE OF EES THAT IT ASSUMES ALL LIABULTY ARISING FROM SUCH IS STANDARDS SHOULD BE REPRODUCED OR DISTRIBUTED IN MEANS WITHOUT THE PRIOR WRITTEN PERMISSION OF SCRA. ONE GATEWA	CALIFORM	NIA REGIONAL RAIL AUTHORITY NO 10–136 LB RE RH RBM		_ 1 OF
X XX-XX-XX REV. DATE	REVISION XX XX DESCRIPTION DES. ENG. DIRECTOR OF ENGINEERING AND CONSTRUCTION ALL RIGHTS RESERVED	MEANS WITHOUT THE PRIOR WRITTEN PERMISSION OF SCRRA. ONE GATEWA	AY PLAZA	A, 12TH FLOOR, L. A., CA. 90012 TIMBER TIES, SWITCH STANI	UN EITHER SIC	DE CADD FILE: ES2802–02
	osa Date Plotted: 10/5/2011 3:25:25 PM Plot Driver-> S:\Plot Drivers\pdf.plt	FileName=> s:\V8EngStds\2000\Turno				-

		BILL OF MATERIAL			BILL OF MATERIAL	
ITEM QTY	DESCRIPTION		DWG NO SCRRA PART NO	ITEM QTY DESCRIPTION		DWG NO SCRRA PART NO
1 3	GAUGE PLATES P-P		ES2802-80	7 4 S-9P		ES2802-86
2 1	GP-1L		ES2802-81	8 2 P6-LH	THROUGH B. 04	ES2802-83
3 1	GP-2L S-5P		ES2802-82 ES2802-85	9 2 PLATES P-10 T 10 2 S-4P	THROUGH P-21	ES2802-91 ES2802-88
5 6	S-8P		ES2802-86	11		-
6 2	S-7P		ES2802-85	12		-
		S-4P				
		DRAWN BY: DRAFTER DATE: 03/31/2011 SCRRA	ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENICINIEEDINIC O	STANDARDS STANDARD
		FOR NO SCRRA	N-SCRRA APPROVED USES: SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF TA OR INFORMATION CONTAINED HEREIN THE SELECTION AND LISE OF THESE	METR	OI INK ENGINEERING S	STANDARDS 2
		Vareh 2. Pale William	N-SERRA APPROVED USES: SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF TA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE ROB IS THE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED T CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES	METR	NO 10-136 LB RE LH S	STANDARDS 2 SCALE: REVISION ISHEET
x xx-xx-xx	REVISION XX XX	SCRA STAND HALL STAND WITHOUT WITHOUT WITHOUT STAND WITHOUT WITHOUT STAND WITHOUT STAND WITHOUT STAND	N-SCRRA APPROVED USES: SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF TA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE ROS IS THE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED TO CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES PRESENTATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF COMMITTED BY A SELECTION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH OAD TO THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET STANDARDS CANNOT BY CONTROLLED IN 1902 OF THE SECRET BY CONTROLLED IN 1902 OF THE SECR	METR SOUTHERN CALIFORNIA REGION DNE GATEWAY PLAZA, 12TH FLO	NO 10–136 LB RE LH S TIMBER TIE	STANDARDS SCALE: SWITCH PACK, REVISION SHEET 1 (

BILL OF MA	ATERIAL	BILL OF MA	BILL OF MATERIAL						
EM QTY DESCRIPTION	DWG NO SCRRA PART NO	ITEM QTY DESCRIPTION	DWG NO SCRRA PART NO						
1 3 GAUGE PLATES P-P	ES2802-80	7 4 S-9P	ES2802-86						
2 1 GP-1R	ES2802-81	8 2 P5-RH	ES2802-84						
3 1 GP-2R	ES2802-82	9 2 PLATES P-10 THROUGH P-21	ES2802-92						
4 4 S-5P	ES2802-85	10 2 S-4P	ES2802-88						
5 6 S-8P	ES2802-86	11	-						
6 2 S-7P	ES2802-85	12	-						



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Γ					DRAWN BY: HDR	DATE:	03/31/2011	SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.	
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H) 00 -			THIS INFORMATION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY
L	Х	XX-XX-XX	REVISION	XX XX	I ulle	~ Dava	Ec	USE. NO PART OF THESE STANDARDS SHOULD BE REPRODUCED OR DISTRIBUTED IN ANY FORM OR BY ANY MEANS WITHOUT THE PRIOR WRITTEN PERMISSION OF SCRA.	ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012
-	RF V	DATE	DESCRIPTION	DES. FNG.	DIRECTOR OF ENGINEER	INC. AND. CONSTRUCT		ANT TORT OF DE ANT PLANS WITHOUT THE FRIOR WRITTEN FERMISSION OF SCREW.	ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

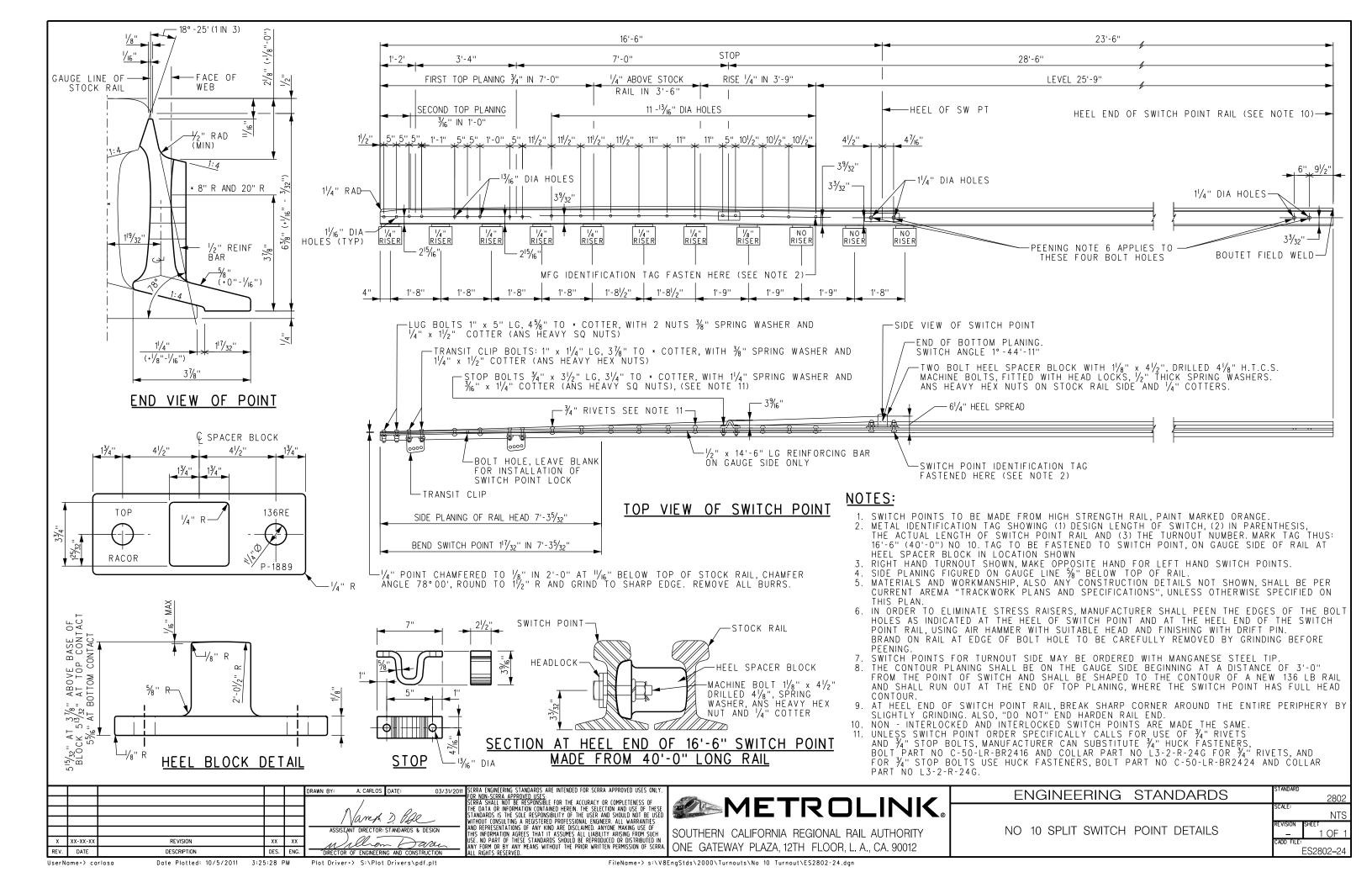
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Н	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY	

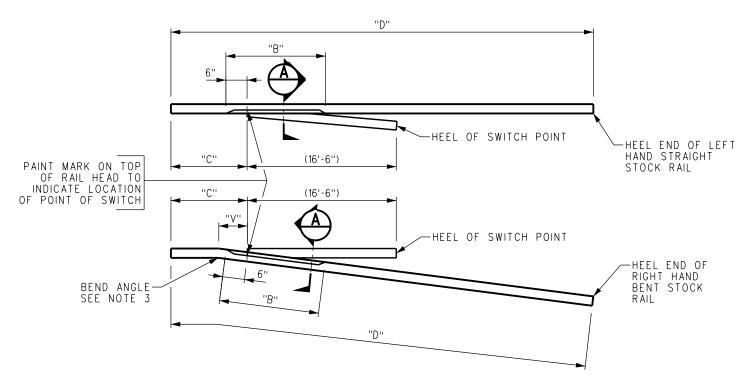
NO 10-136 LB RE RH SWITCH PACK, TIMBER TIES, SWITCH CONTROL ON EITHER SIDE

ENGINEERING STANDARDS

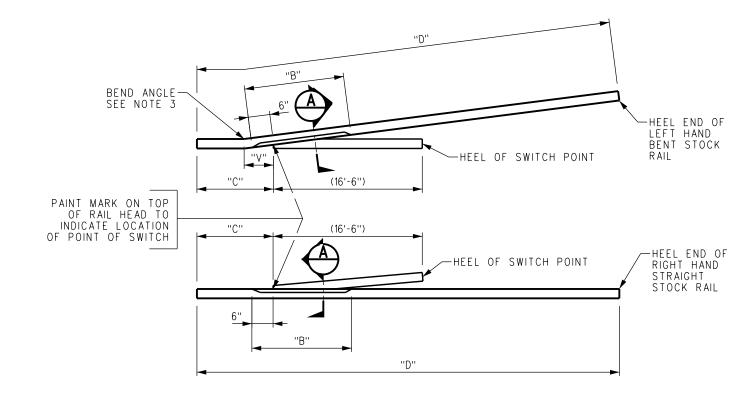
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STOCK RAILS SHOWN ARE FOR "RIGHT HAND TURNOUT"



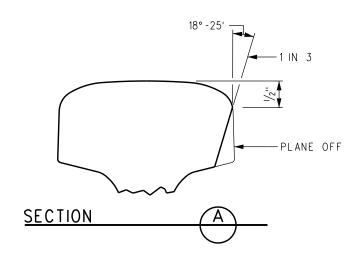
NOTES:

- 1. UNDERCUT STOCK RAILS TO BE MADE OF HIGH STRENGTH RAIL WITH ENDS BEVELED PER CURRENT AREMA PLAN NO 1005.
- 2. FOR STOCK RAIL UNDERCUT LENGTH "B", PER SECTION "A", LENGTH "C" AND LENGTH "D" FOR NEW SAMSON SWITCH INSTALLATIONS OR REPLACEMENT ORDERS SEE TABLE BELOW.

				LENGTHS	B, C, & D F	OR 136 LB R.	AIL		
CW DT	т.о.	6.1.0.01/			IRST (NEW)			ACEMENT OF	RDERS ONLY
SW PT LENGTH	TO NO	STOCK RAIL	В	С	D	END DRILL SEE NO 10	С	D	END DRILL SEE NO 10
16'-6"	10	STR	9'-6"	10'-0"	40'-0"	NONE	10'-0"	52'-0"	NONE
16'-6"	10	BENT	9'-6"	10'-0"	40'-0"	HEEL END ONLY	10'-0"	52'-0"	HEEL END ONLY

3. BEND ANGLE IN BENT STOCK RAIL TO BE AS FOLLOWS:

SW LENGTH	BEND ANGLE	V (VERTEX DIST)
16'-6"	1° -44'-11" OR 1" IN 2'-9"	10 5/16 ''



STOCK RAILS SHOWN ARE FOR "LEFT HAND TURNOUT"

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SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY
ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

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ENGINEERING STANDARDS

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UNDERCUT STOCK RAILS

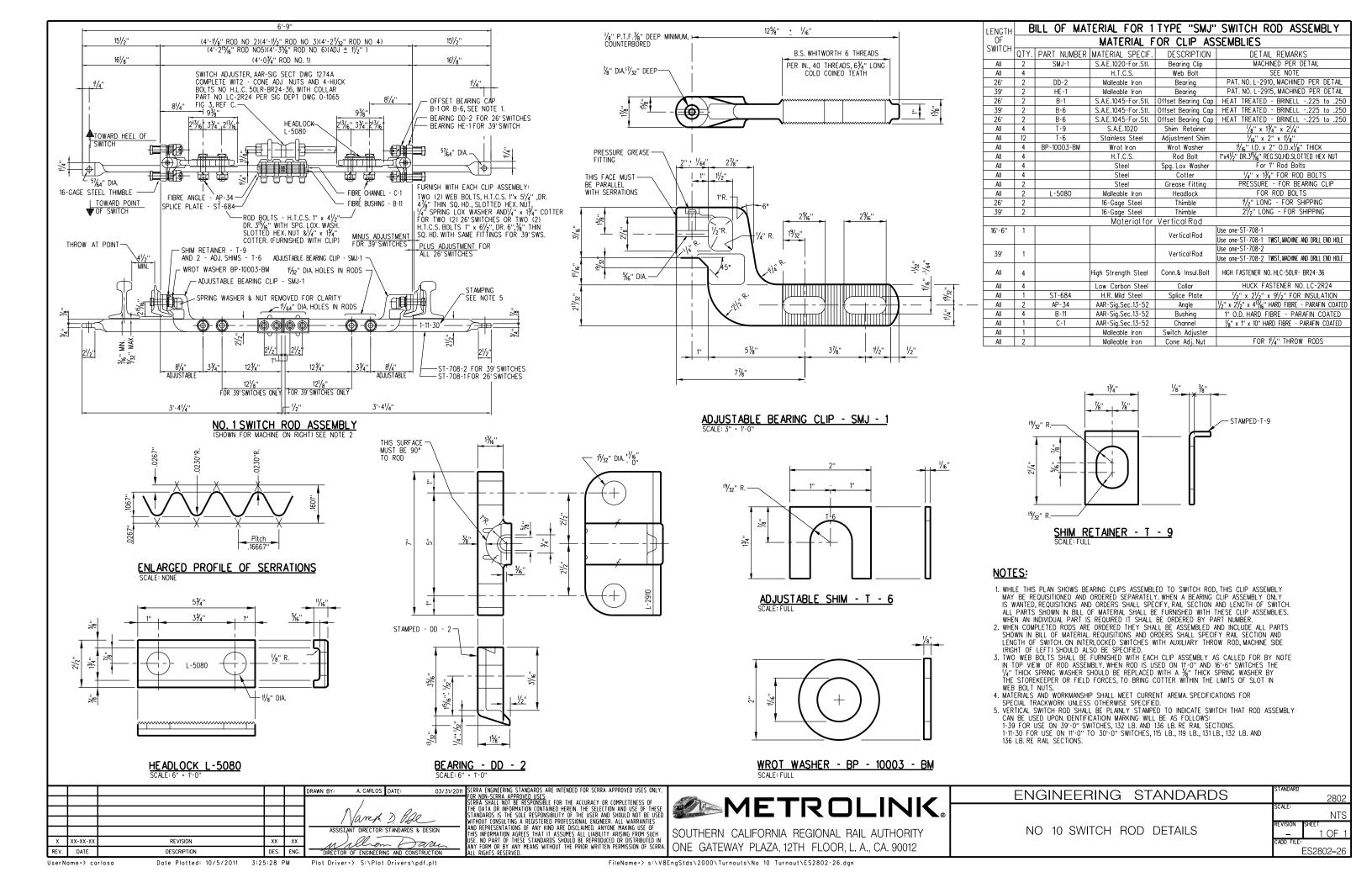
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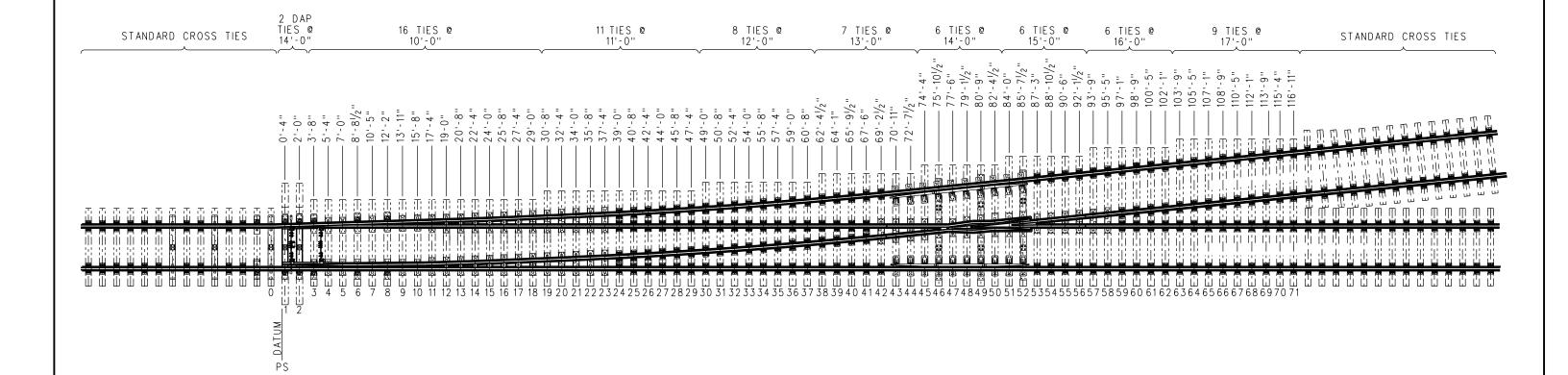
2802

1 OF 1

CADD FILE:

ES2802-25





BILL OF SWITCH TIES							
PIECES	SIZE	LENGTH	BOARD FEET				
16	7" x 9"	10'-0"	840.00				
11	7" x 9"	11' - 0 ''	635.25				
8	7" x 9"	12'-0"	504.00				
7	7" x 9"	13'-0"	477.75				
6	7" x 9"	14'-0"	441.00				
2	10" x 9"	14'-0" DAP TIES	210.00				
6	7" x 9"	15'-0"	472.50				
6	7" x 9"	16'-0"	504.00				
9	7" x 9"	17'-0"	803.25				
TOTAL			TOTAL				
71			4887.75				

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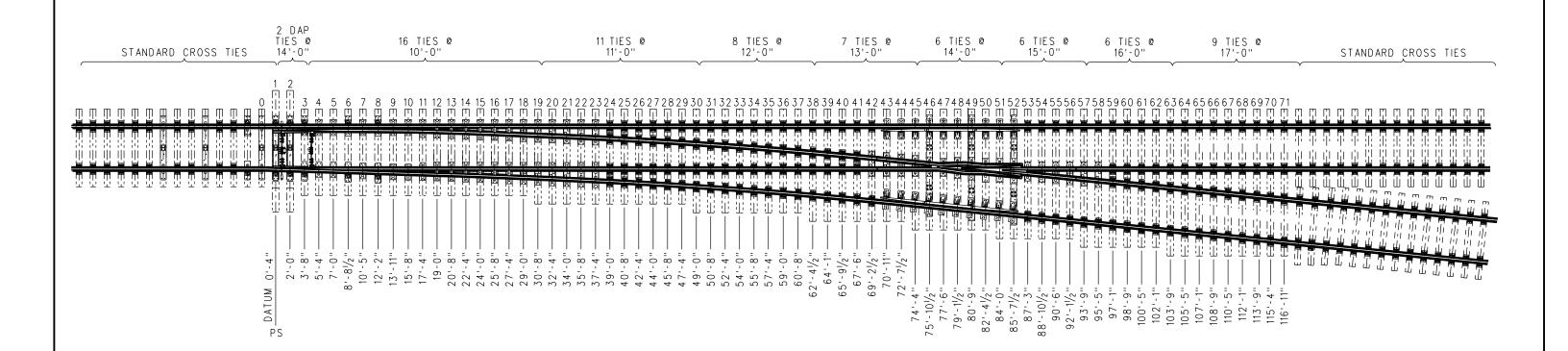
Vares D. Pal ASSISTANT DIRECTOR: STANDARDS & DESIGN Illian Davar
TOR OF ENGINEERING AND CONSTRUCTION

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SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

ENGINEERING STANDARDS	2802
TIMBER TIE LAYOUT	scale: NTS
NO 10–136 LB RE RBM FROG LH TURNOUT	REVISION SHEET - 1 OF 1
MANUAL SWITCH MACHINE ON EITHER SIDE	CADD FILE: ES2802–31



	BILL OF SV	WITCH TIES	
PIECES	SIZE	LENGTH	BOARD FEET
16	7" x 9"	10'-0"	840.00
11	7" x 9"	11' - 0 ''	635.25
8	7" x 9"	12'-0"	504.00
7	7" x 9"	13'-0"	477.75
6	7" x 9"	14'-0"	441.00
2	10" x 9"	14'-0" DAP TIES	210.00
6	7" x 9"	15'-0"	472.50
6	7" x 9"	16'-0"	504.00
9	7" x 9"	17'-0"	803.25
TOTAL			TOTAL
71			4887.75

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Varen D. Pale ASSISIANT DIRECTOR: STANDARDS & DESIGN

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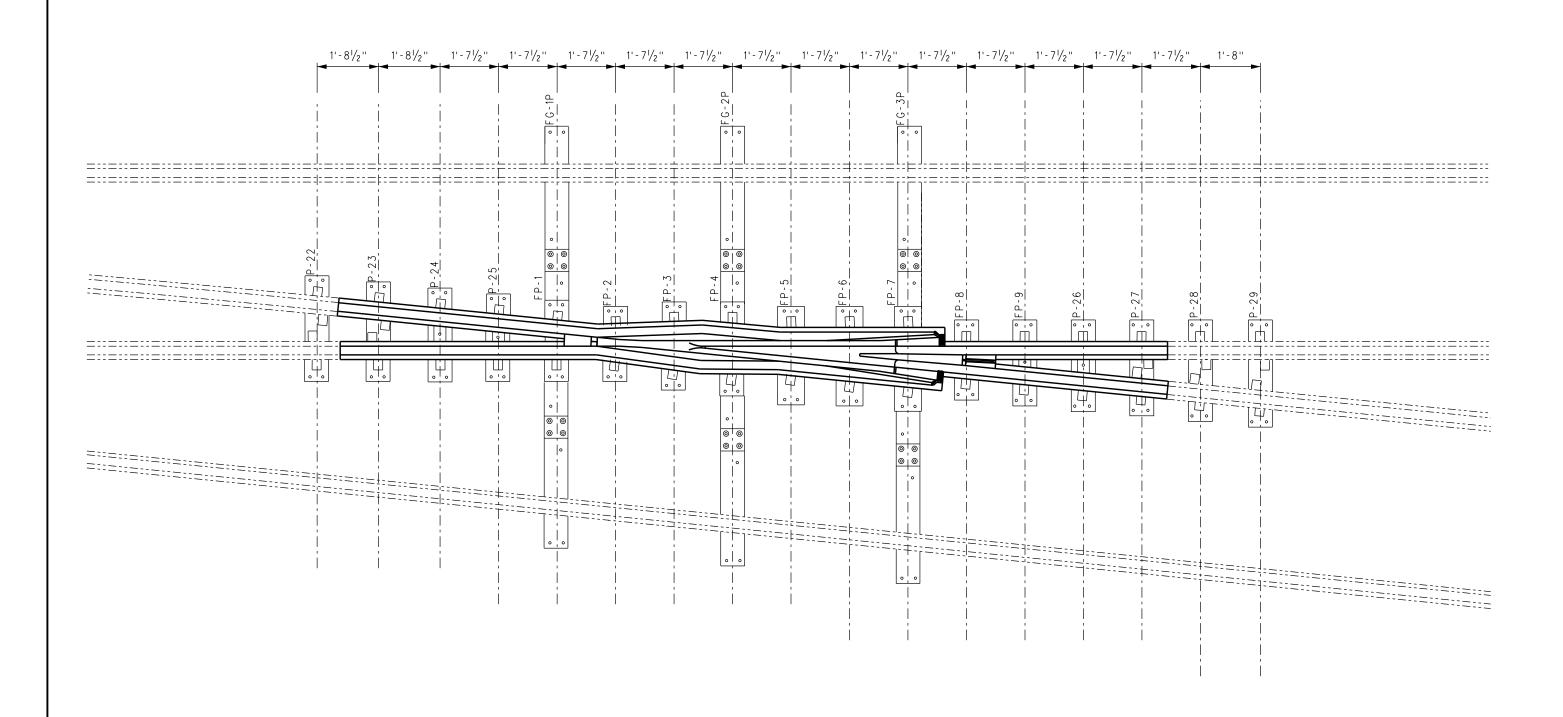
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SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY

ENGINEERING STANDARDS	STANDARD 2802
TIMBER TIE LAYOUT	scale: NTS
NO 10–136 LB RE RBM FROG RH TURNOUT	REVISION SHEET - 1 OF 1
MANUAL SWITCH MACHINE ON EITHER SIDE	CADD FILE: ES2802–32

			BILL OF MATERIAL		
I	ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO
	1	1	NO 10 136 LB RE RH RBM FROG LAYOUT	ES2802-42	



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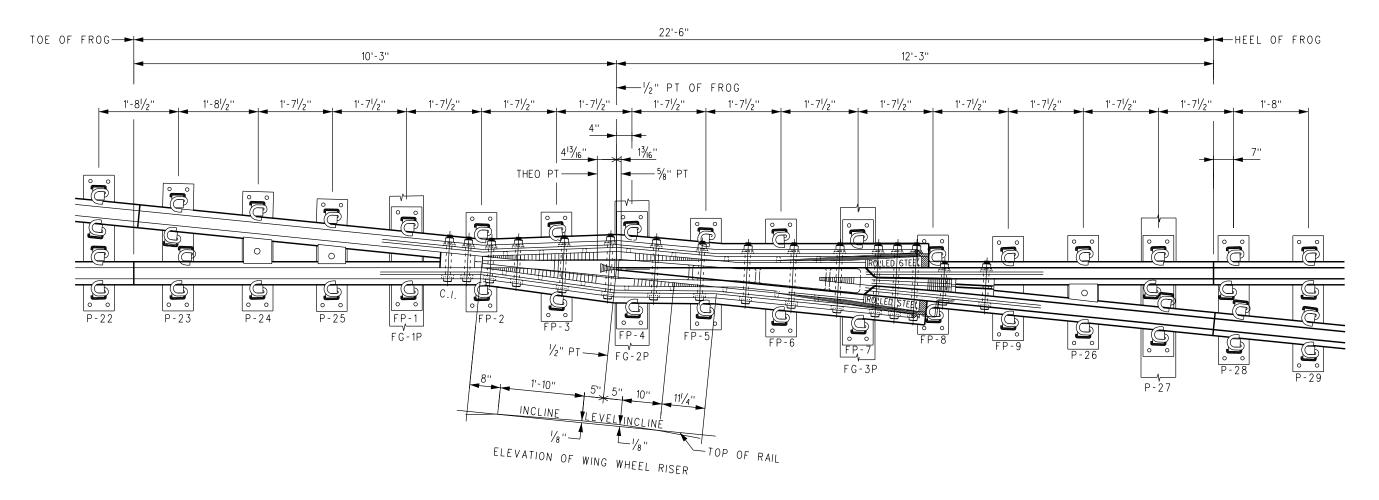
SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY

ENGINEERING STANI	DARDS
NO 10 RBM FROG RH FROG ASSEMBLY PLAN VIEW AND TIMBER TIES–136 LB RE R	FROG PACK

BILL OF MATERIAL SCRRA ITEM QTY DESCRIPTION DWG NO PART NO NO 10 136 LB RE LH RBM FROG LAYOUT ES2802-42 |<u>|</u> _______ _::=::=::=::=:: :=::=::=::=::=::=::=::=:: -----:=:=:=:=:=:=:=:=:=:=:=:=:=:=: **0**| 0 1'-7½" 1'-7½" 1'-7½" 1'-7½" 1'-7½" 1'-7½" 1'-7½" 1'-7½" 1'-7½" 1'-71/2" | 1'-71/2" | 1'-71/2" | 1'-71/2" SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.
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ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012 ENGINEERING STANDARDS **METROLINK** Jares D. Page NTS NO 10 RBM FROG LH ASSISIANT DIRECTOR: STANDARDS & DESIGN FROG ASSEMBLY PLAN VIEW AND FROG PACK SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY 1 OF x xx-xx-xx REVISION TIMBER TIES - 136 LB RE RAIL ES2802-41 REV. DATE DESCRIPTION DES. ENG. FileName=> s:\V8EngStds\2000\Turnouts\No 10 Turnout\ES2802-41.dgn Date Plotted: 10/5/2011 3:25:32 PM Plot Driver=> S:\Plot Drivers\pdf.plt



NO 10 RAILBOUND MANGANESE STEEL FROG

ANGLE 5° -43'-29'

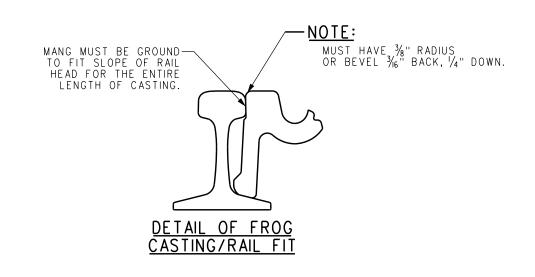
NOTES:

- 1. FROG ANGLE 5°-43'-29"
- 2. RAIL USED IN FABRICATION OF FROG TO BE 136 LB "HIGH STRENGTH"
- 2. RAILBOUND MANGANESE STEEL FROG PER CURRENT AREMA. PLAN NUMBERS 621 AND 623 WITH EXPLOSIVE HARDENED MANGANESE HIGH INTEGRITY CASTING PER CURRENT AREMA. SPECIFICATIONS AND MODIFIED FOR ARM LENGTHS AND PLATES WITH PANDROL TYPE FASTENERS.

 4. ALL FROG PLATES SHALL BE STAMPED IN ½" CHARACTERS TO INDICATE MANUFACTURER, FROG NUMBER, HAND OF TURNOUT, RAIL SECTION AND PLATE NUMBER. MARK TO BE STAMPED ON SAME
- END OF ALL FROG PLATES.
- FOR DETAILS OF FROG PLATES SEE ES2802-44.

 WORKMANSHIP AND MATERIALS SHALL BE PER CURRENT AREMA. SPECIFICATIONS FOR "SPECIAL TRACKWORK", EXCEPT AS OTHERWISE SPECIFIED.
- ANY CONSTRUCTION DETAILS NOT SHOWN SHALL BE IN ACCORDANCE WITH CURRENT AREMA. RECOMMENDED PRACTICE.
- 8. FROG PLATES ARE DESIGNED TO BE INSTALLED PERPENDICULAR TO MAIN TRACK.
 9. BODY BOLTS TO BE 1% "DIA H.T.C.S. PER AREMA SPECIFICATIONS.
 10. TOE AND HEEL BLOCKS AND BOLTS PER AREMA SPECIFICATIONS.

- 11. RAIL ENDS TO BE CUT AT 45 DEGREE ANGLE AT JOINT WITH FROG CASTING.



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					/ Varet D. Poll
					ASSISIANT DIRECTOR: STANDARDS & DESIGN
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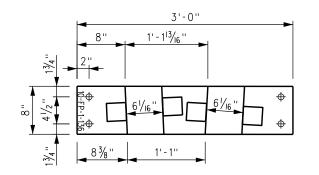
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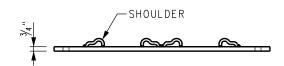
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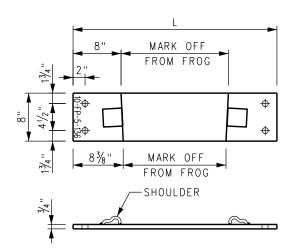
SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA, 90012

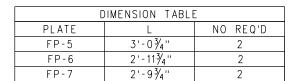
ENGINEERING STANDARDS	STANDARD 2802
	scale: NTS
NO 10 136 LB RE RH RBM FROG LAYOUT	REVISION SHEET - 1 OF 1
THE HEIM THEG EXTENT	CADD FILE: ES2802–42



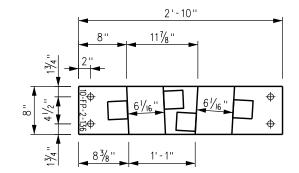


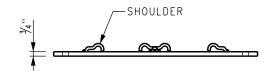
FROG PLATE - FP-1 3/4" x 8" x 3'-0" - FLAT (2 REQUIRED)



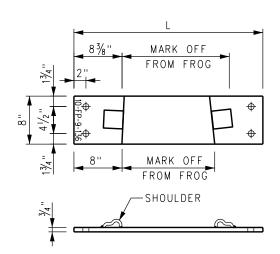


FROG PLATE - FP-5 THRU FP-7



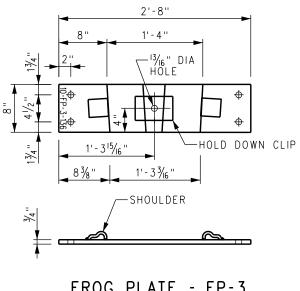


FROG PLATE - FP-2 ¾4" x 8" x 2'-10" - FLAT (2 REQUIRED)

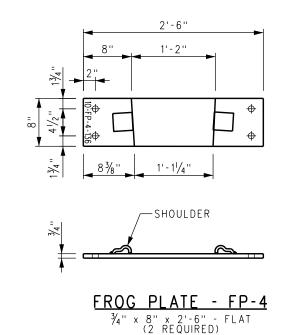


FROG PLATE - FP-8 AND FP-9 3/4" x 8" - FLAT (SEE TABLE FOR LENGTHS)

PLATE		NO REQ'D
FP-8	2'-81/2"	2
FP-9	2'-10"	2

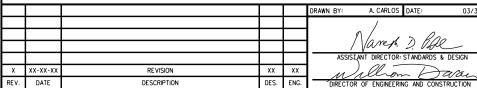






NOTES:

- 1. STAMP PLATE WITH PROPER PLATE NUMBER AND WEIGHT OF RAIL. 2. HOLES IN PLATES ARE 1" IN DIA UNLESS OTHERWISE NOTED. 3. ALL SHOULDERS ARE PANDROL TYPE 1 FORGED.



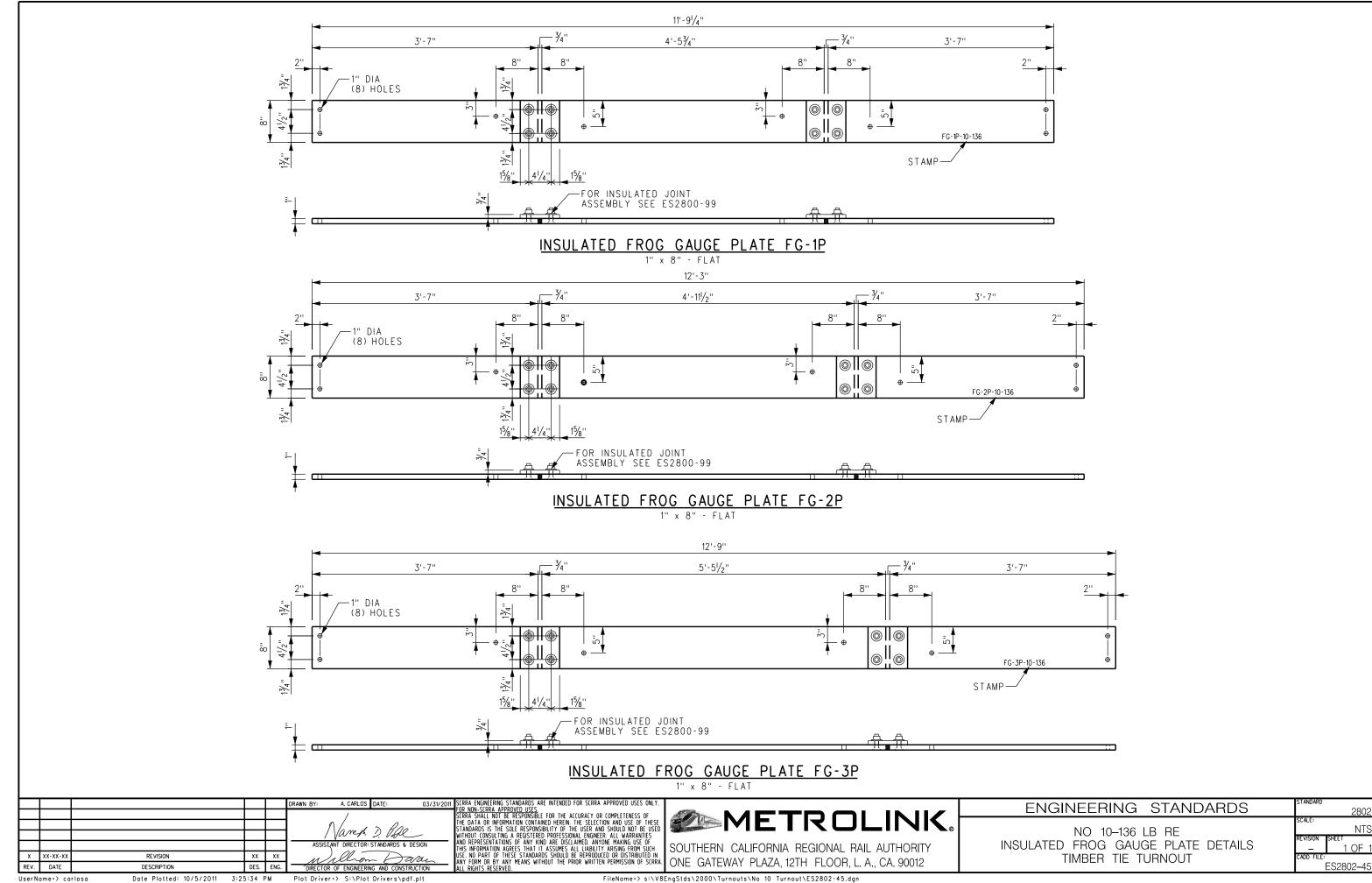
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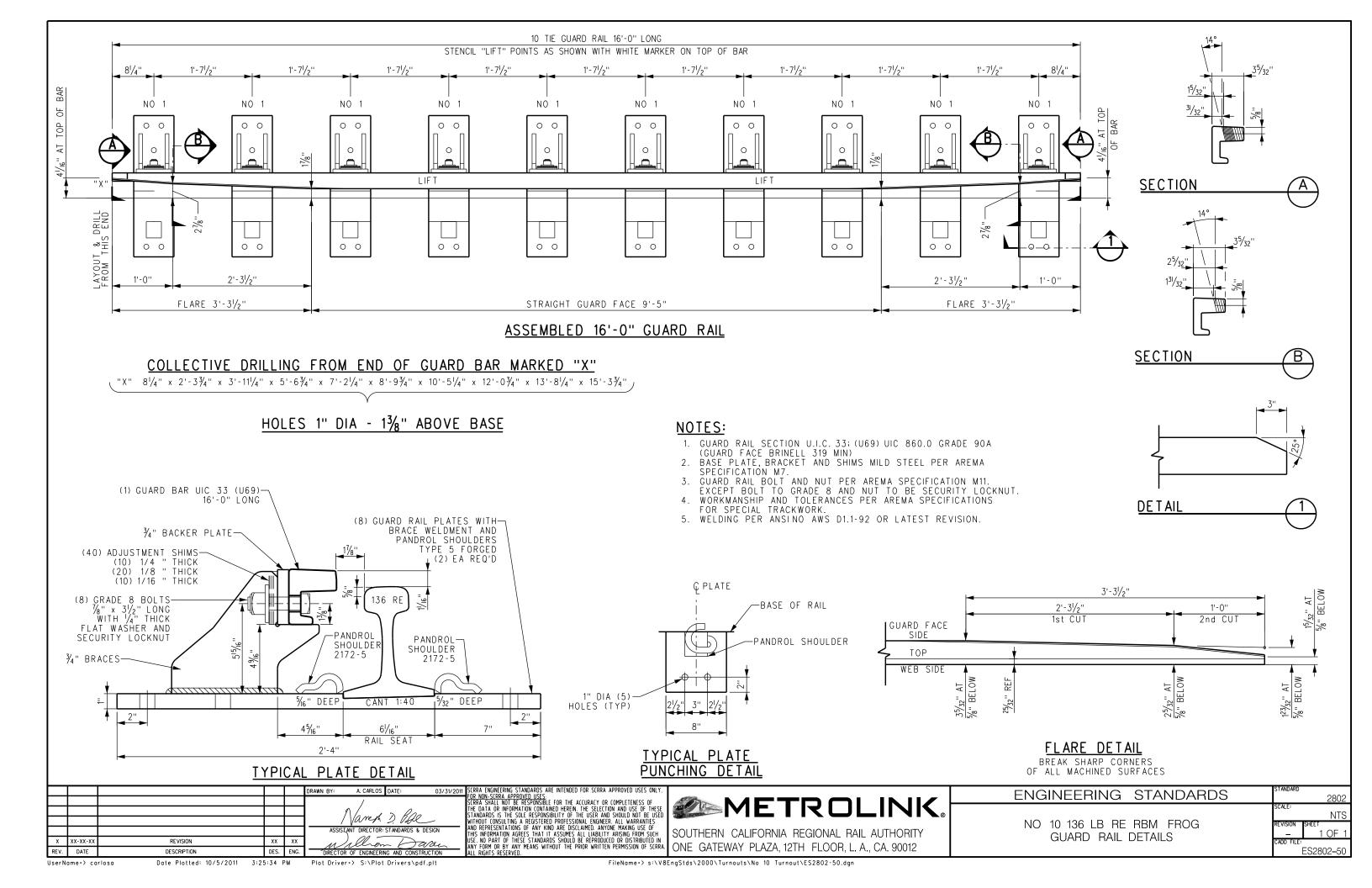


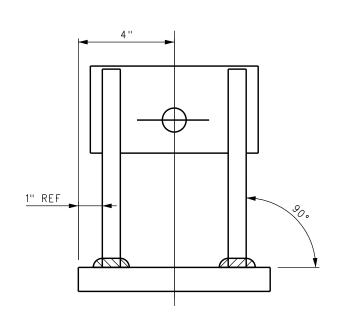
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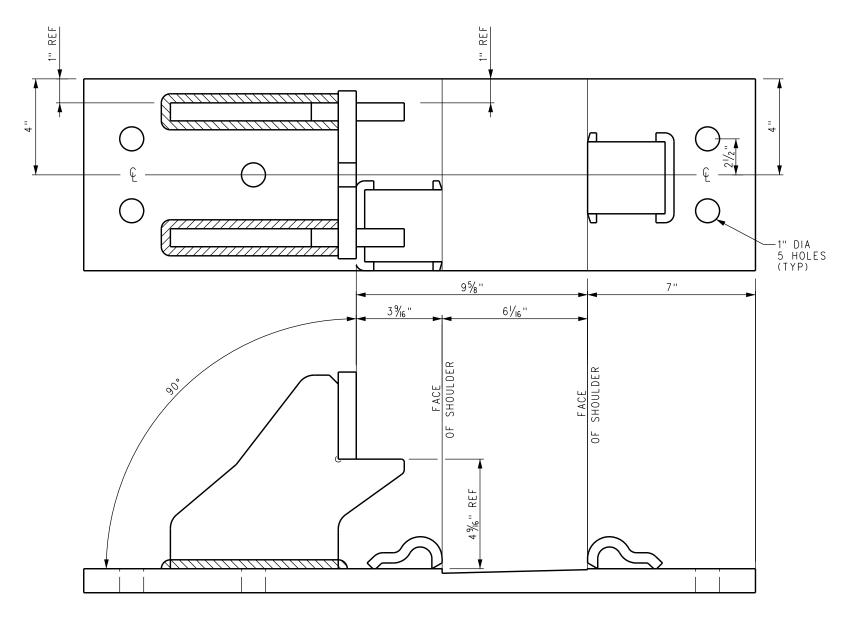
ENGINEERING STANDARDS FROG PLATE DETAILS NO 10-136 LB TIMBER TIE RBM

2802









GUARD RAIL PLATE NO 1

NOTES:

- TACK WELD BRACE WELDMENT IN PLACE ON PLATE FIXTURED TO DIMENSIONS SHOWN.
 SHOULDERS ARE PANDROL TYPE 1 FORGED.

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					ASSISTANT DIRECTOR:	STANDARDS & DESIGN	AND RI
Х	xx-xx-xx	REVISION	XX	XX	u) eller	- Daran	USE. N
REV.	DATE	DESCRIPTION	DES.	ENG.	DIRECTOR OF ENGINEERI		ALL RI

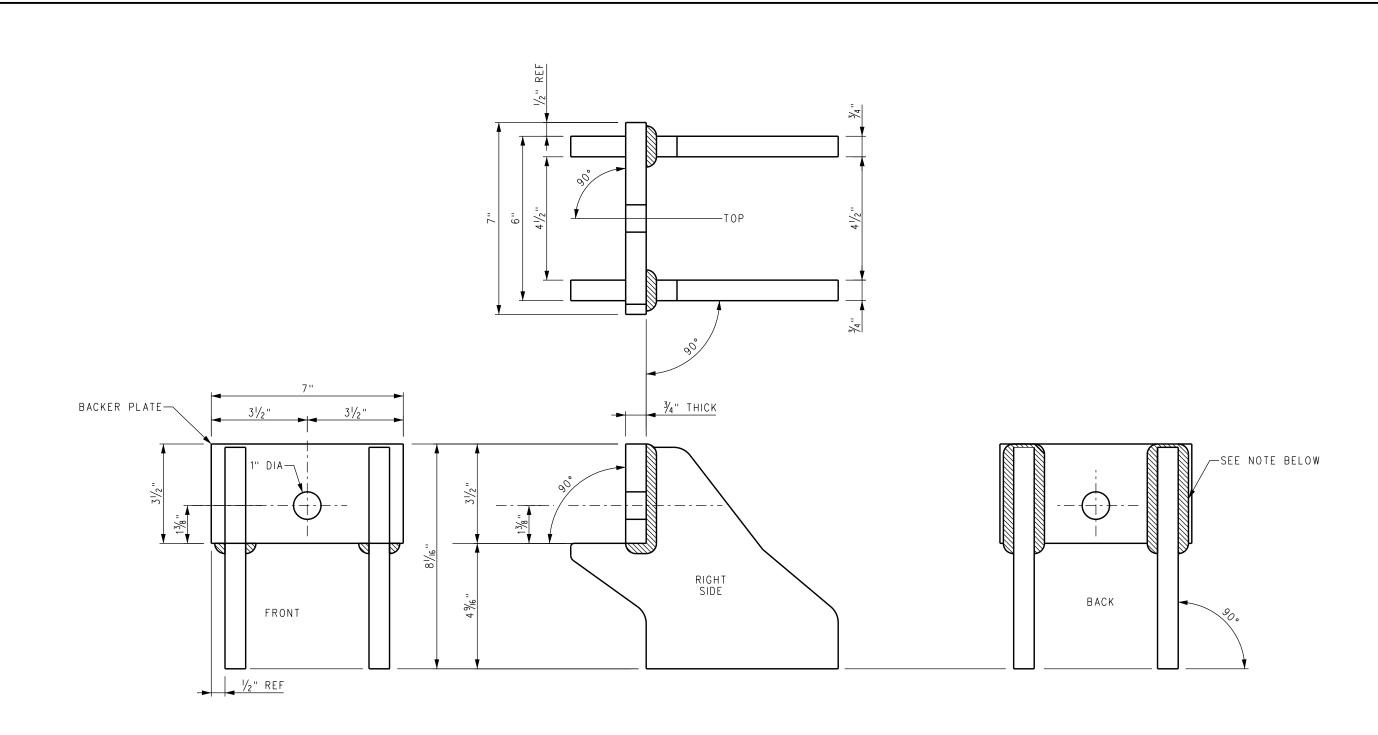
RA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.
R NON-SCRRA APPROVED USES

ROM-SCRRA APPROVED USES

R ANDARDS IS THE SOLE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF EDATA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE ANDARDS IS THE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED IN CONTAINING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES OF RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED IN REPRESENTATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF SIROMATION AGREES THAT IT ASSUMES ALL LIABILITY ARSING FROM SUCH I. NO PART OF THESE STANDARDS SHOULD BE REPRODUCED OR DISTRIBUTED IN YORMY OR BY ANY MEANS WITHOUT THE PRIOR WRITTEN PERMISSION OF SCRRA.
RIGHTS RESERVED.

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ENGINEERING STANDARDS	STANDARD 2802
NO 10–136 LB RE	SCALE: NTS REVISION ISHEET
1:40 CANTED PLATE WELDMENT FOR RAISED U69 GUARD RAIL	- 1 OF 1 CADD FILE: ES2802-53



BRACE WELDMENT ASSEMBLY BRACE WELDMENT ASSEMBLY

BRACE BOTTOMS TO BE STRAIGHT AND TRUE

AND MUST BE ALIGNED

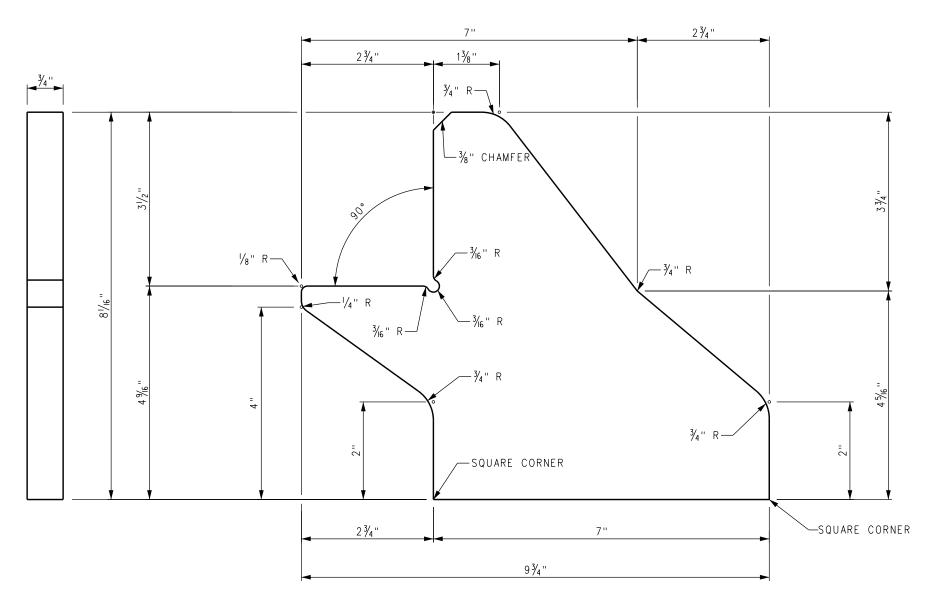
ES2802-54

NOTES:

UserName=> carlosa

- 1. SEE ES2802-55 FOR BRACE DETAIL DIMENSIONS. 2. BACKER PLATE MATERIAL: HR STEEL ASTM A663 GRADE 60 (GRADE A-36 ACCEPTABLE)

				DRAWN BY: HDR DATE: 03/31/201	1 SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENGINEERING STANDARDS
	- 1			,	SCRRA SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF		ENGINEERING STANDARDS
			+	\dashv , , ,	THE DATA OD INCODMATION CONTAINED HEDEIN THE SELECTION AND LISE OF THESE	METROLINIC I	
	- 1			\mathbf{I}	STANDARDS IS THE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED		NO 40 400 LD DE 440 CANTED
				- Nareh D. Valle	WITHOUT CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES		NO 10-136 LB RE 1:40 CANTED,
<u> </u>			-		AND DEDDECENTATIONS OF ANY KIND ADE DISCLAIMED ANYONE MAKING LISE OF		
	- 1			ASSISIANT DIRECTOR: STANDARDS & DESIGN	THIS INFORMATION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY	BACKER PLATE AND BRACE WELDMENT
			+ +		THIS INFORMATION AUREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH	SOUTHLIN CALIFORNIA MEDIONAL HAIL AUTHORITI	
	xx-xx-x	X REVISION	XX X	I william Darain	USE. NO PART OF THESE STANDARDS SHOULD BE REPRODUCED OR DISTRIBUTED IN	ONE CATEMAN DIAZA ACTU ELOOD LA CA COCAC	FOR RAISED U69 GUARD RAIL
	0.175	OCCODETION.	255 51	Julius Same	ANY FURM OR BY ANY MEANS WITHOUT THE PRIOR WRITTEN PERMISSION OF SCRRA.	ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012	I TOTAL TOTAL
R	V. DATE	DESCRIPTION	UES. EN	□ DIRECTOR OF ENGINEERING AND CONSTRUCTION	ALL RIGHTS RESERVED	5.12 5	

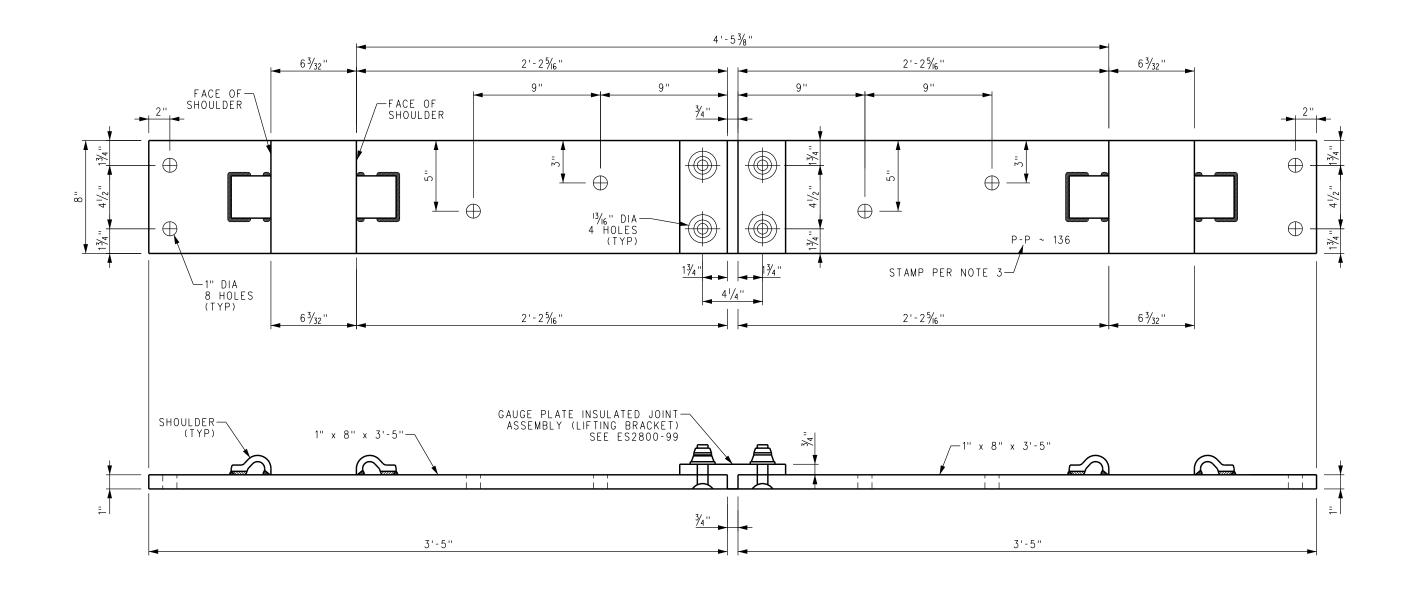


BRACE DETAIL
(2) PIECES REQ'D PER PLATE ASSEMBLY

NOTES:

1. MATERIAL: HR STEEL ASTM A663 GRADE 60 (GRADE A-36 ACCEPTABLE).

			DRAWN BY: HDR DATE: 03/31/2011	SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENGINEERING STANDARDS	STANDARD
			,	SCREA SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF		ENGINEERING STANDARDS	2802
			-1	THE DATA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE	METROLINK.		SCALE:
- ⊢-			- Narest D/Bl _	STANDARDS IS THE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED		NO 10-136 LB RE 1:40 CANTED,	I NTS
				WITHOUT CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES			REVISION SHEET
			ASSISIANT DIRECTOR: STANDARDS & DESIGN	AND REPRESENTATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF THIS INFORMATION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY	BRACE DETAIL	1.05.1
				THIS INFURMATION AUREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITT		<u> </u>
×	xx-xx-xx	REVISION XX XX	11/1llrom Darain	USE. NO PART OF THESE STANDARDS SHOULD BE REPRODUCED OR DISTRIBUTED IN	ONE CATEMAY DIAZA 10TH FLOOD LA CA 00010	FOR RAISED U69 GUARD RAIL	CADD FILE:
RE	/. DATE	DESCRIPTION DES. ENG	DIRECTOR OF ENGINEERING AND CONSTRUCTION	ANT FURNI OR DE ANT MEANS WITHOUT THE PRIOR WRITTEN PERMISSION OF SCREA.	ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012		ES2802-55



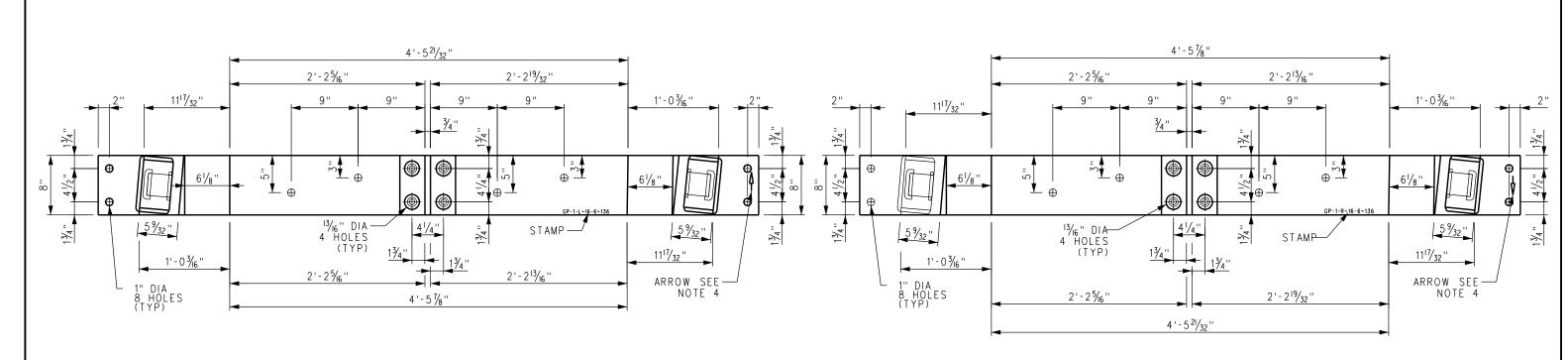
INSULATED GAUGE PLATE P-P ~ 1" x 8" ~ FLAT

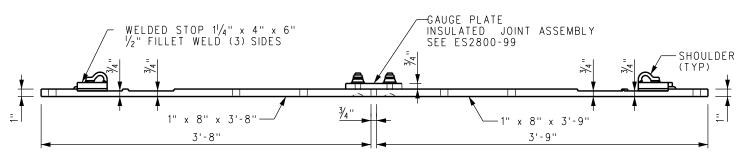
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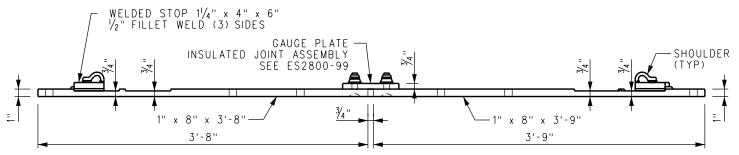
- 1. METAL AREAS TO BE PAINTED MUST BE CLEANED OF ALL IMPURITIES. 2. ANCHOR HOLE SIZE IS 1" DIA \pm 1/32". 3. STAMP PLATE AS SHOWN W/ PROPER PL NUMBER AND WEIGHT OF RAIL. 4. ALL SHOULDERS ARE PANDROL TYPE 1 FORGED.

			D	RAWN BY: HDR DATE: 03/31/2011	SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENGINEERING STANDARDS	STANDARD
	1				FOR NON-SCRRA APPROVED USES: SCRRA SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF		ENGINEERING STANDARDS	2802
				1/2 /2 /22	THE DATA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE STANDARDS IS THE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED.	METROLINK		SCALE:
			᠋.	/ Vares D. Poll	WITHOUT CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES		NO 10-136 LB RE	REVISION SHEET
				ASSISIANT DIRECTOR: STANDARDS & DESIGN	AND REPRESENTATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF THIS INFORMATION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY	INSULATED GAUGE PLATE P-P	- 1 1 OF 1
Х	xx-xx-xx	REVISION XX	XX	11 Illiam Daray	NICE NO DADT OF THESE STANDADDS SHOULD BE DEDDODUCED OD DISTDIRUTED IN	ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012	INSULATED GAUGE PLATE P-P	CADD FILE:
REV.	DATE	DESCRIPTION DES. E	ENG.	DIRECTOR OF ENGINEERING AND CONSTRUCTION	ALL RIGHTS RESERVED.	ONE GATEWAY PLAZA, IZTH FLOOK, L. A., CA. 90012		ES2802-80

UserName=> carlosa







INSULATED SLIDE GAUGE PLATE GP-1L ~ 1" x 8" ~ MILLED, W/ BETHLEHEM BOLTLESS BRACES

GAUGE AT PT = 4'-81/2", HEEL SPREAD = 61/4", PT = 0"
GAUGE PLATE INSULATED JOINT TO BE "3M" TYPE, HUCKED TO PLATE.

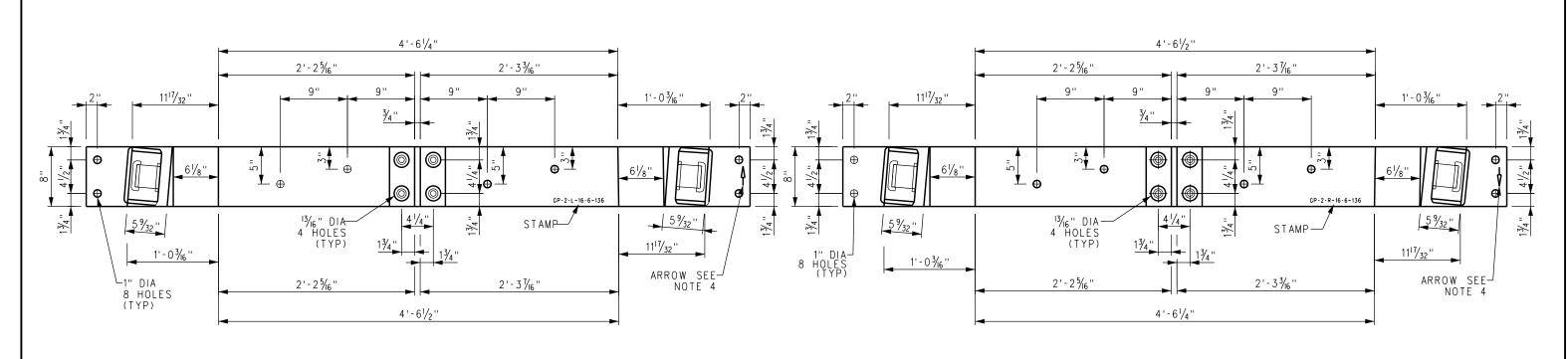
INSULATED SLIDE GAGE PLATE GP-1R ~ 1" x 8" ~ MILLED W/ BETHLEHEM BOLTLESS BRACES

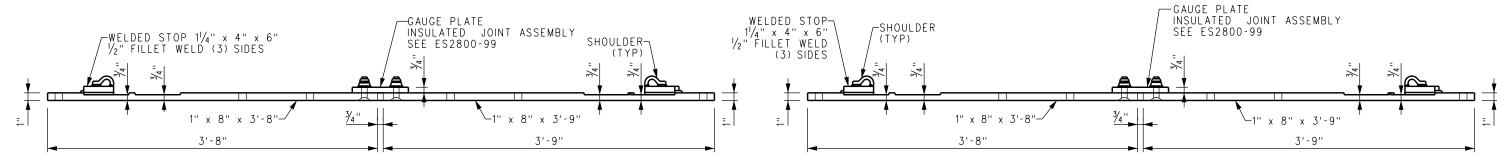
GAUGE AT PT = 4'-81/2", HEEL SPREAD = 61/4", PT = 0"
GAUGE PLATE INSULATED JOINT TO BE "3M" TYPE, HUCKED TO PLATE.

- 1. METAL AREAS TO BE PAINTED MUST BE CLEANED OF ALL IMPURITIES.
 2. ANCHOR HOLE SIZE IS 1" DIA ± 1/32".
 3. STAMP PLATE AS SHOWN W/ PROPER PL NO ~ SWITCH LENGTH & WEIGHT OF RAIL.
 4. PAINT MARK EACH PLATE WITH AN ARROW POINTING TOWARDS SWITCH POINT.
- ALL SHOULDERS ARE PANDROL TYPE 1 FORGED.
- FURNISH THE FOLLOWING WITH EACH PLATE:
 (2) BETHLEHEM BRACES

- (2) BETHLEHEM SERRATED WASHERS
- (2) PANDROL CLIP ES2362.

				DRAWN BY: A. CARLOS DATE: 03/31/2011	SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENGINEERING STANDARDS	STANDARD
				/	SCRRA SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF		LINGINEELIING STANDARDS	2802
				0/	THE DATA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE STANDARDS IS THE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED.	METROLINK		SCALE:
					WITHOUT CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES		NO 10-136 LB RE	REVISION SHEET
				ASSISTANT DIRECTOR: STANDARDS & DESIGN	AND REPRESENTATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF THIS INFORMATION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY		1 OF 1
х	xx-xx-xx	REVISION XX	XX		THISE NO DADE OF THESE STANDADDS SHOULD BE DEDDOUBLED OF DISTURBLED IN		INSULATED GAUGE PLATE GP-1L AND GP-1R	CADD FILE:
REV	DATE	DESCRIPTION DES.	ENG.	DIRECTOR OF ENGINEERING AND CONSTRUCTION	ANY FURM OR BY ANY MEANS WITHOUT THE PRIOR WRITTEN PERMISSION OF SERRA. ALL RIGHTS RESERVED.	ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012		ES2802-81





INSULATED SLIDE GAUGE PLATE GP-2L ~ 1" x 8" ~ MILLED, W/ BETHLEHEM BOLTLESS BRACES

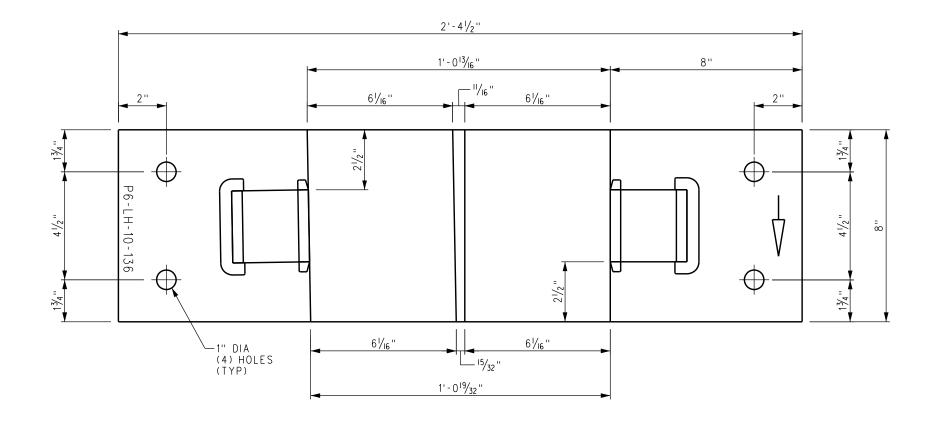
GAUGE AT PT = $4'-8\frac{1}{2}$ ", HEEL SPREAD = $6\frac{1}{4}$ ", PT = $\frac{1}{4}$ " GAUGE PLATE INSULATED JOINT TO BE "3M" TYPE, HUCKED TO PLATE

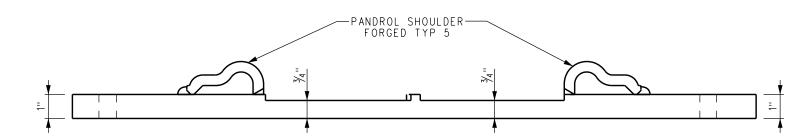
INSULATED SLIDE GAUGE PLATE GP-2R ~ 1" x 8" ~ MILLED, W/ BETHLEHEM BOLTLESS BRACES

GAUGE AT PT = 4'-81/2", HEEL SPREAD = 61/4", PT = 1/4" GAUGE PLATE INSULATED JOINT TO BE "3M" TYPE, HUCKED TO PLATE

- . METAL AREAS TO BE PAINTED MUST BE CLEANED OF ALL IMPURITIES. . ANCHOR HOLE SIZE IS 1" DIA ± ½3". . STAMP PLATE AS SHOWN W/ PROPER PL NO ~ SWITCH LENGTH & WEIGHT OF RAIL. . PAINT MARK EACH PLATE WITH AN ARROW POINTING TOWARDS SWITCH POINT.
- FURNISH THE FOLLOWING WITH EACH PLATE:
- (2) BETHLEHEM BRACES
- (2) BETHLEHEM SERRATED WASHERS
 (2) PANDROL CLIP ES2362.
 6. SHOULDERS TO PANDROL TYPE 1 FORGED.

				DRAWN BY: A. CARLOS DATE: 03/31/20	SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENGINEERING STANDARDS	STANDARD
				/	SCRRA SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF		ENGINEERING STANDANDS	2802
				$\exists \qquad \land \land \qquad \land \qquad \land \land \qquad \land \qquad \land \qquad \land \qquad \land \qquad \land \qquad $	THE DATA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE STANDARDS IS THE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED.	METROLINK		SCALE:
				Vareh D. Ville	WITHOUT CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES		NO 10-136 LB RE	REVISION SHEET
				ASSISTANT DIRECTOR: STANDARDS & DESIGN	 AND REPRESENTATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF THIS INFORMATION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH 	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY	INSULATED GAUGE PLATE GP-2L AND GP-2R	- 1 OF 2
Х	XX-XX-XX	REVISION	XX XX	1 Illiam Daran	THE NO PART OF THESE STANDARDS SHOULD BE REPRODUCED OR DISTRIBLED IN		INSULATED GAUGE PLATE GP-2L AND GP-2R	CADD FILE:
REV.	DATE	DESCRIPTION	DES. EN		ALL RIGHTS RESERVED.	ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012		ES2802-82



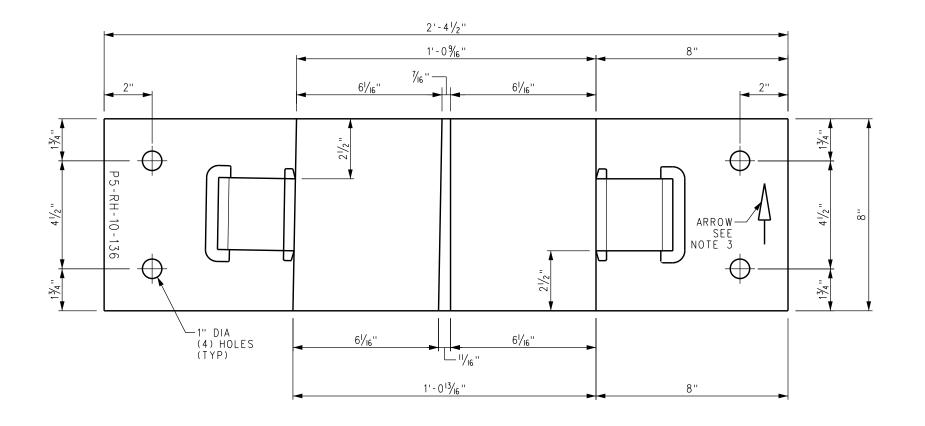


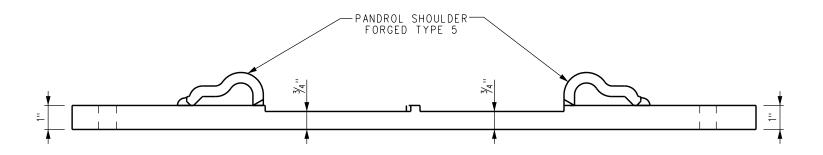
HEEL PLATE P6-LH

1" x 8" x 2'-41/2" (MILLED) ~ W/ PANDROLS (2 EA) FOR LEFT HAND TURNOUT

- 1. STAMP PLATE: "RESPECTIVE PLATE NUMBER, NO 10, 136". 2. ANCHOR HOLE SIZE IS 1" DIA ± ½2". 3. PAINT MARK EACH PLATE WITH ARROW POINTING TOWARDS SWITCH POINT.

			Di	RAWN BY: A. CARLOS DATE: 03/31/2011	SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENGINEERING STANDARDS	STANDARD
					SCRRA SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF		LIMINELINA STANDARDS	2802
	1		_	0 / 0	THE DATA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE	MFTROI INK.		SCALE:
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				1 1 2. 000	WITHOUT CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES		NO 10-136 LB RE WOOD TIE TURNOUT	REVISION SHEET
				ASSISIANT DIRECTOR: STANDARDS & DESIGN	AND REPRESENTATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF THIS INFORMATION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY		1 OF 1
$\overline{}$	xx-xx-xx	REVISION XX :	vv				HEEL PLATE P6-LH	- 1 OI 1
			^^	william Daran	ANY FORM OR BY ANY MEANS WITHOUT THE PRIOR WRITTEN PERMISSION OF SCREA	ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012		CADD FILE:
REV	. DATE	DESCRIPTION DES. E	ENG.	DIRECTOR OF ENGINEERING AND CONSTRUCTION	ALL RIGHTS RESERVED.	ONE MATERIAL TEACH, 12111 TEOON, E. A., OA. 30012		ES2802-83





HEEL PLATE P5-RH

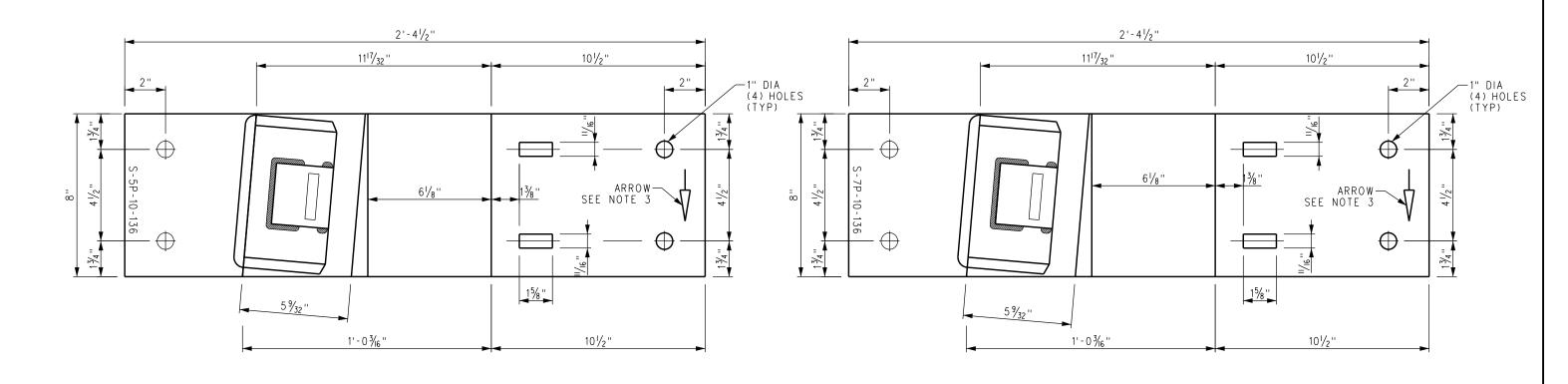
1" x 8" x 2'-41/2" (MILLED) ~ W/ PANDROLS (2 EA) FOR RIGHT HAND TURNOUT

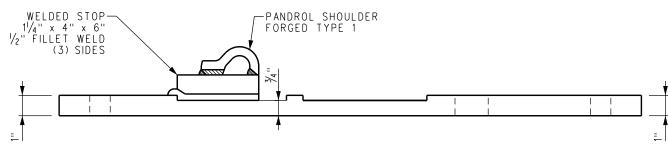
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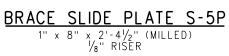
- 1. STAMP PLATE: "RESPECTIVE PLATE NUMBER, NO 10, 136". 2. ANCHOR HOLE SIZE IS 1" DIA ± 1/32". 3. PAINT MARK EACH PLATE WITH ARROW POINTING TOWARDS SWITCH POINT.

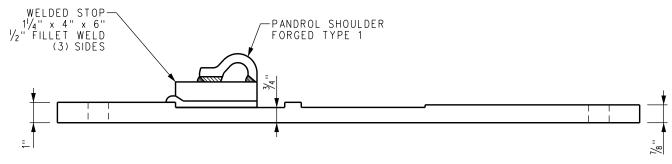
				5	SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENGINEERING STANDARDS	STANDARD
				/	SCRRA SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF		LINGINEERING STANDARDS	2802
	_		\vdash	a /	THE DATA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE	METROLINK.		SCALE:
_			-	/ laren D / ge _	STANDARDS IS THE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED			I NTS
					WITHOUT CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES		NO 10-136 LB RE WOOD TIE TURNOUT	REVISION SHEET
				ASSISTANT DIRECTOR: STANDARDS & DESIGN	AND REPRESENTATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY		1.05.1
_ 	VV 101 101	DEMOIDM NA	101		THIS INFORMATION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH	SOUTHERN CALIFORNIA REGIONAL HAIL AUTHORITT	HEEL PLATE P5-RH	<u> </u>
X	XX-XX-XX	REVISION XX	XX	william Daran	ANY FORM OF BY ANY MEANS WITHOUT THE DDIOD WRITTEN DEDMISSION OF SCIDA	ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012	1	CADD FILE:
REV	. DATE	DESCRIPTION DES.	ENG.	DIRECTOR OF ENGINEERING AND CONSTRUCTION	ALL RIGHTS RESERVED	ONE GATEVIAT FLAZA, 12111 FLOON, L. A., CA. 90012	I	ES2802-84

UserName=> carlosa









BRACE SLIDE PLATE S-7P 1" x 8" x 2'-4 $\frac{1}{2}$ " (MILLED) $\frac{1}{8}$ " RISER

FURNISH:

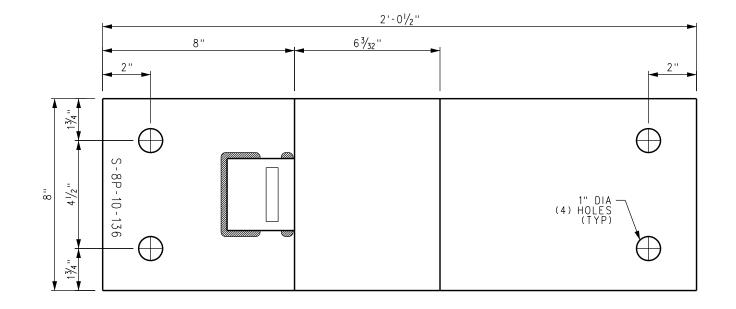
BETHLEHEM BOLTLESS ADJUSTABLE BRACE, CONSISTING OF: (1) BETHLEHEM BRACE.
(1) BETHLEHEM SERRATED WASHER.

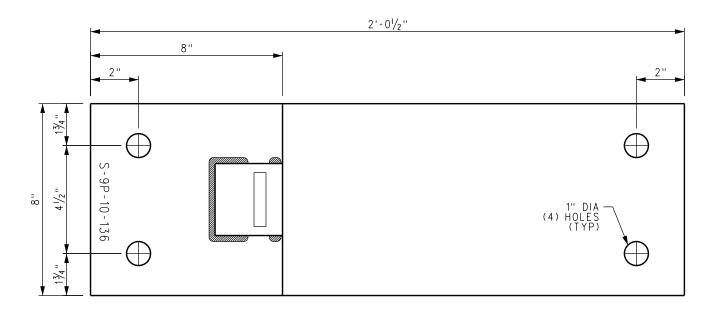
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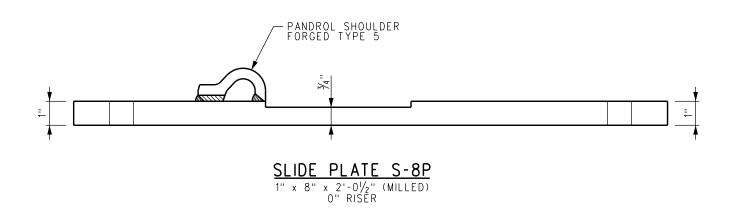
UserName=> carlosa

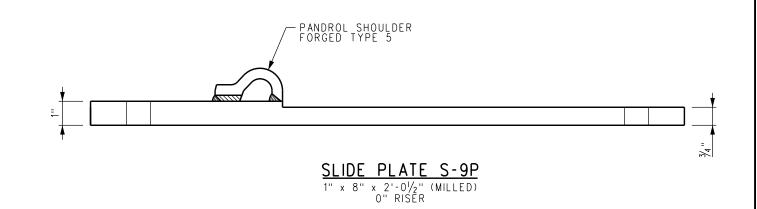
- 1. STAMP PLATE: "RESPECTIVE PLATE NUMBER, NO 10, 136". 2. ANCHOR HOLE SIZE IS 1" DIA \pm 1/32". 3. PAINT MARK EACH PLATE WITH ARROW POINTING TOWARDS SWITCH POINT.

			DRAWN BY: A. CARLOS DATE: 03/31/	2011 SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENGINEERING STANDARDS	STANDARD
			/	SCREA SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF		ENGINEERING STANDARDS	280
			\exists $\land \land \land$	THE DATA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE	METROLINK	NO 40 400 LD DE	SCALE:
			- / Jareph D. Vifle	WITHOUT CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES		NO 10-136 LB RE	REVISION SHEET
			ASSISTANT DIRECTOR: STANDARDS & DESIGN	 AND REPRESENTATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF THIS INFORMATION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH 	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY	BRACE SLIDE PLATE	- 1 OF
Х	xx-xx-xx	REVISION XX	XX 11 Illion Daras	MIISE NO PART OF THESE STANDARDS SHOULD BE REPRODUCED OR DISTRIBUTED IN		S-5P AND S-7P	CADD FILE:
REV	. DATE	DESCRIPTION DES. E	NG. DIRECTOR OF ENGINEERING AND CONSTRUCTION	ANY FORM OR BY ANY MEANS WITHOUT THE PRIOR WRITTEN PERMISSION OF SERRA. ALL RIGHTS RESERVED.	ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012	3 51 71140 5 71	ES2802-8









NOTES:

- 1. STAMP PLATE: "RESPECTIVE PLATE NUMBER, NO 10, 136".
- 2. ANCHOR HOLE SIZE IS 1" DIA $\pm \frac{1}{32}$ ".

					DRAWN BY: A. CARLOS DATE: 03/3
					/
					$1 \qquad 1 \qquad$
					Varen D. Vall
					ASSISIANT DIRECTOR: STANDARDS & DESIGN
Х	xx-xx-xx	REVISION	XX	XX	William Darau
REV.	DATE	DESCRIPTION	DES.	ENG.	DIRECTOR OF ENGINEERING AND CONSTRUCTION

SCRRA ENGINEERING STANDARDS. ARE INTENDED FOR SCRRA APPROVED USES ONLY.

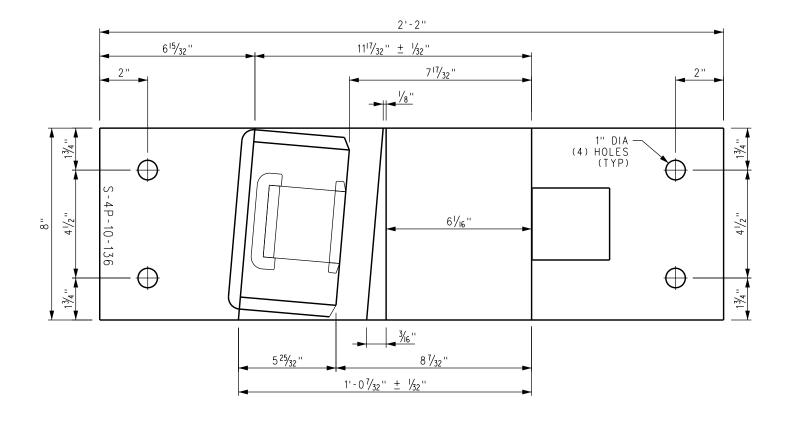
FOR NON-SCRRA APPROVED USES.

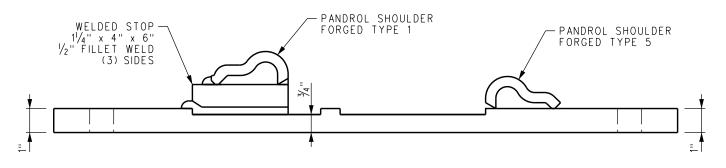
SCRRA A

SE ED	METROLINK _®

ENGINEERING STANDARDS NO 10-136 LB RE SLIDE PLATES S-8P AND S-9P FOR RH OR LH WOOD TIE TURNOUTS

NTS 1 OF 2 ES2802-86





BRACE PLATE S-4P 1" x 8" x 2'-2" (MILLED) FOR RIGHT & LEFT HAND TURNOUTS

- 1. STAMP PLATE: "RESPECTIVE PLATE NUMBER, NO 10, 136" 2. ANCHOR HOLE SIZE IS 1" DIA $\pm \ 1/32$ ".

			\blacksquare	DRAWN BY: A. CARLOS DATE: 03/31/2011	SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY. FOR NON-SCRRA APPROVED USES:		ENGINEERING STANDARDS	STANDARD 2802
- 1	- 1			/	SCRRA SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF			2002
					THE DATA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE	METROLINK.		SCALE:
	_			/ larest D light _	STANDARDS IS THE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED		l	I NIS
					WITHOUT CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES		NO 10-136 LB RE WOOD TIE TURNOUT	REVISION SHEET
					AND REPRESENTATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF	COLITIEDAL CALIFORNIA DECIONAL DAIL ALITHODITY		1051
) 00	THIS INFORMATION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY	BRACE PLATE S-4P	_ I OF I
Х	XX-XX	XX REVISION	XX XX	ulllam Daras-	NIISE NO PART OF THESE STANDARDS SHOULD BE REPRODUCED OR DISTRICTED IN 1		BIACL I LATE 3-41	CADD FILE:
RE	/. DATE	DESCRIPTION	DES. ENG.	DIRECTOR OF ENGINEERING AND CONSTRUCTION	ANT FURM UR DI ANT MEANS WITHOUT THE PRIUR WRITTEN PERMISSION OF SCRRA.	ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012		FS2802-88

	DIMENSION TABLE								
PLATE	DIM "A"	DIM "B"	DIM "C"	DIM "L"	PL REQ'D				
P - 10 - L	1' - 11/8 ''	1' - 13/8''	1' - 2 19/32 ''	2'-5"	2 EA				
P-11-L	1' - 1 ²³ / ₃₂ ''	1' - 1 ¹⁵ / ₁₆ ''	1' - 2 1/8 ''	2'-6"	2 EA				
P-12-L	1' - 2 1//32 ''	1' - 2 19/32 ''	1'-33/6"	2'-61/2"	2 EA				
P-13-L	1' - 3''	1' - 3 1/4 ''	1' - 31/2''	2'-71/2"	2 EA				
P-14-L	1'-3"/16"	1' - 3 ³ 1/ ₃₂ ''	1' - 3 ²⁷ / ₃₂ ''	2'-8"	2 EA				
P-15-L	1' - 3 ¹³ / ₃₂ ''	1' - 4 ²³ / ₃₂ ''	1' - 4 7/32''	2'-81/2"	2 EA				

		DIMENSION TABL	E	
PLATE	DIM "A"	DIM "B"	DIM "L"	PL REQ'D
P-16-L	1'-51/8''	1' - 5 7/ ₁₆ ''	2'-91/2"	2 EA
P-17-L	1' - 5 ¹⁵ / ₁₆ ''	1'-61/4''	2'-10"	2 EA
P-18-L	1' - 6 ²⁵ ⁄ ₃₂ ''	1' - 7 ⁵ / ₃₂ ''	2'-11"	2 EA
P-23-L	1' - 7 ½6''	1' - 8 ⁷ / ₃₂ ''	2'-11"	1 E A
P-29-L	1' - 7 / ₃₂ ''	1'-81/8''	3'-0"	1 E A

DIM "L"

DIM "A"

6 ½ "

6½" -

×Ψ

-L - 10

± **⊕**

8"

	DIMENSION TABLE									
PLATI	Ē	DIM "A"	DIM "B"	DIM "B" DIM "L"						
P - 19 -	L	1' - 8 ⁵ / ₃₂ ''	1' - 7 ²⁵ / ₃₂ ''	3'-0"	2 EA					
P-20-	L	1'-91/8"	1' - 8 3/4 ''	3'-1"	2 EA					
P-21-	L 1	' - 10 ⁵ / ₃₂ ''	1' - 9 3/4 ''	3'-2"	2 EA					
P-22-	L ,	1' - 10 ¾6 ''	1' - 9 <mark>%</mark> 6''	3'-2"	1 E A					
P-30-	L 1	'-10 ⁵ / ₃₂ ''	1' - 9 / ₃₂ ''	3'-2"	1 E A					

DIM "L"

DIM "B"

FACE OF

SHOULDER

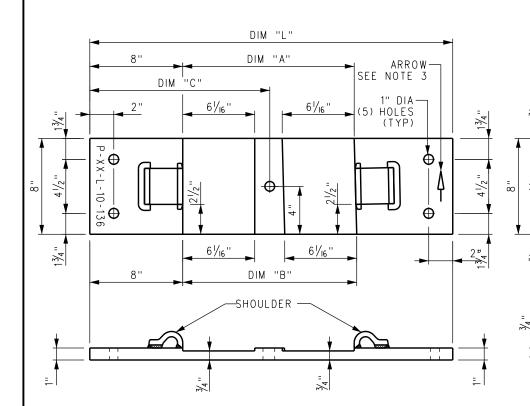
6 ½ '16 ''

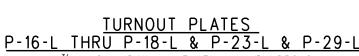
6<u>⅓'6"</u>

×Φ

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-L -10





DIM "B"

SHOULDER

¾" × 8" × DIM "L" (FLAT) ~ W/ PANDROLS FOR LEFT HAND TURNOUT ONLY

NOTE: FURNISH WITH EACH PLATE

- (2) PANDROL SHOULDER TYPE 5 FORGED
- (2) PANDROL CLIP ES2362
- (1) DIRAIL HOLD-DOWN CLIP (SEE CLIP TABLE)

TURNOUT PLATES

P-10-L THRU P-15-L

1" x 8" x DIM "L" (MILLED) ~ W/PANDROLS FOR LEFT HAND TURNOUT ONLY

NOTE: FURNISH WITH EACH PLATE

- (4) PANDROL SHOULDER TYPE 1 FORGED (4) PANDROL CLIP ES2362

TURNOUT PLATES P-19-L THRU P-22-L & P-30-L

DIM "A"

-SHOULDER

¾" × 8" × DIM "L" (FLAT) ~ W/ PANDROLS FOR LEFT HAND TURNOUT ONLY

NOTE: FURNISH WITH EACH PLATE

- (4) PANDROL SHOULDER TYPE 1 FORGED (4) PANDROL CLIP ES2362

NOTES:

- 1. STAMP PLATE: "RESPECTIVE PLATE NO, NO 10, 136 RE".
- 2. ANCHOR HOLE SIZE IS 1" DIA $\pm \frac{1}{2}$ ". 3. PAINT MARK EACH PLATE WITH ARROW POINTING TOWARDS SWITCH POINT.

A. CARLOS DATE: Jaret D. Pope DIRECTOR: STANDARDS & DESIGN x xx-xx-x REVISION REV. DATE DESCRIPTION DES. ENG.

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ARROW-

Ф1

SEE NOTE 3

(TYP)

1" DIA-(4) HOLES

-FACE OF

SHOULDER

61/16"

SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

ENGINEERING STANDARDS NO 10-136 LB RE TURNOUT PLATES P-10-L THRU P-23-L, P-29-L & P-30-L WOOD TIE TURNOUT W/SPRING FROG FOR 16'-6" SWITCH (40'-0" RAIL)

NTS 1 OF -ES2802-91

ARROW-

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SEE NOTE 3

(4) HOLES

6 ½ '6 ''

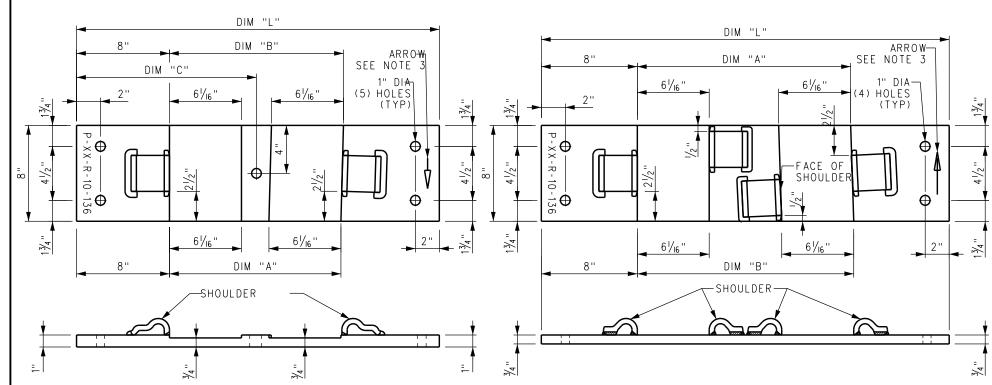
1" DIA-

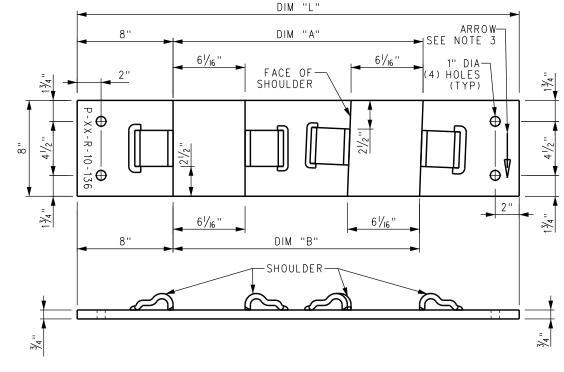
(TYP)

DIMENSION TABLE										
PLATE	DIM "A"	DIM "B"	DIM "C"	DIM "L"	PL REQ'D					
P-10-R	1' - 11/8 ''	1' - 13/8''	1' - 2 19/32 "	2'-5"	2 EA					
P - 11 - R	1' - 1 ²³ / ₃₂ ''	1' - 1 ¹⁵ / ₁₆ ''	1' - 2 1/8 ''	2'-6"	2 EA					
P-12-R	1' - 2 1//32 ''	1' - 2 19/32 ''	1' - 3 3/16 ''	2'-61/2"	2 E A					
P-13-R	1' - 3''	1' - 31/4"	1' - 31/2"	2'-71/2"	2 EA					
P - 14 - R	1' - 3"/16"	1' - 3 ³¹ / ₃₂ ''	1' - 3 ²⁷ / ₃₂ ''	2'-8"	2 EA					
P-15-R	1' - 4 3/32 ''	1' - 4 ²³ / ₃₂ ''	1' - 4 7/32 "	2'-81/2"	2 E A					

	[DIMENSION TABL	E	
PLATE	DIM "A"	DIM "B"	DIM "L"	PL REQ'D
P - 16 - R	1'-51/8''	1' - 5 7/ ₁₆ ''	2'-91/2"	2 EA
P-17-R	1' - 5 ¹⁵ / ₁₆ ''	1'-61/4''	2'-10"	2 EA
P-18-R	1' - 6 ²⁵ / ₃₂ ''	1' - 7 ⁵ / ₃₂ ''	2'-11"	2 EA
P-23-R	1' - 7 ½6''	1' - 8 ⁷ / ₃₂ ''	2'-11"	1 E A
P-29-R	1' - 7 / ₃₂ ''	1'-81/8''	3'-0"	1 E A

DIMENSION TABLE									
PLATE	DIM "A"	DIM "B"	DIM "L"	PL REQ'D					
P-19-R	1' - 8 ⁵ / ₃₂ ''	1' - 7 ²⁵ / ₃₂ ''	3'-0"	2 EA					
P-20-R	1' - 91/8''	1'-8¾''	3'-1"	2 EA					
P-21-R	1' - 10 ⁵ / ₃₂ ''	1' - 9 3/4 ''	3'-2"	2 EA					
P-22-R	1' - 10 ³ / ₁₆ ''	1' - 9 ⁷ / ₁₆ ''	3'-2"	1 E A					
P-30-R	1' - 10 ⁵ / ₃₂ ''	1' - 9 1// ₃₂ ''	3'-2"	1 E A					





TURNOUT PLATES P-10-R THRU P-15-R

1" x 8" x DIM "L" (MILLED) ~ W/PANDROLS FOR RIGHT HAND TURNOUT

NOTE: FURNISH WITH EACH PLATE

- (2) PANDROL SHOULDER ES2362
- (2) PANDROL CLIP ES2362
- (1) DIRAIL HOLD-DOWN CLIP (SEE CLIP TABLE)

TURNOUT PLATES P-16-R THRU P-18-R & P-23-R & P-29-R

 $\frac{3}{4}$ " x 8" x DIM "L" (FLAT) ~ W/ PANDROLS FOR RIGHT HAND TURNOUT ONLY

NOTE: FURNISH WITH EACH PLATE

- (4) PANDROL SHOULDER TYPE 1 FORGED
- (4) PANDROL CLIP ES2362

TURNOUT PLATES P-19-R THRU P-22-R & P-30-R

 $\frac{3}{4}$ " x 8" x DIM "L" (FLAT) ~ W/PANDROLS FOR RIGHT HAND TURNOUT ONLY

NOTE: FURNISH WITH EACH PLATE

- (4) PANDROL SHOULDER TYPE 1 FORGED
- (4) PANDROL CLIP ES2362

NOTES:

- 1. STAMP PLATE: "RESPECTIVE PLATE NO, NO 10, 136 RE".
- 2. ANCHOR HOLE SIZE IS 1" DIA ± 1/32". 3. PAINT MARK EACH PLATE WITH ARROW POINTING TOWARDS SWITCH POINT.

Jareh D. Page DIRECTOR: STANDARDS & DESIGN x xx-xx-x REVISION REV. DATE DESCRIPTION DES. ENG.

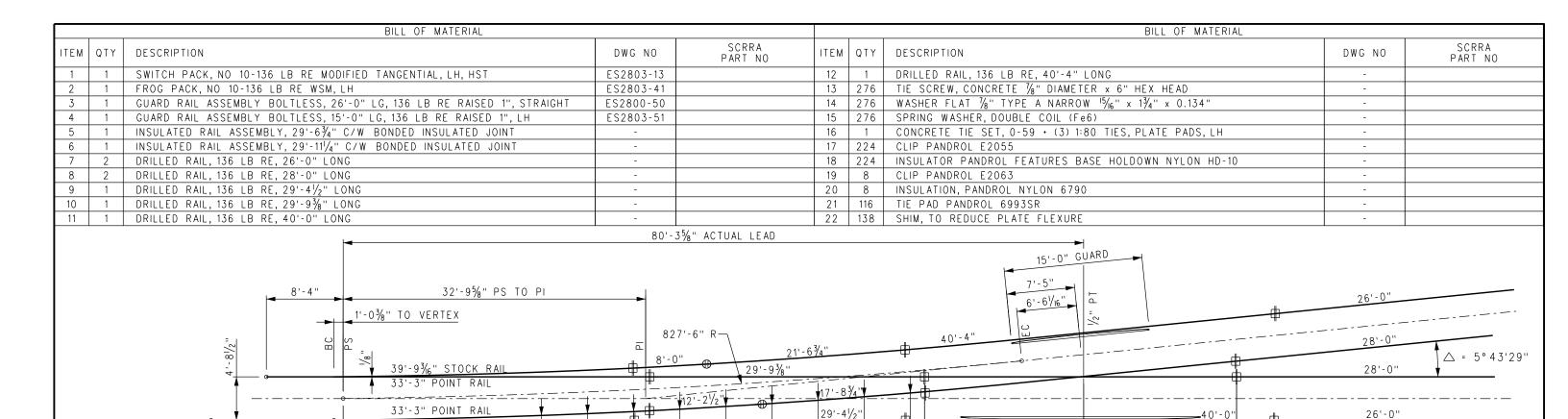
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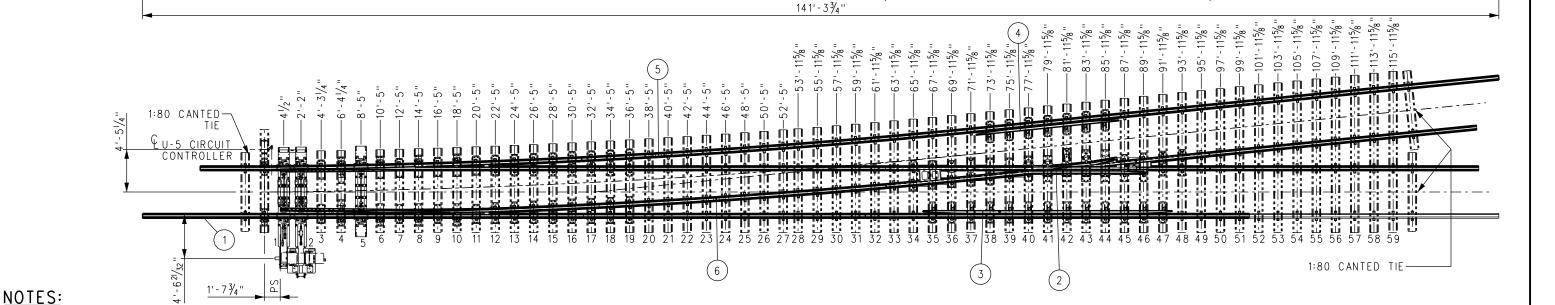
METROLINK

SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

ENGINEERING STANDARDS NO 10-136 LB RE TURNOUT PLATES P-10-R THRU P-23-R, P-29-R & P-30-R, WOOD TIE TURNOUT WSPRING FROG FOR 16'-6" SWITCH (40'-0" RAIL)

NTS 1 OF -ES2802-92





x | xx-xx-x REV. DATE UserName=> carlosa

Date Plotted: 10/5/2011

REVISION

3:25:40 PM

14'-4"

DES. ENG.

ALL RAILS SHALL HAVE IDENTIFICATION COLOR CODE PAINTED ON WEB, CLEAR OF JOINT AREA. RAIL LENGTHS ALLOW 1/8" GAP BETWEEN RAIL JOINTS FOR WELDING. GUARD RAILS ARE RAISED 1" AND FORM A 1/8" FLANGEWAY. SWITCH MACHINE AND MACHINE PLATE (NIC) MUST BE COORDINATED WITH SCRRA.

ASSISIANT DIRECTOR: STANDARDS & DESIGN Plot Driver=> S:\Plot Drivers\pdf.plt

Jares D. Page

45'-11" STOCK RAIL

21'-6" SWITCH LENGTH

1'-01/8" TO VERTEX

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METROLINK

△ = 5° 43'29"

17'-3" 16'-7"

33'-10"

TURNOUT DATA:

TOE LENGTH:

HEEL LENGTH:

TOTAL LENGTH:

NO 10

61

56

26'-0" GUARD

33'-10" OVERALL LENGTH

LENGTH OF POINTS:

VERTEX DISTANCE:

THICKNESS AT POINT:

CENTERLINE RADIUS:

THROW AT ROD #1:

ENTRY ANGLE:

16'-7" HEEL

17'-3" TOE

SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

TURNOUT LAYOUT NO 10-136 LB RE LH WSM FROG TURNOUT HST. SWITCH MACHINE ON MAINLINE SIDE

21'-6" / 33'-3"

VARIES PER SIDE

0° 37'11"

ENGINEERING STANDARDS NTS 1 OF ES2803-01

CENTERLINE RADIUS:

DEGREE OF CURVE:

80'-3%"

827'-6"

6°55'41"

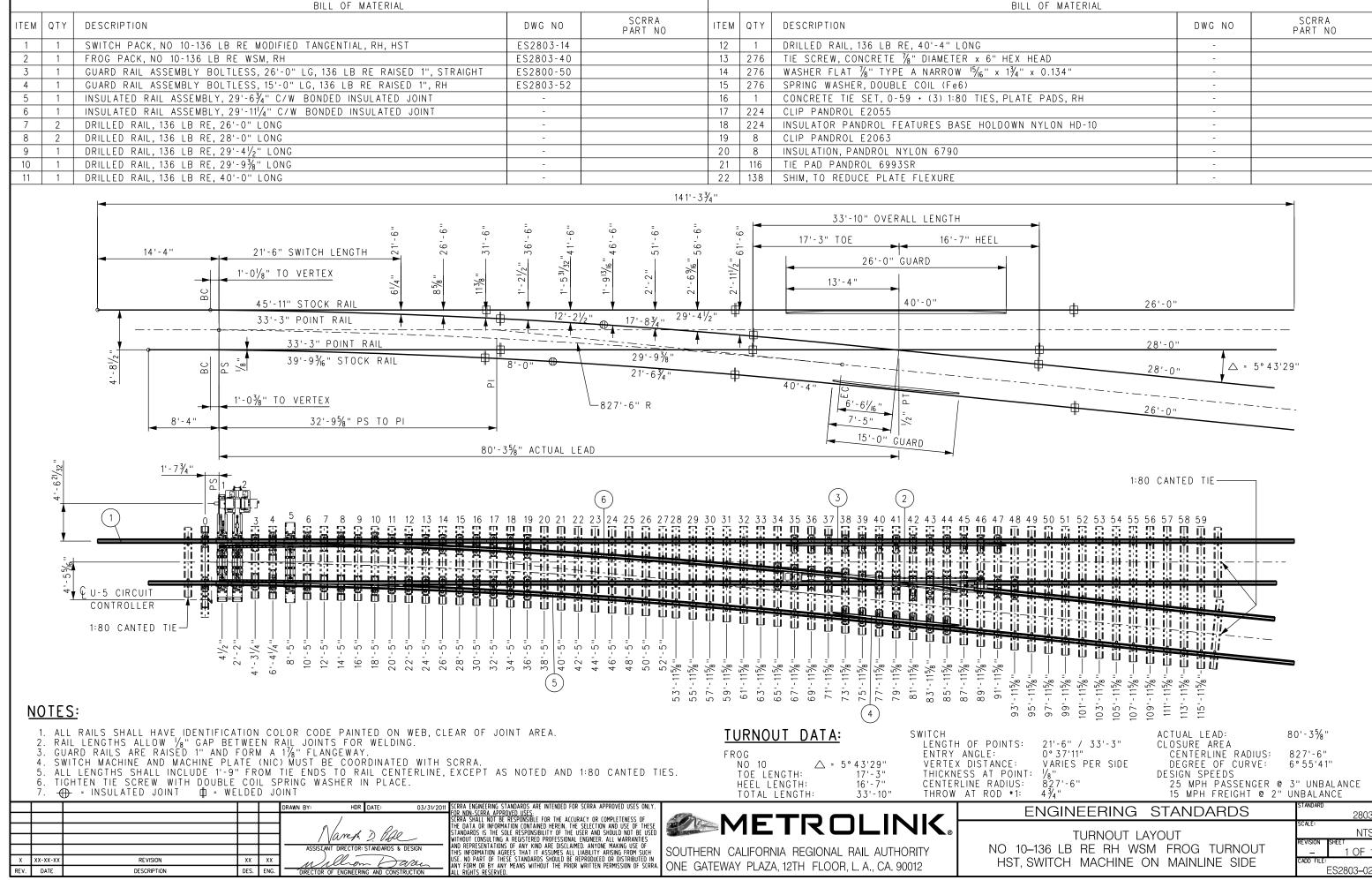
25 MPH PASSENGER @ 3" UNBALANCE

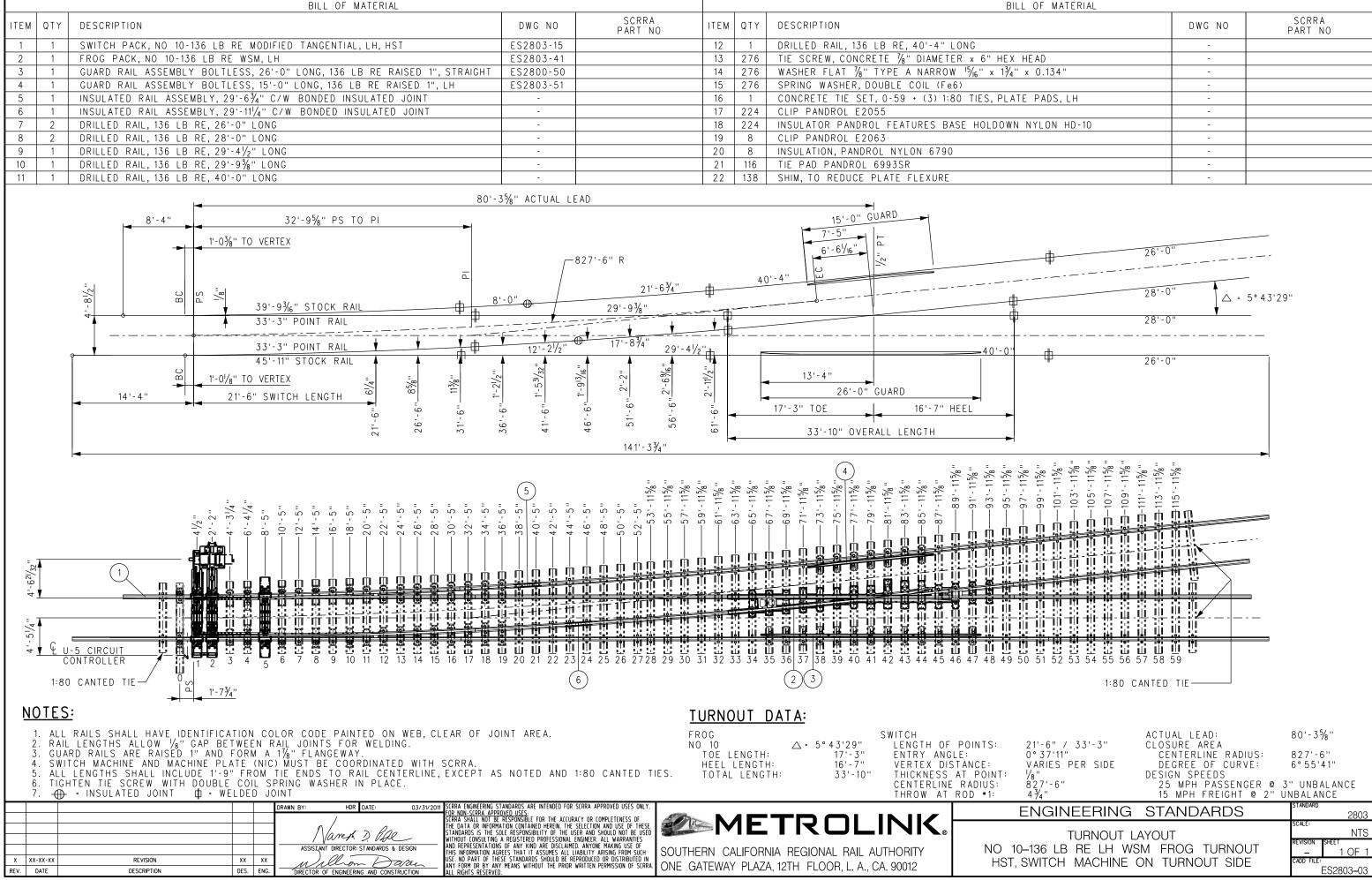
15 MPH FREIGHT @ 2" UNBALANCE

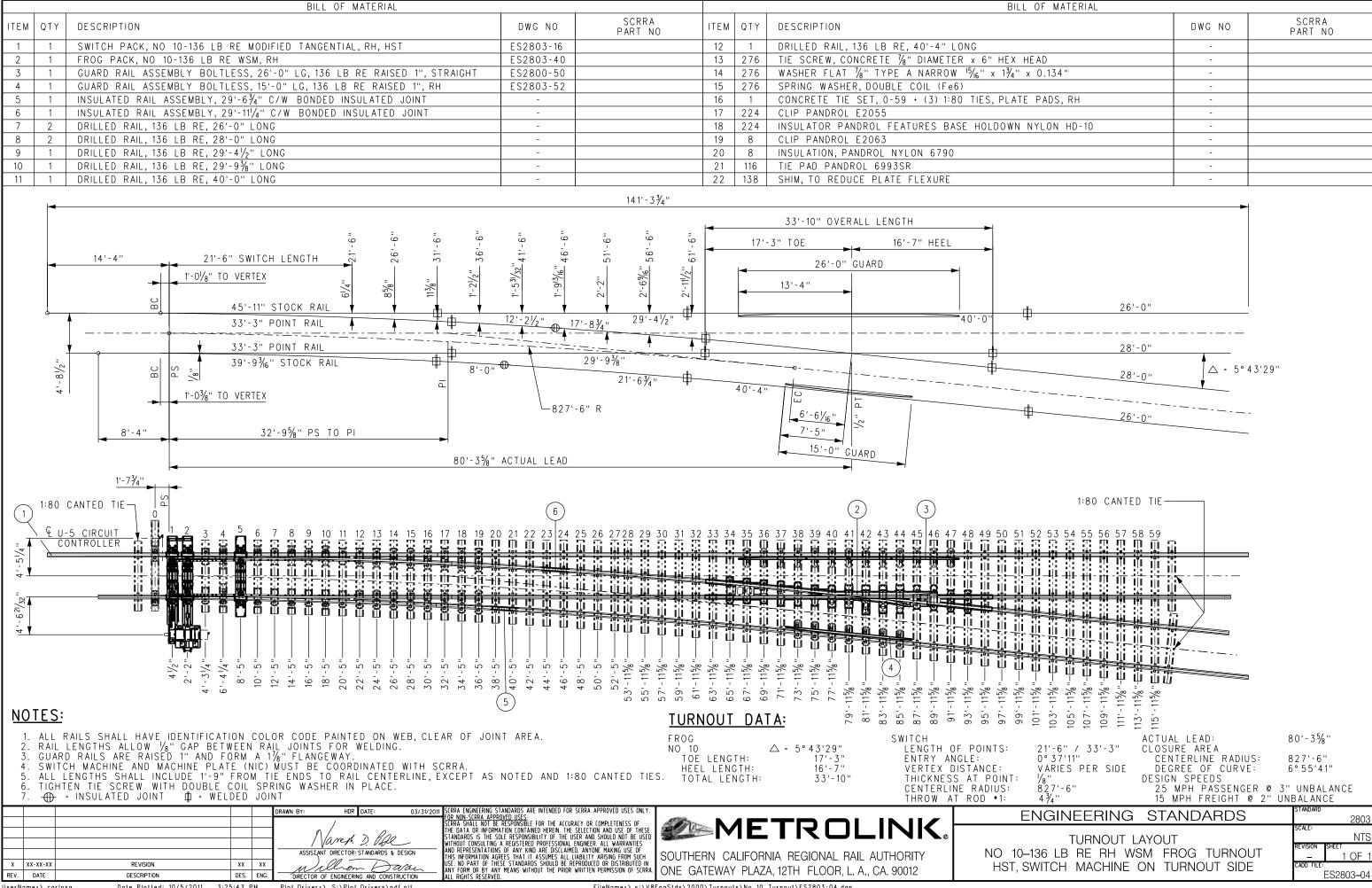
ACTUAL LEAD:

CLOSURE AREA

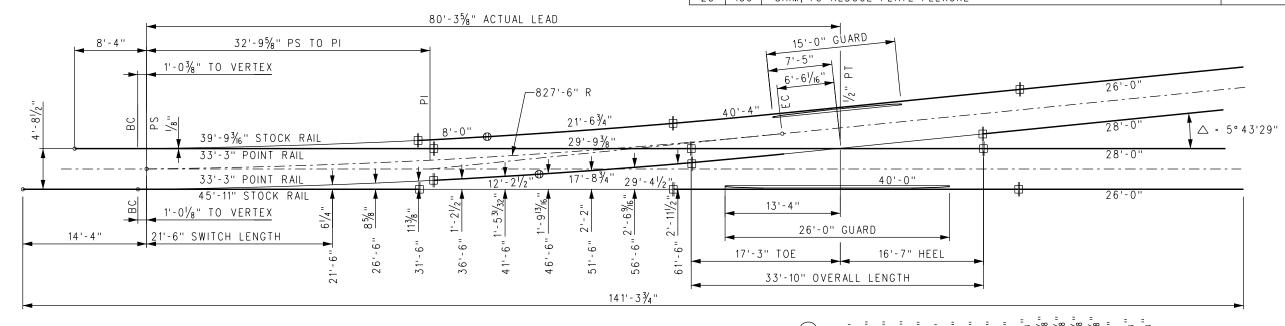
DESIGN SPEEDS

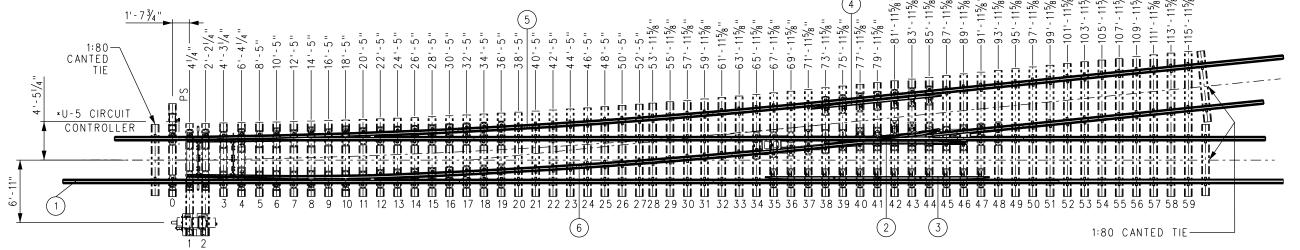






		BILL OF MATERIAL		_			BILL OF MATERIAL		_
TEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO	ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO
1	1	SWITCH PACK, NO 10–136 LB RE MODIFIED TANGENTIAL, LH	ES2803-17		12	1	DRILLED RAIL, 136 LB RE, 40'-4" LONG	-	
2	1	FROG PACK, NO 10-136 LB RE WSM, LH	ES2803-41		13	300	TIE SCREW, CONCRETE 1/8" DIAMETER x 6" HEX HEAD	-	
3	1	GUARD RAIL ASSEMBLY BOLTLESS, 26'-0" LG, 136 LB RE RAISED 1", STRAIGHT	ES2800-50		14	300	WASHER FLAT 1/8" TYPE A NARROW 15/16" x 13/4" x 0.134"	-	
4	1	GUARD RAIL ASSEMBLY BOLTLESS, 15'-0" LG, 136 LB RE RAISED 1", LH	ES2803-51		15	300	SPRING WASHER, DOUBLE COIL (Fe6)	-	
5	1	INSULATED RAIL ASSEMBLY, 29'-6¾" C/W BONDED INSULATED JOINT	-		16	1	CONCRETE TIE SET, 0-59 + (3) 1:80 TIES, PLATE PADS, LH	-	
6	1	INSULATED RAIL ASSEMBLY, 29'-111/4" C/W BONDED INSULATED JOINT	-		17	1	HEADBLOCK TIE LAYOUT	-	
7	2	DRILLED RAIL, 136 LB RE, 26'-0" LONG	-		18	224	CLIP PANDROL E2055	-	
8	2	DRILLED RAIL, 136 LB RE, 28'-0" LONG	-		19	224	INSULATOR PANDROL FEATURES BASE HOLDOWN NYLON HD-10	-	
9	1	DRILLED RAIL, 136 LB RE, 29'-41/2" LONG	-		20	8	CLIP PANDROL E2063	-	
10	1	DRILLED RAIL, 136 LB RE, 29'-9¾" LONG	-		21	8	INSULATION, PANDROL NYLON 6790	-	
11	1	DRILLED RAIL, 136 LB RE, 40'-0" LONG	-		22	116	TIE PAD PANDROL 6993SR	-	
					23	150	SHIM, TO REDUCE PLATE FLEXURE	-	





NOTES:

- ALL RAILS SHALL HAVE IDENTIFICATION COLOR CODE PAINTED ON WEB, CLEAR OF JOINT AREA. RAIL LENGTHS ALLOW 1/8" GAP BETWEEN RAIL JOINTS FOR WELDING. GUARD RAILS ARE RAISED 1" AND FORM A 1/8" FLANGEWAY. SWITCH MACHINE AND MACHINE PLATE (NIC) MUST BE COORDINATED WITH SCRRA.

Jares D. Page ASSISIANT DIRECTOR: STANDARDS & DESIGN REVISION x xx-xx-xx REV. DATE DESCRIPTION DES. ENG.

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METROLINK

TOTAL LENGTH: 33'-10"

16'-7"

SWITCH

LENGTH OF POINTS:

TURNOUT DATA:

HEEL LENGTH:

SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

827'-6" 6°55'41" ENTRY ANGLE: 0°37'11" CENTERLINE RADIUS: DEGREE OF CURVE: VERTEX DISTANCE: THICKNESS AT POINT: VARIES PER SIDE 1/8" 827'-6' 43/4" DESIGN SPEEDS CENTERLINE RADIUS: 25 MPH PASSENGER @ 3" UNBALANCE 15 MPH FREIGHT @ 2" UNBALANCE THROW AT ROD #1: ENGINEERING STANDARDS NTS TURNOUT LAYOUT

NO 10-136 LB RE LH WSM FROG TURNOUT

CONCRETE TIES, SWITCH MACHINE ON MAINLINE SIDE

21'-6" / 33'-3"

ACTUAL LEAD:

CLOSURE AREA

80'-3%"

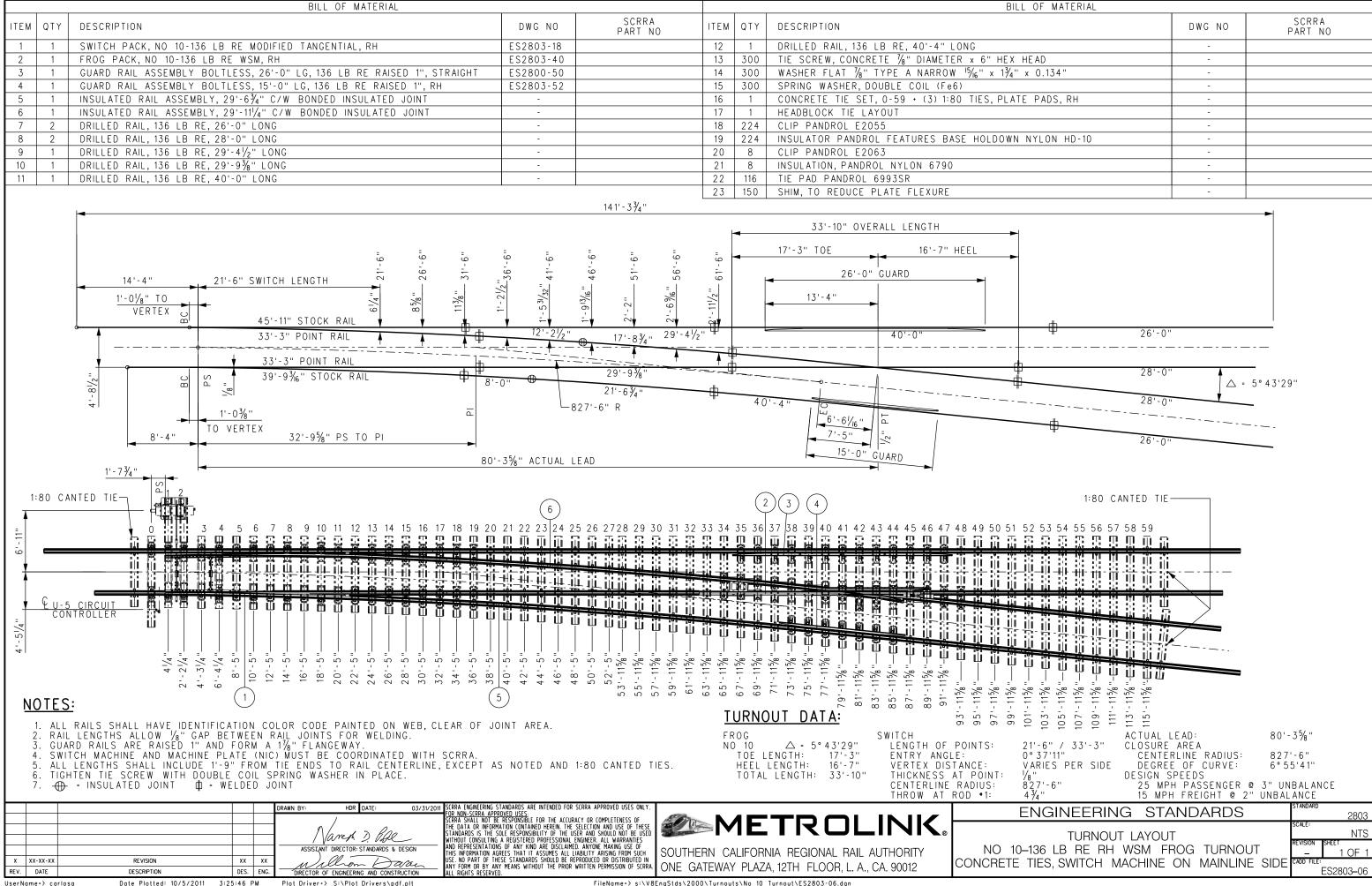
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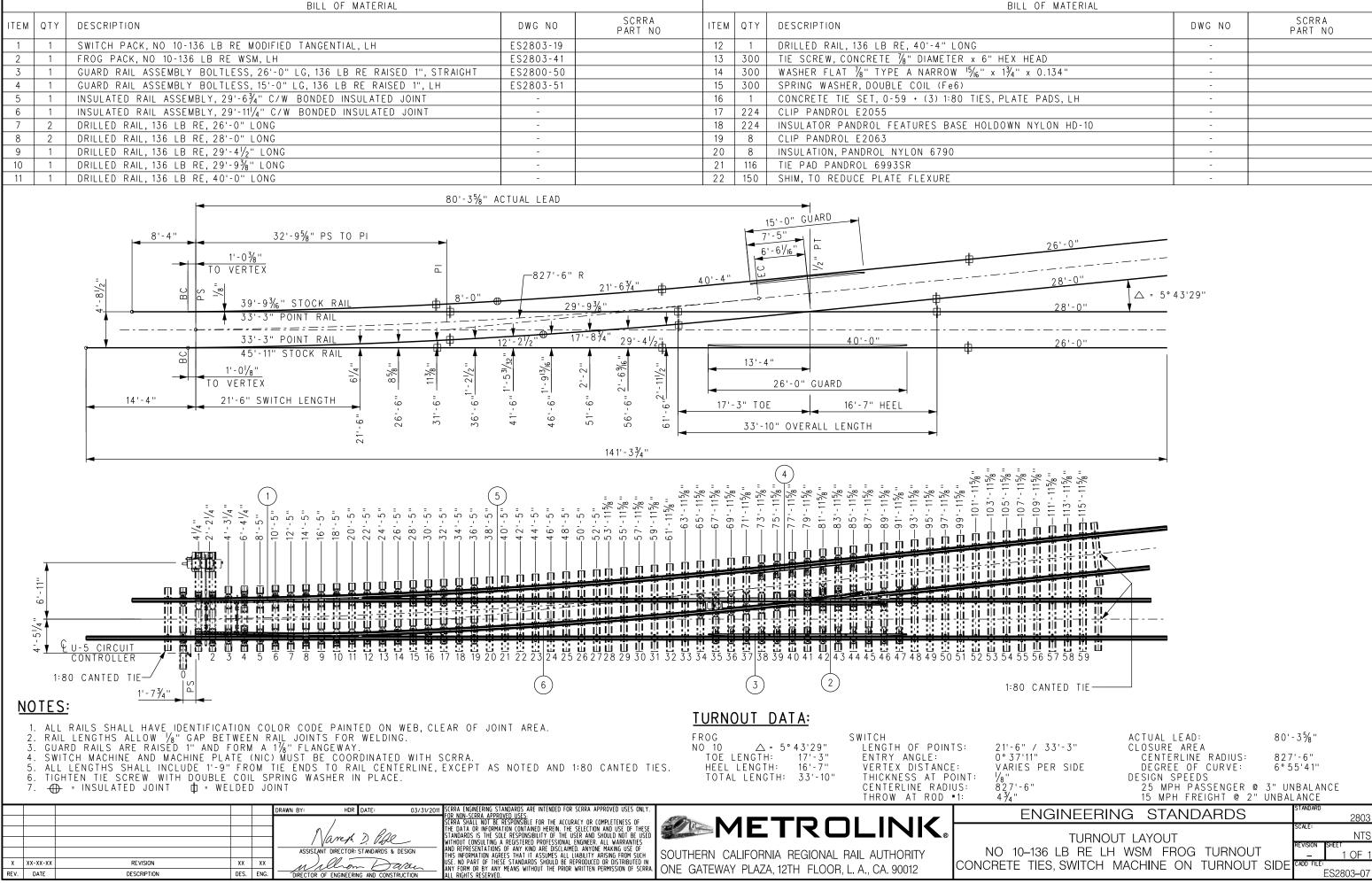
ES2803-05

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FROG

NO 10





x | xx-xx-x

REV. DATE

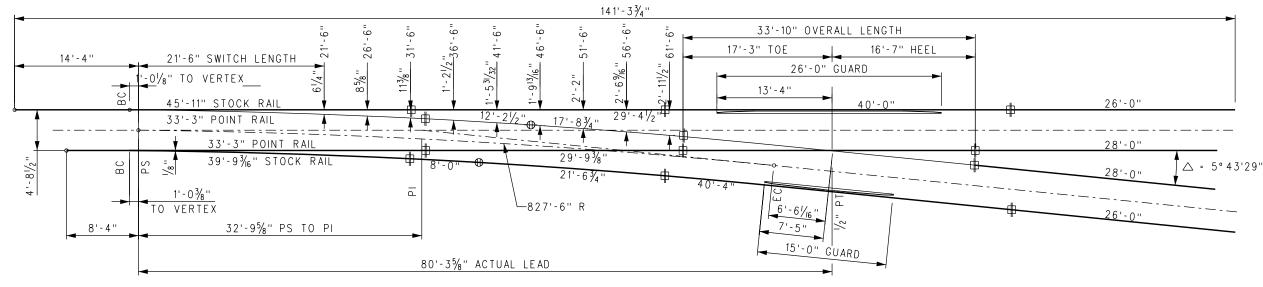
DES. ENG.

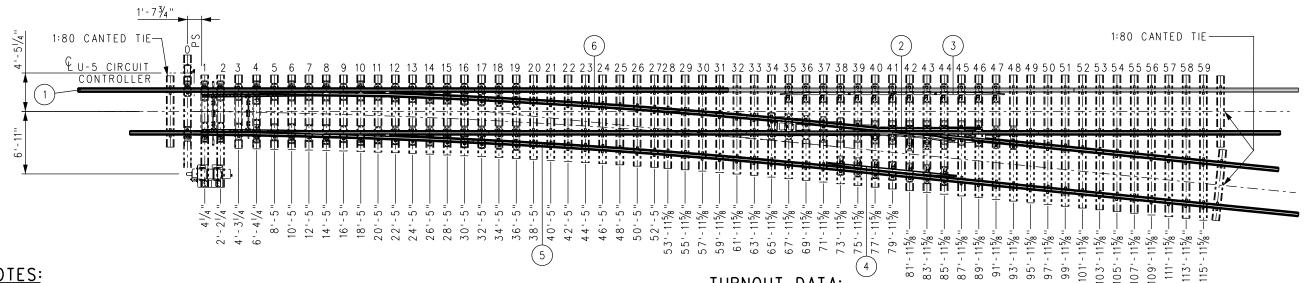
REVISION

SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

NO 10-136 LB RE LH WSM FROG TURNOUT CONCRETE TIES, SWITCH MACHINE ON TURNOUT SIDE ES2803-07

		BILL OF MATERIAL	_	_	BILL OF MATERIAL						
TEM Q1	TY	DESCRIPTION	DWG NO	SCRRA PART NO	ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO		
1 '	1	SWITCH PACK, NO 10-136 LB RE MODIFIED TANGENTIAL, RH	ES2803-20		12	1	DRILLED RAIL, 136 LB RE, 40'-4" LONG	-			
2 '	1	FROG PACK, NO 10-136 LB RE WSM, RH	ES2803-40		13	300	TIE SCREW, CONCRETE 1/8" DIAMETER x 6" HEX HEAD	-			
3	1	GUARD RAIL ASSEMBLY BOLTLESS, 26'-0" LG, 136 LB RE RAISED 1", STRAIGHT	ES2800-50		14	300	WASHER FLAT ½" TYPE A NARROW ¹5/16" x 1¾" x 0.134"	-			
4	1	GUARD RAIL ASSEMBLY BOLTLESS, 15'-0" LG, 136 LB RE RAISED 1", RH	ES2803-52		15	300	SPRING WASHER, DOUBLE COIL (Fe6)	-			
5 ′	1	INSULATED RAIL ASSEMBLY, 29'-6¾" C/W BONDED INSULATED JOINT	-		16	1	CONCRETE TIE SET, 0-59 + (3) 1:80 TIES, PLATE PADS, RH	-			
6	1	INSULATED RAIL ASSEMBLY, 29'-111¼" C/W BONDED INSULATED JOINT	-		17	1	HEADBLOCK TIE LAYOUT	-			
7 2	2	DRILLED RAIL, 136 LB RE, 26'-0" LONG	-		18	224	CLIP PANDROL E2055	-			
8 2	2	DRILLED RAIL, 136 LB RE, 28'-0" LONG	-		19	224	INSULATOR PANDROL FEATURES BASE HOLDOWN NYLON HD-10	-			
9 '	1	DRILLED RAIL, 136 LB RE, 29'-4½" LONG	-		20	8	CLIP PANDROL E2063	-			
10	1	DRILLED RAIL, 136 LB RE, 29'-9¾" LONG	-		21	8	INSULATION, PANDROL NYLON 6790	-			
11 '	1	DRILLED RAIL, 136 LB RE, 40'-0" LONG	-		22	116	TIE PAD PANDROL 6993SR	-			
					23	150	SHIM, TO REDUCE PLATE FLEXURE	-			





NOTES:

- ALL RAILS SHALL HAVE IDENTIFICATION COLOR CODE PAINTED ON WEB, CLEAR OF JOINT AREA.

 RAIL LENGTHS ALLOW 1/8" GAP BETWEEN RAIL JOINTS FOR WELDING.

 GUARD RAILS ARE RAISED 1" AND FORM A 1/8" FLANGEWAY.

 SWITCH MACHINE AND MACHINE PLATE (NIC) MUST BE COORDINATED WITH SCRRA.

 ALL LENGTHS SHALL INCLUDE 1'-9" FROM TIE ENDS TO RAIL CENTERLINE, EXCEPT AS NOTED AND 1:80 CANTED TIES.
- TIGHTEN TIE SCREW WITH DOUBLE COIL SPRING WASHER IN PLACE.

= INSULATED JOINT | # = WELDED JOINT

Jares D. Pope ASSISTANT DIRECTOR: STANDARDS & DESIGN REVISION x xx-xx-xx REV. DATE DESCRIPTION DES. ENG.

METROLINK

 $\triangle = 5^{\circ} 43'29''$

TOE LENGTH: 17'-3" HEEL LENGTH: 16'-7"

TOTAL LENGTH: 33'-10"

HEEL LENGTH:

SWITCH

LENGTH OF POINTS:

SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

ENGTH OF ENTRY ANG VERTEX DIS THICKNESS CENTERLINE THROW AT	CLE: 0°37'11" STANCE: VARIES PER SIDE AT POINT: 1/8" E RADIUS: 827'-6"	DEGREE OF CURVE: DESIGN SPEEDS 25 MPH PASSENGER © 3' 15 MPH FREIGHT © 2" UN	NBALANCE
N IIZ	ENGINEERING	STANDARDS	STANDARD ES2803
	TURNOUT		scale: NTS
THORITY	NO 10–136 LB RE RH W		REVISION SHEET - 1 OF 1
. 90012	CONCRETE TIES, SWITCH MAG	CHINE ON TURNOUT SIDE	CADD FILE: ES2803-08

21'-6" / 33'-3"

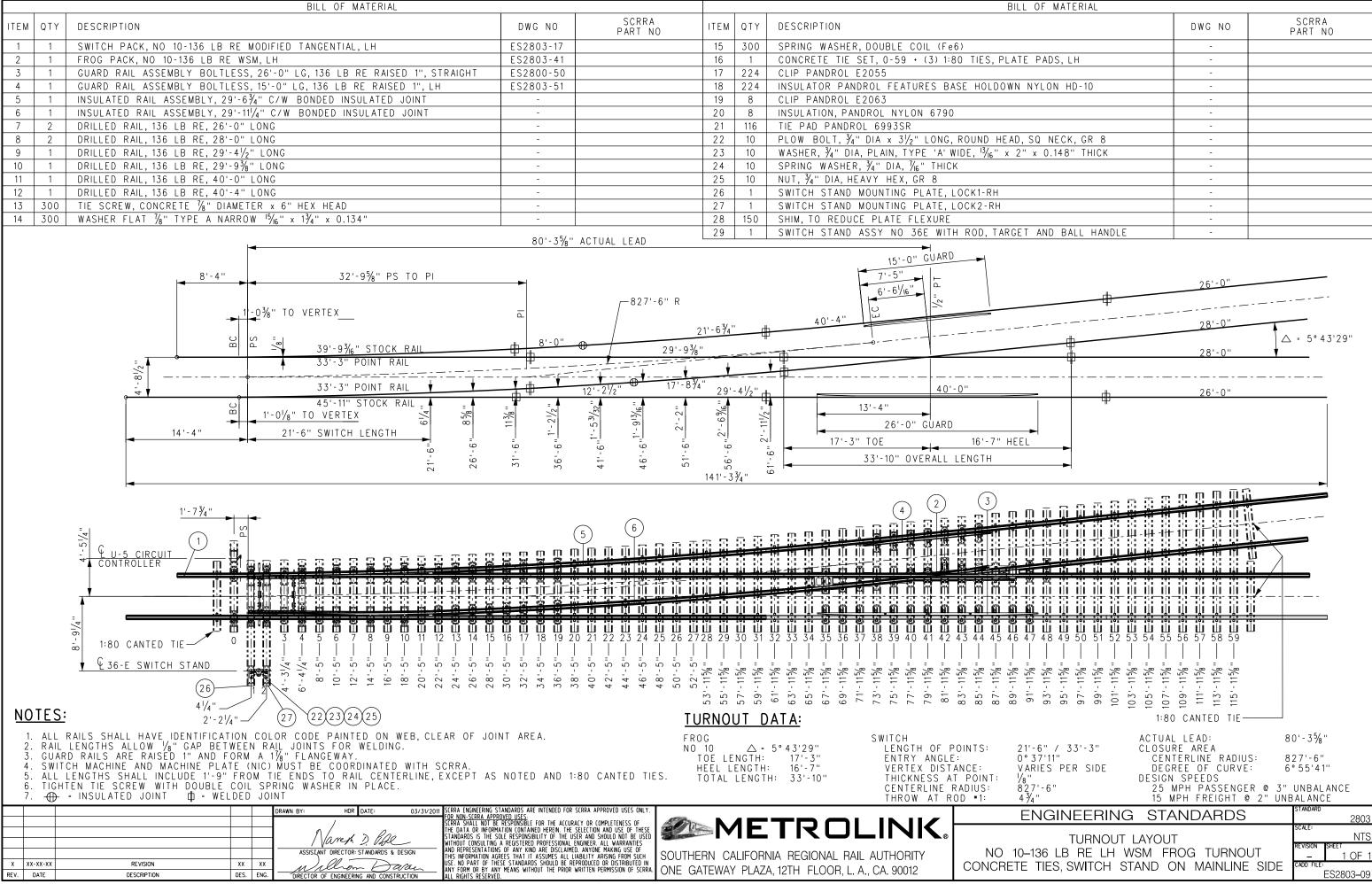
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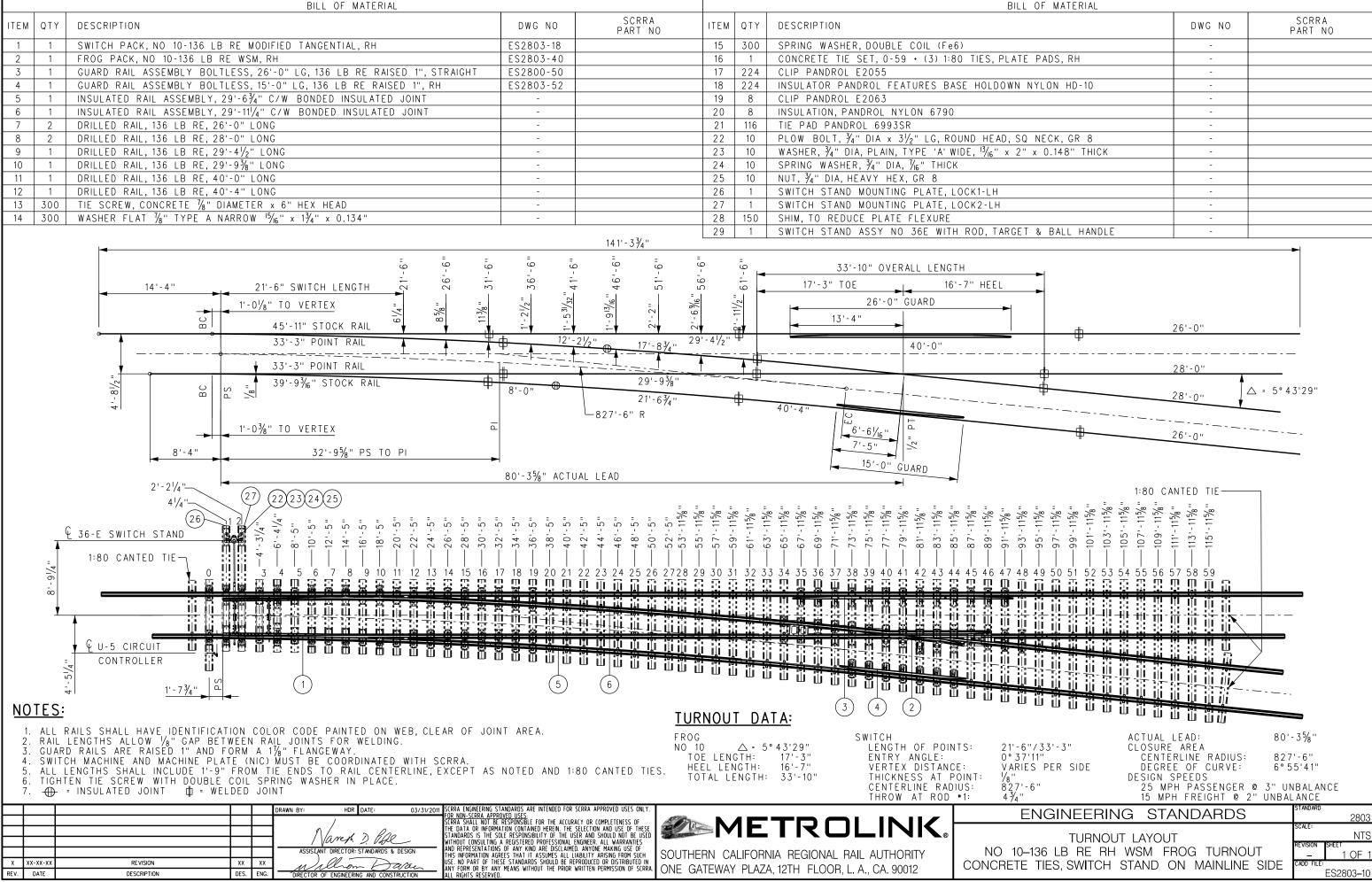
CLOSURE AREA

80'-3%"

TURNOUT DATA:

NO 10

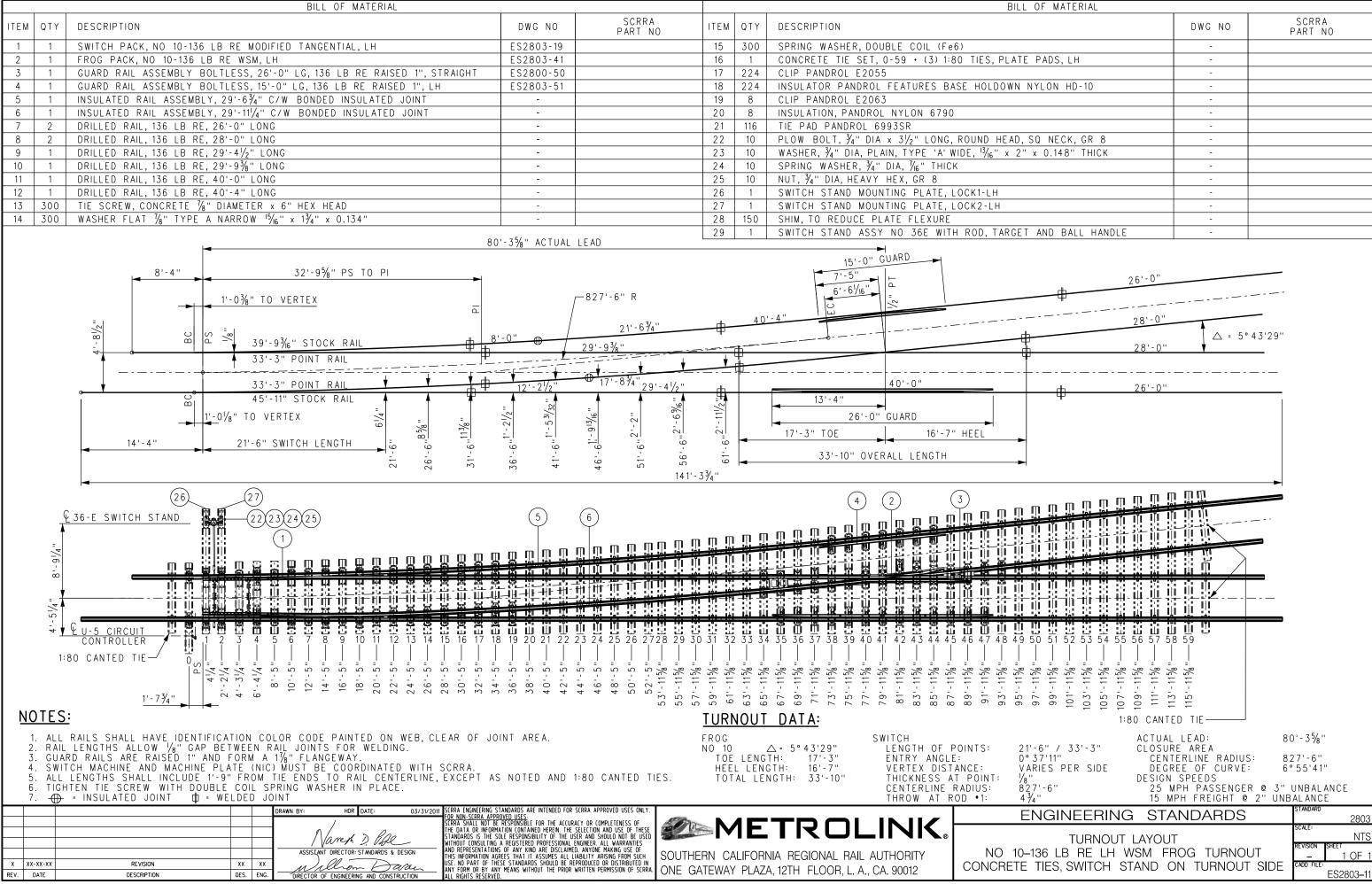


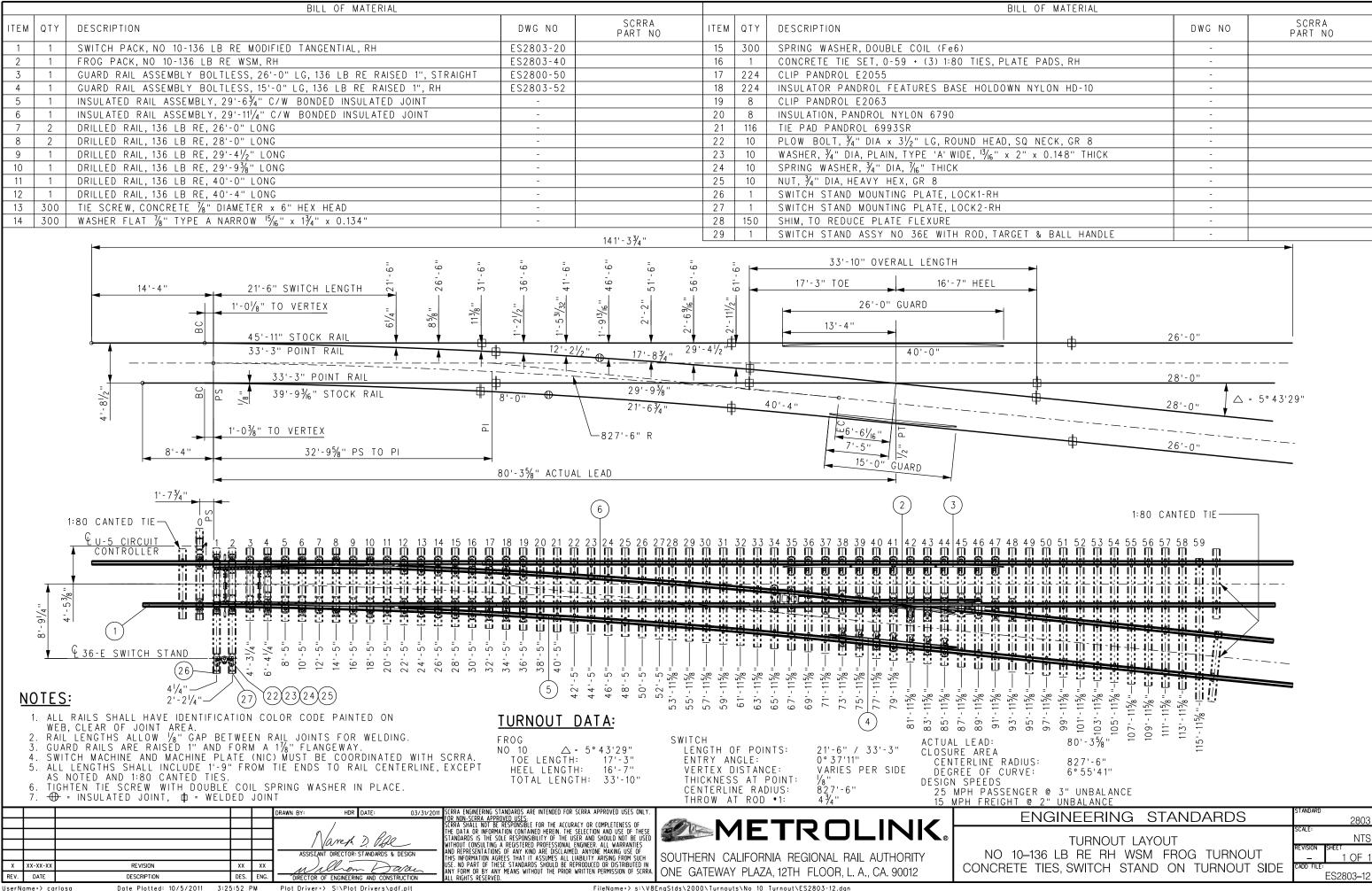


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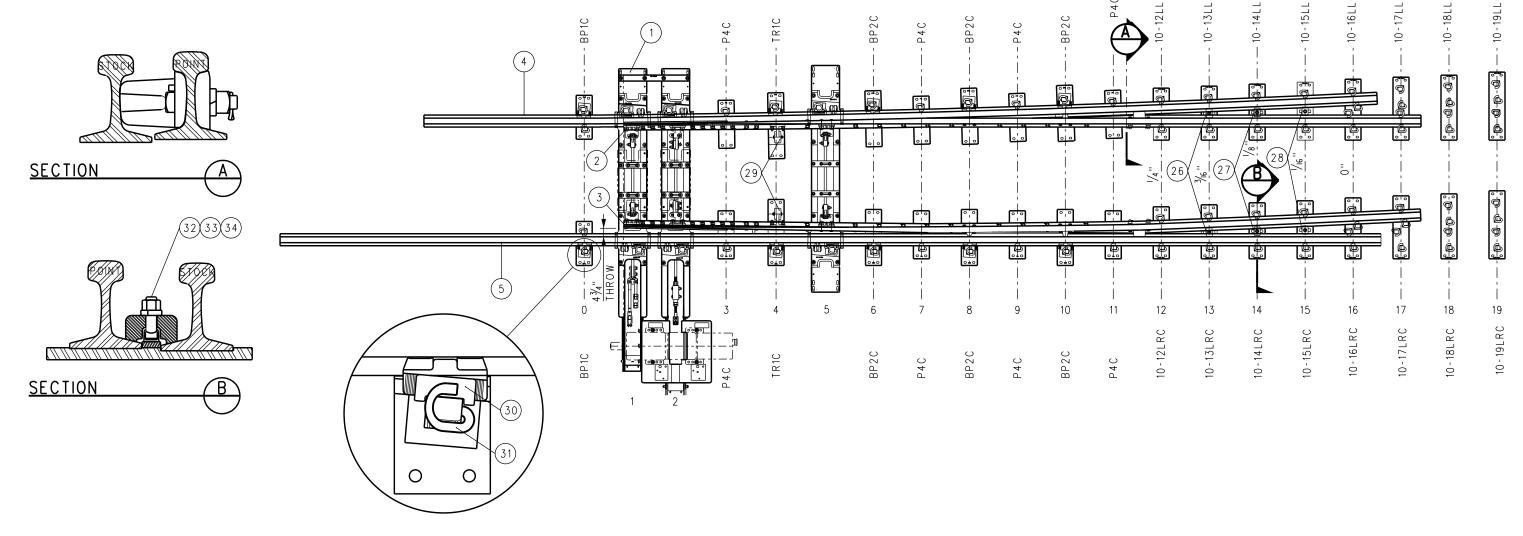
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		BILL OF MATERIAL			BILL OF MATERIAL					
ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO	ITEM QTY	DESCRIPTION	DWG NO	SCRRA PART NO		
1	1	HOLLOW SWITCH TIE & RODDING ASSEMBLY	ES2803-72		18 1	SWITCH PLATE (10-16LLC)	ES2803-82			
2	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, STR, LH	ES2803-21		19 1	SWITCH PLATE (10-16LRC)	ES2803-82			
3	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, CVD, RH	ES2803-22		20 1	SWITCH PLATE (10-17LLC)	ES2803-82			
4	1	SAMSON STOCK RAIL, 39'-9¾6" LONG, CURVED, LH	ES2803-25		21 1	SWITCH PLATE (10-17LRC)	ES2803-82			
5	1	SAMSON STOCK RAIL, 45'-11" LONG, STRAIGHT, RH	ES2803-26		22 1	SWITCH PLATE (10-18LLC)	ES2803-83			
6	2	SWITCH PLATE, BRACE (BP1C-136)	ES2800-80		23 1	SWITCH PLATE (10-18LRC)	ES2803-83			
7	6	SWITCH PLATE, BRACE (BP2C-136)	ES2800-80		24 1	SWITCH PLATE (10-19LLC)	ES2803-83			
8	8	SWITCH PLATE (P4C-136)	ES2800-80		25 1	SWITCH PLATE (10-19LRC)	ES2803-83			
9	2	SWITCH PLATE, ROLLER (10-TR1C)	ES2800-80		26 2	HOLD DOWN CLIP (PC37A) "K" STYLE	-			
10	1	SWITCH PLATE (10-12LLC)	ES2803-81		27 2	HOLD DOWN CLIP (PC38A) "K" STYLE	-			
11	1	SWITCH PLATE (10-12LRC)	ES2803-81		28 2	HOLD DOWN CLIP (PC39A) "K" STYLE	-			
12	1	SWITCH PLATE (10-13LLC)	ES2803-81		29 2 F	OINT ROLLER ASSEMBLY, FLAT BACK C/W DOUBLE REINFORCED HARDWARE	-			
13	1	SWITCH PLATE (10-13LRC)	ES2803-81		30 10 E	OLTLESS BRACE ASSEMBLY, SUREFIT, 136 LB RE C/W SERRATED WASHER	-			
14	1	SWITCH PLATE (10-14LLC)	ES2803-81		31 68	CLIP, PANDROL, E2055	-			
15	1	SWITCH PLATE (10-14LRC)	ES2803-81		32 6	T-BOLT, 1/8" DIAMETER 31/4" LONG, GR 8	-			
16	1	SWITCH PLATE (10-15LLC)	ES2803-82		33 6	SPRING WASHER 1/8" DIAMETER	-			
17	1	SWITCH PLATE (10-15LRC)	ES2803-82		34 6	NUT, 7/8" DIAMETER HEAVY HEX, GR 8	-			



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N BY: HDR DATE: 03/31/2011

NAME A DIFFERENCE AND CONSTRUCTION

DIFFERENCE OF PROCHEFFING, AND CONSTRUCTION

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METROLINK

SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

ENGINEERING STANDARDS

NO 10–136 LB RE LH SWITCH PACK,
HOLLOW STEEL TIES,
SWITCH MACHINE ON MAINLINE SIDE

SCALE:

NTS

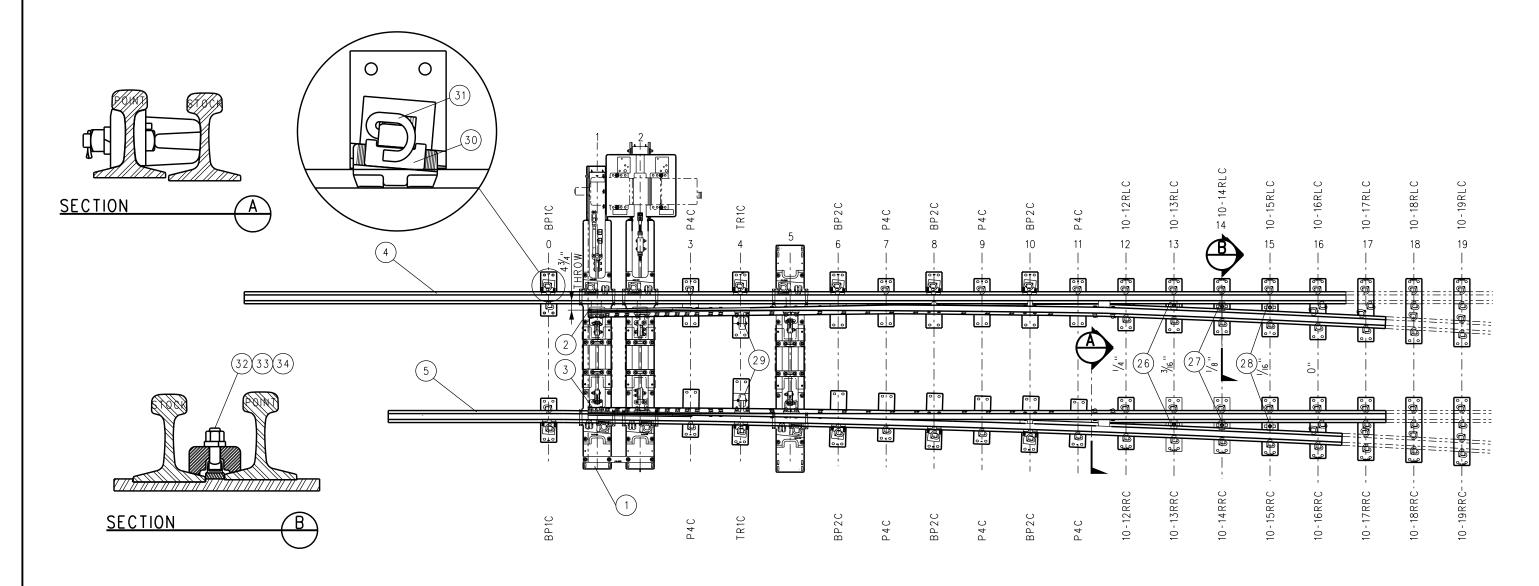
REVISION SHEET

1 OF 1

CADD FILE:

ES2803-13

		BILL OF MATERIAL				BILL OF MATERIAL				
ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO	ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO	
1	1	HOLLOW SWITCH TIE & RODDING ASSEMBLY	ES2803-71		18	1	SWITCH PLATE (10-16RLC)	ES2803-85		
2	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, CVD, LH	ES2803-23		19	1	SWITCH PLATE (10-16RRC)	ES2803-85		
3	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, STR, RH	ES2803-24		20	1	SWITCH PLATE (10-17RLC)	ES2803-85		
4	1	SAMSON STOCK RAIL, 45'-11" LONG, STRAIGHT, LH	ES2803-27		21	1	SWITCH PLATE (10-17RRC)	ES2803-85		
5	1	SAMSON STOCK RAIL, 39'-91/6" LONG, CURVED, RH	ES2803-28		22	1	SWITCH PLATE (10-18RLC)	ES2803-86		
6	2	SWITCH PLATE, BRACE (BP1C-136)	ES2800-80		23	1	SWITCH PLATE (10-18RRC)	ES2803-86		
7	6	SWITCH PLATE, BRACE (BP2C-136)	ES2800-80		2 4	1	SWITCH PLATE (10-19RLC)	ES2803-86		
8	8	SWITCH PLATE (P4C-136)	ES2800-80		25	1	SWITCH PLATE (10-19RRC)	ES2803-86		
9	2	SWITCH PLATE, ROLLER (10-TR1C)	ES2800-80		26	2	HOLD DOWN CLIP (PC37A) "K" STYLE	-		
10	1	SWITCH PLATE (10-12RLC)	ES2803-84		27	2	HOLD DOWN CLIP (PC38A) "K" STYLE	-		
11	1	SWITCH PLATE (10-12RRC)	ES2803-84		28	2	HOLD DOWN CLIP (PC39A) "K" STYLE	-		
12	1	SWITCH PLATE (10-13RLC)	ES2803-84		29	2	POINT ROLLER ASSEMBLY, FLAT BACK C/W DOUBLE REINFORCED HARDWARE	-		
13	1	SWITCH PLATE (10-13RRC)	ES2803-84		30	10	BOLTLESS BRACE ASSEMBLY, SUREFIT, 136 LB RE C/W SERRATED WASHER	-		
14	1	SWITCH PLATE (10-14RLC)	ES2803-84		31	68	CLIP, PANDROL, E2055	-		
15	1	SWITCH PLATE (10-14RRC)	ES2803-84		32	6	T-BOLT 1/8" DIAMETER 31/4" LONG, GR 8	-		
16	1	SWITCH PLATE (10-15RLC)	ES2803-85		33	6	SPRING WASHER 1/8" DIAMETER	-		
17	1	SWITCH PLATE (10-15RRC)	ES2803-85		34	6	NUT, $\frac{7}{8}$ " DIAMETER HEAVY HEX GR 8	-		



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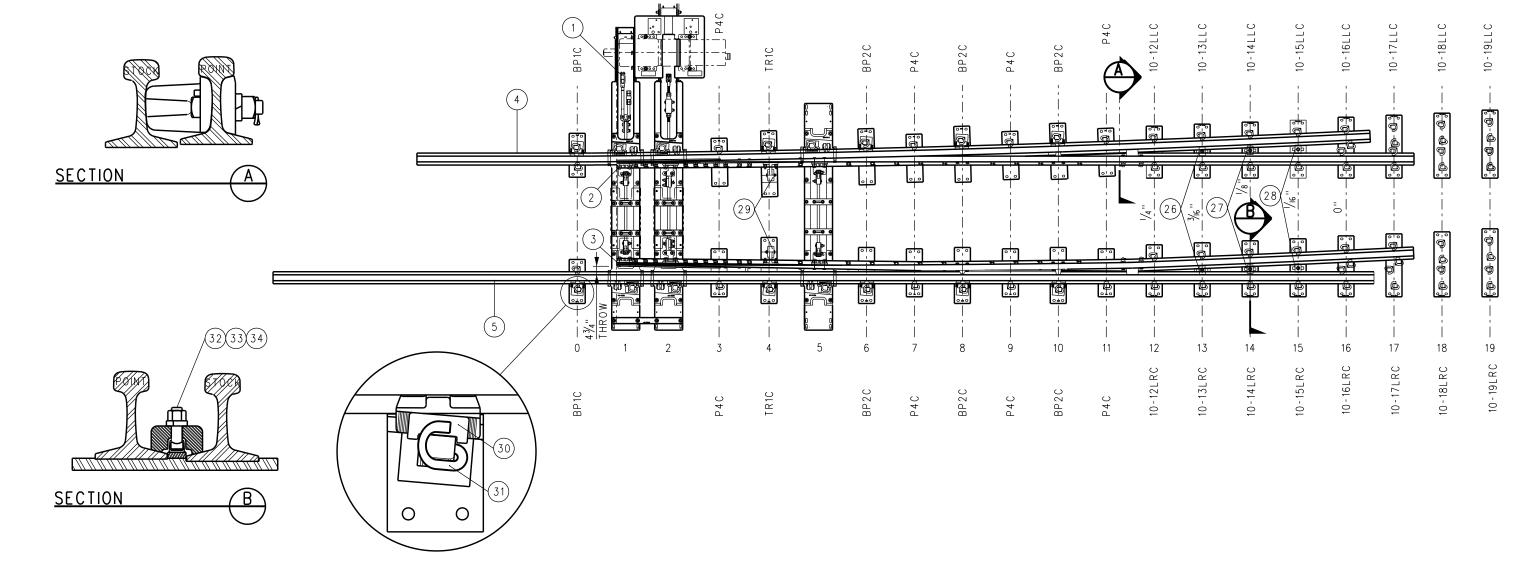
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METROLINK

SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY

NO 10-136 LB RE RH SWITCH PACK, HOLLOW STEEL TIES, SWITCH MACHINE ON MAINLINE SIDE

		BILL OF MATERIAL	BILL OF MATERIAL						
TEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO	ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO
1	1	HOLLOW SWITCH TIE & RODDING ASSEMBLY	ES2803-71		18	1	SWITCH PLATE (10-16LLC)	ES2803-82	
2	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, STR, LH	ES2803-21		19	1	SWITCH PLATE (10-16LRC)	ES2803-82	
3	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, CVD, RH	ES2803-22		20	1	SWITCH PLATE (10-17LLC)	ES2803-82	
4	1	SAMSON STOCK RAIL, 39'-93/6" LONG, CURVED, LH	ES2803-25		21	1	SWITCH PLATE (10-17LRC)	ES2803-82	
5	1	SAMSON STOCK RAIL, 45'-11" LONG, STRAIGHT, RH	ES2803-26		22	1	SWITCH PLATE (10-18LLC)	ES2803-83	
5	2	SWITCH PLATE, BRACE (BP1C-136)	ES2800-80		23	1	SWITCH PLATE (10-18LRC)	ES2803-83	
7	6	SWITCH PLATE, BRACE (BP2C-136)	ES2800-80		24	1	SWITCH PLATE (10-19LLC)	ES2803-83	
8	8	SWITCH PLATE (P4C-136)	ES2800-80		25	1	SWITCH PLATE (10-19LRC)	ES2803-83	
9	2	SWITCH PLATE, ROLLER (10-TR1C)	ES2800-80		26	2	HOLD DOWN CLIP (PC37A) "K" STYLE	-	
0	1	SWITCH PLATE (10-12LLC)	ES2803-81		27	2	HOLD DOWN CLIP (PC38A) "K" STYLE	-	
1	1	SWITCH PLATE (10-12LRC)	ES2803-81		28	2	HOLD DOWN CLIP (PC39A) "K" STYLE	-	
2	1	SWITCH PLATE (10-13LLC)	ES2803-81		29	2	POINT ROLLER ASSEMBLY, FLAT BACK C/W DOUBLE REINFORCED HARDWARE	-	
3	1	SWITCH PLATE (10-13LRC)	ES2803-81		30	10	BOLTLESS BRACE ASSEMBLY, SUREFIT, 136 LB RE C/W SERRATED WASHER	-	
4	1	SWITCH PLATE (10-14LLC)	ES2803-81		31	68	CLIP, PANDROL, E2055	-	
5	1	SWITCH PLATE (10-14LRC)	ES2803-81		32	6	T-BOLT, 7/8" DIAMETER 33/4" LONG, GR 8	-	
6	1	SWITCH PLATE (10-15LLC)	ES2803-82		33	6	SPRING WASHER 1/8" DIAMETER	-	
7	1	SWITCH PLATE (10-15LRC)	ES2803-82		34	6	NUT, 7/8" DIAMETER HEAVY HEX, GR 8	-	



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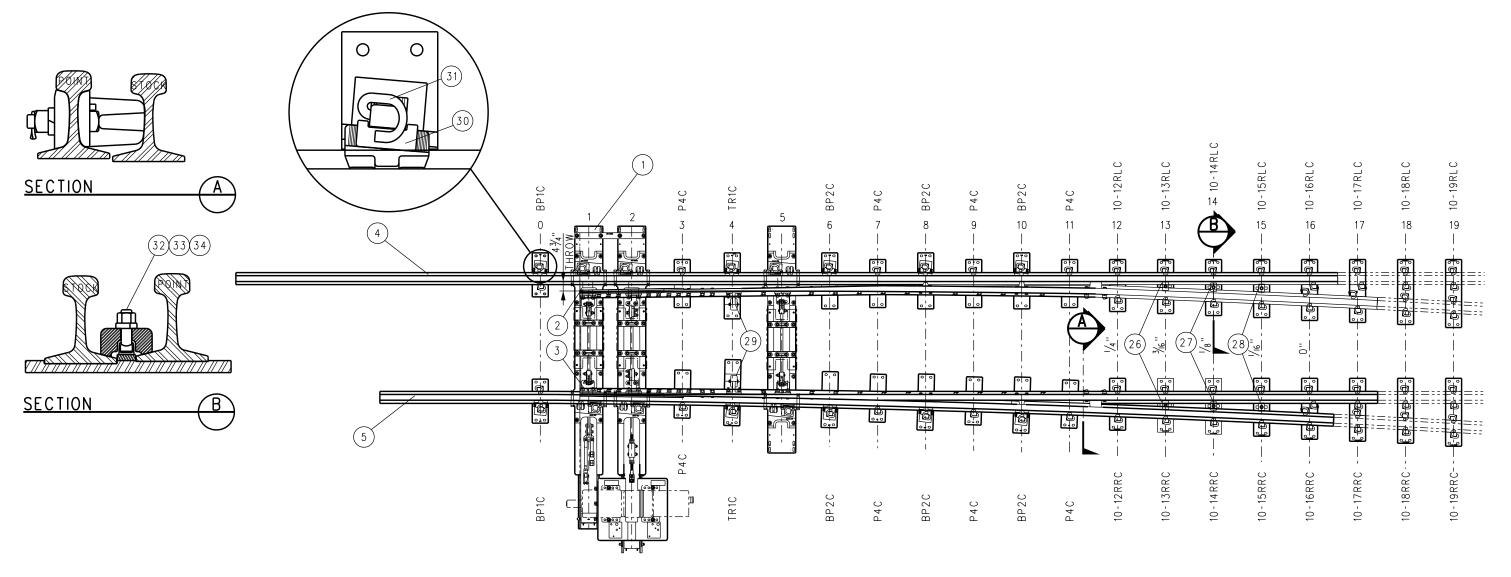
METROLINK

SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY

ENGINEERING STANDARDS

NO 10-136 LB RE LH SWITCH PACK, HOLLOW STEEL TIES, SWITCH MACHINE ON TURNOUT SIDE

		BILL OF MATERIAL			BILL OF MATERIAL						
TEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO	ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO		
1	1	HOLLOW SWITCH TIE & RODDING ASSEMBLY	ES2803-72		18	1	SWITCH PLATE (10-16RLC)	ES2803-85			
2	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, CVD, LH	ES2803-23		19	1	SWITCH PLATE (10-16RRC)	ES2803-85			
3	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, STR, RH	ES2803-24		20	1	SWITCH PLATE (10-17RLC)	ES2803-85			
4	1	SAMSON STOCK RAIL, 45'-11" LONG, STRAIGHT, LH	ES2803-27		21	1	SWITCH PLATE (10-17RRC)	ES2803-85			
5	1	SAMSON STOCK RAIL, 39'-9¾6" LONG, CURVED, RH	ES2803-28		22	1	SWITCH PLATE (10-18RLC)	ES2803-86			
6	2	SWITCH PLATE, BRACE (BP1C-136)	ES2800-80		23	1	SWITCH PLATE (10-18RRC)	ES2803-86			
7	6	SWITCH PLATE, BRACE (BP2C-136)	ES2800-80		24	1	SWITCH PLATE (10-19RLC)	ES2803-86			
8	8	SWITCH PLATE (P4C-136)	ES2800-80		25	1	SWITCH PLATE (10-19RRC)	ES2803-86			
9	2	SWITCH PLATE, ROLLER (10-TR1C)	ES2800-80		26	2	HOLD DOWN CLIP (PC37A) "K" STYLE	-			
10	1	SWITCH PLATE (10-12RLC)	ES2803-84		27	2	HOLD DOWN CLIP (PC38A) "K" STYLE	-			
11	1	SWITCH PLATE (10-12RRC)	ES2803-84		28	2	HOLD DOWN CLIP (PC39A) "K" STYLE	-			
12	1	SWITCH PLATE (10-13RLC)	ES2803-84		29	2	POINT ROLLER ASSEMBLY, FLAT BACK C/W DOUBLE REINFORCED HARDWARE	-			
13	1	SWITCH PLATE (10-13RRC)	ES2803-84		30	10	BOLTLESS BRACE ASSEMBLY, SUREFIT, 136 LB RE C/W SERRATED WASHER	-			
14	1	SWITCH PLATE (10-14RLC)	ES2803-84		31	68	CLIP, PANDROL, E2055	-			
15	1	SWITCH PLATE (10-14RRC)	ES2803-84		32	6	T-BOLT 1/8" DIAMETER 31/4" LONG, GR 8	-			
16	1	SWITCH PLATE (10-15RLC)	ES2803-85		33	6	SPRING WASHER 1/8" DIAMETER	-			
17	1	SWITCH PLATE (10-15RRC)	ES2803-85		34	6	NUT, 1/8" DIAMETER HEAVY HEX GR 8	-			



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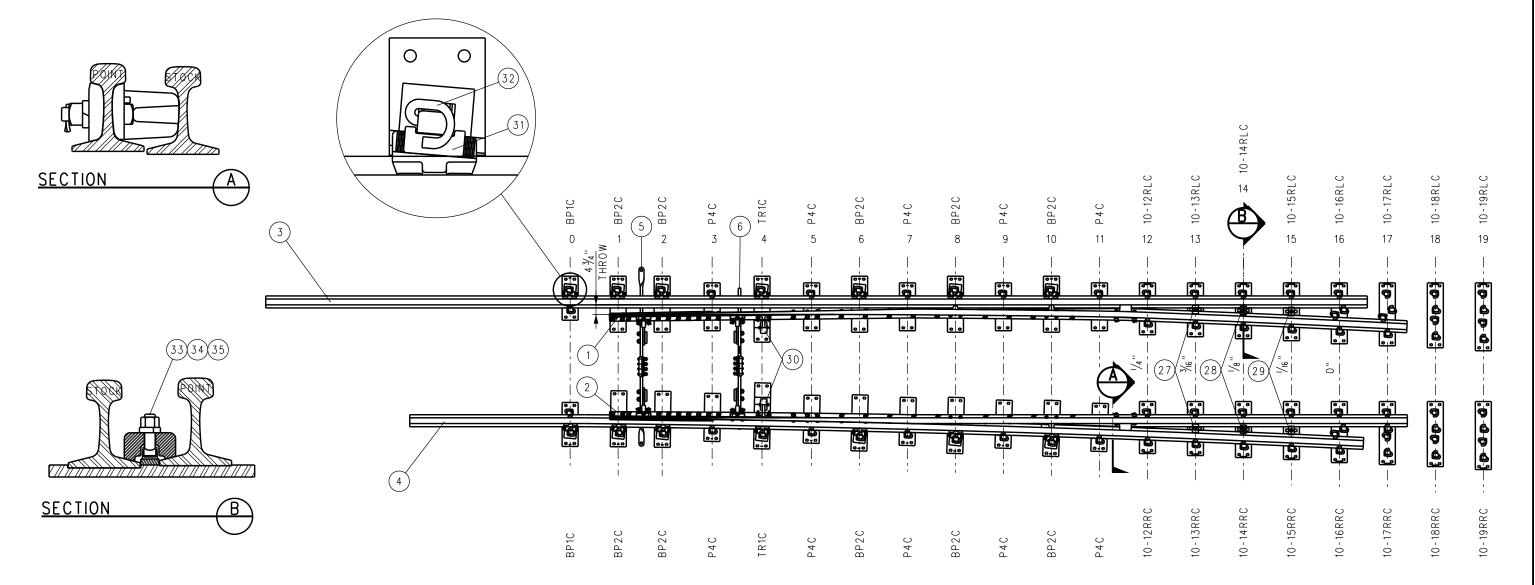
SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY

ENGINEERING	STANDARDS	

NO 10-136 LB RE RH SWITCH PACK, HOLLOW STEEL TIES, SWITCH MACHINE ON TURNOUT SIDE

BILL OF MATERIAL				BILL OF MATERIAL		
ITEM QTY DESCRIPTION	DWG NO SCRRA	ITEM QTY	DESCRIPTION		DWG NO	SCRRA PART NO
1 1 SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, STR, LH	ES2803-21	19 1	SWITCH PLATE (10-16LLC)		ES2803-82	
2 1 SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, CVD, RH	ES2803-22	20 1	SWITCH PLATE (10-16LRC)		ES2803-82	
3 1 SAMSON STOCK RAIL, 39'-91/6" LONG, CURVED, LH	ES2803-25	21 1	SWITCH PLATE (10-17LLC) SWITCH PLATE (10-17LRC)		ES2803-82	
4 1 SAMSON STOCK RAIL, 45'-11" LONG, STRAIGHT, RH 5 1 SWITCH ROD NO 1	ES2803-26	22 1 23 1	SWITCH PLATE (10-17/ERC)		ES2803-82 ES2803-83	
6 1 SWITCH ROD NO 2	-	24 1	SWITCH PLATE (10-18LRC)		ES2803-83	
7 2 SWITCH PLATE, BRACE (BP1C-136)	ES2800-80	25 1	SWITCH PLATE (10-19LLC)		ES2803-83	
8 10 SWITCH PLATE, BRACE (BP2C-136)	ES2800-80	26 1	SWITCH PLATE (10-19LRC)		ES2803-83	
9 10 SWITCH PLATE (P4C-136)	ES2800-80	27 2	HOLD DOWN CLIP (PC37A) "K" STY		-	
10 2 SWITCH PLATE, ROLLER (10-TR1C) 11 1 SWITCH PLATE (10-12LLC)	ES2800-80 ES2803-81	28 2	HOLD DOWN CLIP (PC38A) "K" STY HOLD DOWN CLIP (PC39A) "K" STY		-	
12 1 SWITCH PLATE (10-12LRC)	ES2803-81		NT ROLLER ASSEMBLY, FLAT BACK C		-	
13 1 SWITCH PLATE (10-13LLC)	ES2803-81	31 10		TIT, 136 LB RE C/W SERRATED WASHER	-	
14 1 SWITCH PLATE (10-13LRC)	ES2803-81		CLIP, PANDROL, E2055		-	
15 1 SWITCH PLATE (10-14LLC)	ES2803-81	33 6		GR 8	-	
16	ES2803-81 ES2803-82	34 65PR 35 6	ING WASHER 1/8" DIAMETER NUT, 1/8" DIAMETER HEAVY HEX GR	8	-	
18 1 SWITCH PLATE (10-15LLC)	ES2803-82 ES2803-82	33 8	NOT, 78 DIAMETER HEAVE HEA GR	U	-	
10 1 SWITCH FEATE (10 IDENO)	132000 02		I			
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FOR NON-STRI	NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE LIFE OF THE SELECTION AND USE OF THESE LIFE OF THE SELECTION AND USE OF THESE OF THE SELECTION AND USE O		TROLINK	ENGINEERING ST	AINDARD2	28 SCALE:
Nareh D. Bel STANDARDS I	INTORATION CONTAINED RECEIVE IN E SECECTION AND USE OF THESE STATE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED JULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES ITATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF	V		NO 10-136 LB RE LH SW	/ITCH PACK,	REVISION SHEET
ASSISIANT DIRECTOR: STANDARDS & DESIGN THIS INFORMATION OF THE PROPERTY OF THE	TION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH \$\int\tau\operation \operation \operati		NIA REGIONAL RAIL AUTHORITY	CONCRETE TIE		- 1 OF
X XX-XX-XX REVISION XX XX REV. DATE DESCRIPTION DES. ENG. DIRECTOR OF ENGINEERING AND CONSTRUCTION ALL RIGHTS F	BY ANY MEANS WITHOUT THE PRIOR WRITTEN PERMISSION OF SCRRA. ONE (ESERVED.	GATEWAY PLAZ	A, 12TH FLOOR, L. A., CA. 90012	SWITCH CONTROL ON MA	AINLINE SIDE	cadd file: ES2803—
UserName+> carlosa Date Platted: 10/5/2011 3:25:57 PM Plot Driver+> S:\Plot Drivers\pdf.plt	FileName=> s:\V8EngStds\2	2000\Turnouts\No 10	Turnout\ES2803-17.dgn			

		BILL OF MATERIAL				BILL OF MATERIAL							
TEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO	ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO				
1	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, CVD, LH	ES2803-23		19	1	SWITCH PLATE (10-16RLC)	ES2803-85					
2	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, STR, RH	ES2803-24		20	1	SWITCH PLATE (10-16RRC)	ES2803-85					
3	1	SAMSON STOCK RAIL, 45'-11" LONG, STRAIGHT, LH	ES2803-27		21	1	SWITCH PLATE (10-17RLC)	ES2803-85					
4	1	SAMSON STOCK RAIL, 39'-9¾6" LONG, CURVED, RH	ES2803-28		22	1	SWITCH PLATE (10-17RRC)	ES2803-85					
5	1	SWITCH ROD NO 1	-		23	1	SWITCH PLATE (10-18RLC)	ES2803-86					
6	1	SWITCH ROD NO 2	-		24	1	SWITCH PLATE (10-18RRC)	ES2803-86					
7	2	SWITCH PLATE, BRACE (BP1C-136)	ES2800-80		25	1	SWITCH PLATE (10-19RLC)	ES2803-86					
8	10	SWITCH PLATE, BRACE (BP2C-136)	ES2800-80		26	1	SWITCH PLATE (10-19RRC)	ES2803-86					
9	10	SWITCH PLATE (P4C-136)	ES2800-80		27	2	HOLD DOWN CLIP (PC37A) "K" STYLE	-					
10	2	SWITCH PLATE, ROLLER (10-TR1C)	ES2800-80		28	2	HOLD DOWN CLIP (PC38A) "K" STYLE	-					
11	1	SWITCH PLATE (10-12RLC)	ES2803-84		29	2	HOLD DOWN CLIP (PC39A) "K" STYLE	-					
12	1	SWITCH PLATE (10-12RRC)	ES2803-84		30	2	POINT ROLLER ASSEMBLY, FLAT BACK C/W DOUBLE REINFORCED HARDWARE	-					
13	1	SWITCH PLATE (10-13RLC)	ES2803-84		31	10	BOLTLESS BRACE ASSEMBLY, SUREFIT, 136 LB RE C/W SERRATED WASHER	-					
14	1	SWITCH PLATE (10-13RRC)	ES2803-84		32	68	CLIP, PANDROL, E2055	-					
15	1	SWITCH PLATE (10-14RLC)	ES2803-84		33	6	T-BOLT, $\frac{7}{8}$ " DIAMETER $3\frac{7}{4}$ " LONG, GR 8	-					
16	1	SWITCH PLATE (10-14RRC)	ES2803-84		34	6	SPRING WASHER 1/8" DIAMETER	-					
17	1	SWITCH PLATE (10-15RLC)	ES2803-85		35	6	NUT, 1/8" DIAMETER HEAVY HEX GR 8	-					
18	1	SWITCH PLATE (10-15RRC)	ES2803-85										



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REV.	DATE	DESCRIPTION	DES.	ENG.



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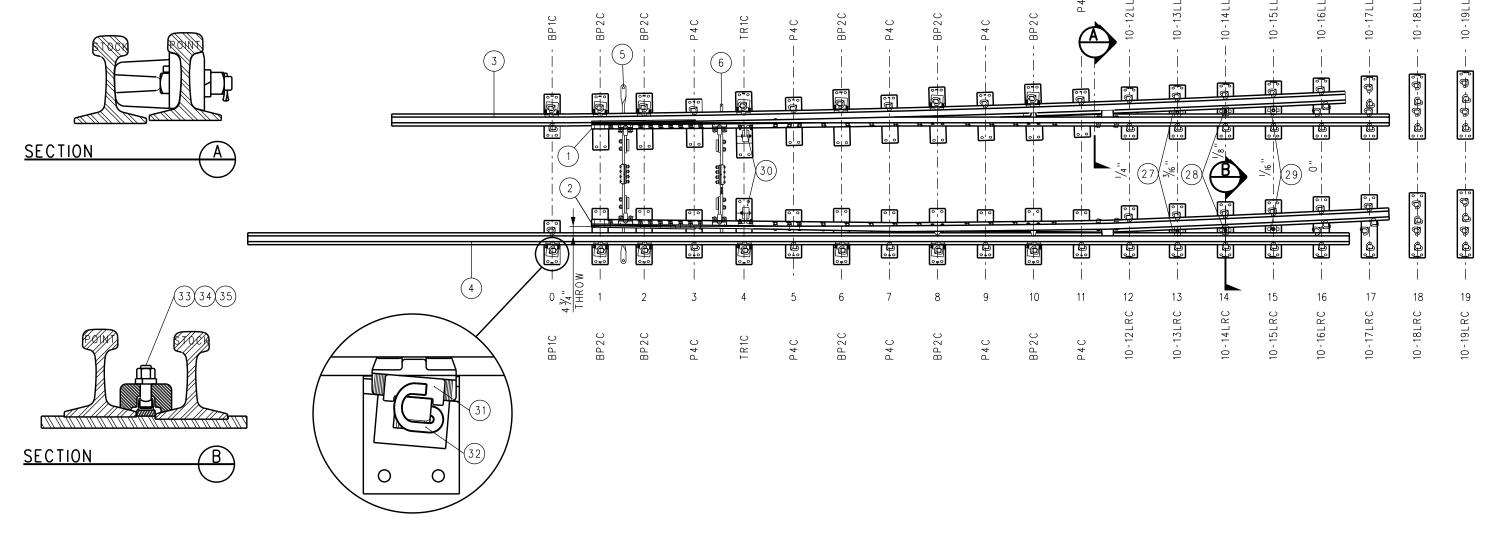
METROLINK

SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY

ENGINEERING	STANDARDS

NO 10-136 LB RE RH SWITCH PACK, CONCRETE TIES, SWITCH CONTROL ON MAINLINE SIDE

		BILL OF MATERIAL				BILL OF MATERIAL						
ЕМ	QTY	DESCRIPTION	DWG NO	SCRRA PART NO	ITEM QTY	DESCRIPTION	DWG NO	SCRRA PART NO				
1	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, STR, LH	ES2803-21		19 1	SWITCH PLATE (10-16LLC)	ES2803-82					
2	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, CVD, RH	ES2803-22		20 1	SWITCH PLATE (10-16LRC)	ES2803-82					
3	1	SAMSON STOCK RAIL, 39'-936" LONG, CURVED, LH	ES2803-25		21 1	SWITCH PLATE (10-17LLC)	ES2803-82					
4	1	SAMSON STOCK RAIL, 45'-11" LONG, STRAIGHT, RH	ES2803-26		22 1	SWITCH PLATE (10-17LRC)	ES2803-82					
5	1	SWITCH ROD NO 1	-		23 1	SWITCH PLATE (10-18LLC)	ES2803-83					
6	1	SWITCH ROD NO 2	-		24 1	SWITCH PLATE (10-18LRC)	ES2803-83					
7	2	SWITCH PLATE, BRACE (BP1C-136)	ES2800-80		25 1	SWITCH PLATE (10-19LLC)	ES2803-83					
8	10	SWITCH PLATE, BRACE (BP2C-136)	ES2800-80		26 1	SWITCH PLATE (10-19LRC)	ES2803-83					
9	10	SWITCH PLATE (P4C-136)	ES2800-80		27 2	HOLD DOWN CLIP (PC37A) "K" STYLE	-					
0	2	SWITCH PLATE, ROLLER (10-TR1C)	ES2800-80		28 2	HOLD DOWN CLIP (PC38A) "K" STYLE	-					
11	1	SWITCH PLATE (10-12LLC)	ES2803-81		29 2	HOLD DOWN CLIP (PC39A) "K" STYLE	-					
2	1	SWITCH PLATE (10-12LRC)	ES2803-81		30 2	POINT ROLLER ASSEMBLY, FLAT BACK C/W DOUBLE REINFORCED HARDWA	RE -					
13	1	SWITCH PLATE (10-13LLC)	ES2803-81		31 10	BOLTLESS BRACE ASSEMBLY, SUREFIT, 136 LB RE C/W SERRATED WASHE	-					
4	1	SWITCH PLATE (10-13LRC)	ES2803-81		32 68	CLIP, PANDROL, E2055	-					
5	1	SWITCH PLATE (10-14LLC)	ES2803-81		33 6	T-BOLT, 1/8" DIAMETER 31/4" LONG, GR 8	-					
6	1	SWITCH PLATE (10-14LRC)	ES2803-81		34 6	SPRING WASHER 1/8" DIAMETER	-					
17	1	SWITCH PLATE (10-15LLC)	ES2803-82		35 6	NUT, 1/8" DIAMETER HEAVY HEX GR 8	-					
18	1	SWITCH PLATE (10-15LRC)	ES2803-82									



x xx-xx-xx REVISION REV. DATE DESCRIPTION DES. ENG. Jares D. Pope DIRECTOR: STANDARDS & DESIGN

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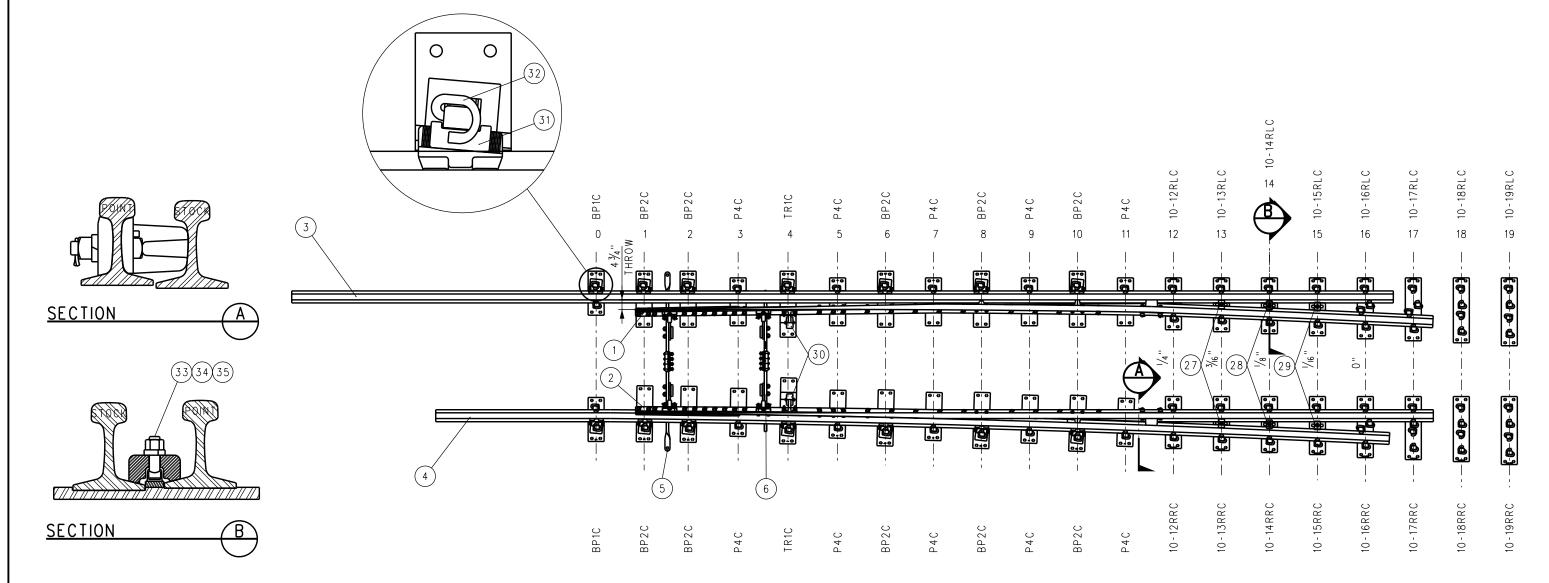
ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

METROLINK

SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY

ENGINEERING STANDARDS	ŞT
NO 10-136 LB RE LH SWITCH PACK,	SC
CONCRETE TIES,	RE
SWITCH CONTROL ON TURNOUT SIDE	CA

		BILL OF MATERIAL				BILL OF MATERIAL							
ГЕМ	QTY	DESCRIPTION	DWG NO	SCRRA PART NO	ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO				
1	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, CVD, LH	ES2803-23		19	1	SWITCH PLATE (10-16RLC)	ES2803-85					
2	1	SAMSON POINT, 33'-3" LONG, DOUBLE REINFORCED, UR MANG TIP, STR, RH	ES2803-24		20	1	SWITCH PLATE (10-16RRC)	ES2803-85					
3	1	SAMSON STOCK RAIL, 45'-11" LONG, STRAIGHT, LH	ES2803-27		21	1	SWITCH PLATE (10-17RLC)	ES2803-85					
4	1	SAMSON STOCK RAIL, 39'-9¾6" LONG, CURVED, RH	ES2803-28		22	1	SWITCH PLATE (10-17RRC)	ES2803-85					
5	1	SWITCH ROD NO 1	-		23	1	SWITCH PLATE (10-18RLC)	ES2803-86					
6	1	SWITCH ROD NO 2	-		24	1	SWITCH PLATE (10-18RRC)	ES2803-86					
7	2	SWITCH PLATE, BRACE (BP1C-136)	ES2800-80		25	1	SWITCH PLATE (10-19RLC)	ES2803-86					
8	10	SWITCH PLATE, BRACE (BP2C-136)	ES2800-80		26	1	SWITCH PLATE (10-19RRC)	ES2803-86					
9	10	SWITCH PLATE (P4C-136)	ES2800-80		27	2	HOLD DOWN CLIP (PC37A) "K" STYLE	-					
10	2	SWITCH PLATE, ROLLER (10-TR1C)	ES2800-80		28	2	HOLD DOWN CLIP (PC38A) "K" STYLE	-					
11	1	SWITCH PLATE (10-12RLC)	ES2803-84		29	2	HOLD DOWN CLIP (PC39A) "K" STYLE	-					
12	1	SWITCH PLATE (10-12RRC)	ES2803-84		30	2	POINT ROLLER ASSEMBLY, FLAT BACK C/W DOUBLE REINFORCED HARDWARE	-					
13	1	SWITCH PLATE (10-13RLC)	ES2803-84		31	10	BOLTLESS BRACE ASSEMBLY, SUREFIT, 136 LB RE C/W SERRATED WASHER	-					
14	1	SWITCH PLATE (10-13RRC)	ES2803-84		32	68	CLIP, PANDROL, E2055	-					
5	1	SWITCH PLATE (10-14RLC)	ES2803-84		33	6	T-BOLT, 1/8" DIAMETER 31/4" LONG, GR 8	-					
16	1	SWITCH PLATE (10-14RRC)	ES2803-84		34	6	SPRING WASHER 1/8" DIAMETER	-					
17	1	SWITCH PLATE (10-15RLC)	ES2803-85		35	6	NUT, 1/8" DIAMETER HEAVY HEX GR 8	-					
18	1	SWITCH PLATE (10-15RRC)	ES2803-85						·				



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REV.	DATE	DESCRIPTION	DES.	ENG.

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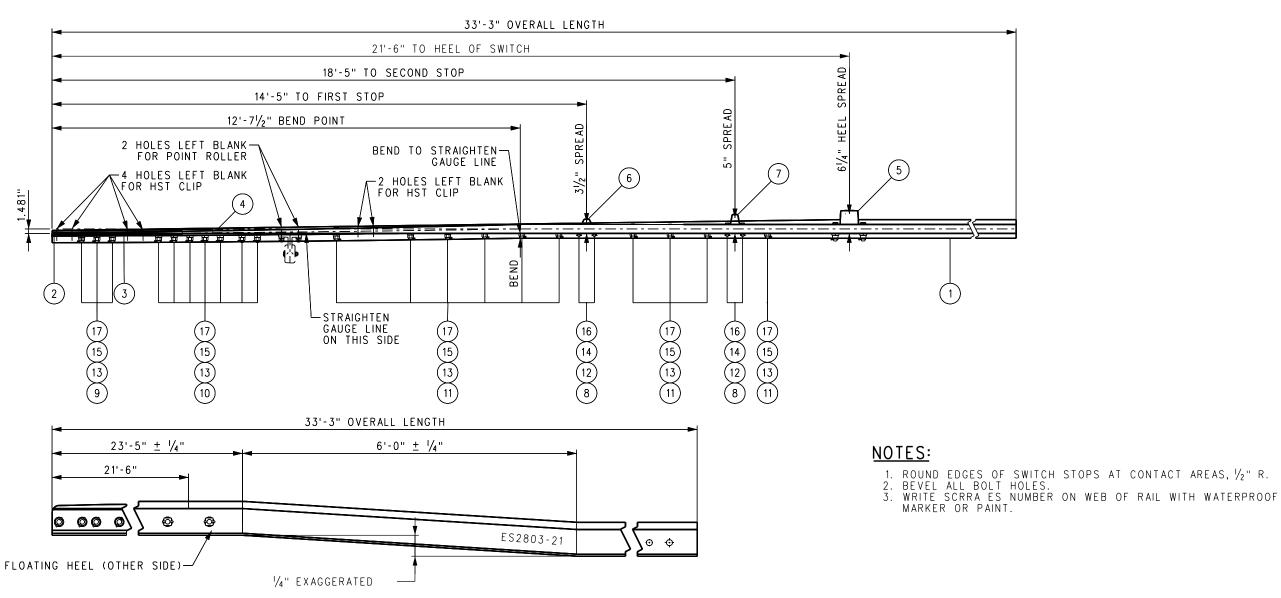
SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY

	ENGINEERING	STANDARDS
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NO 10-136 LB RE RH SWITCH PACK, CONCRETE TIES, SWITCH CONTROL ON TURNOUT SIDE

NTS 1 OF ES2803-20

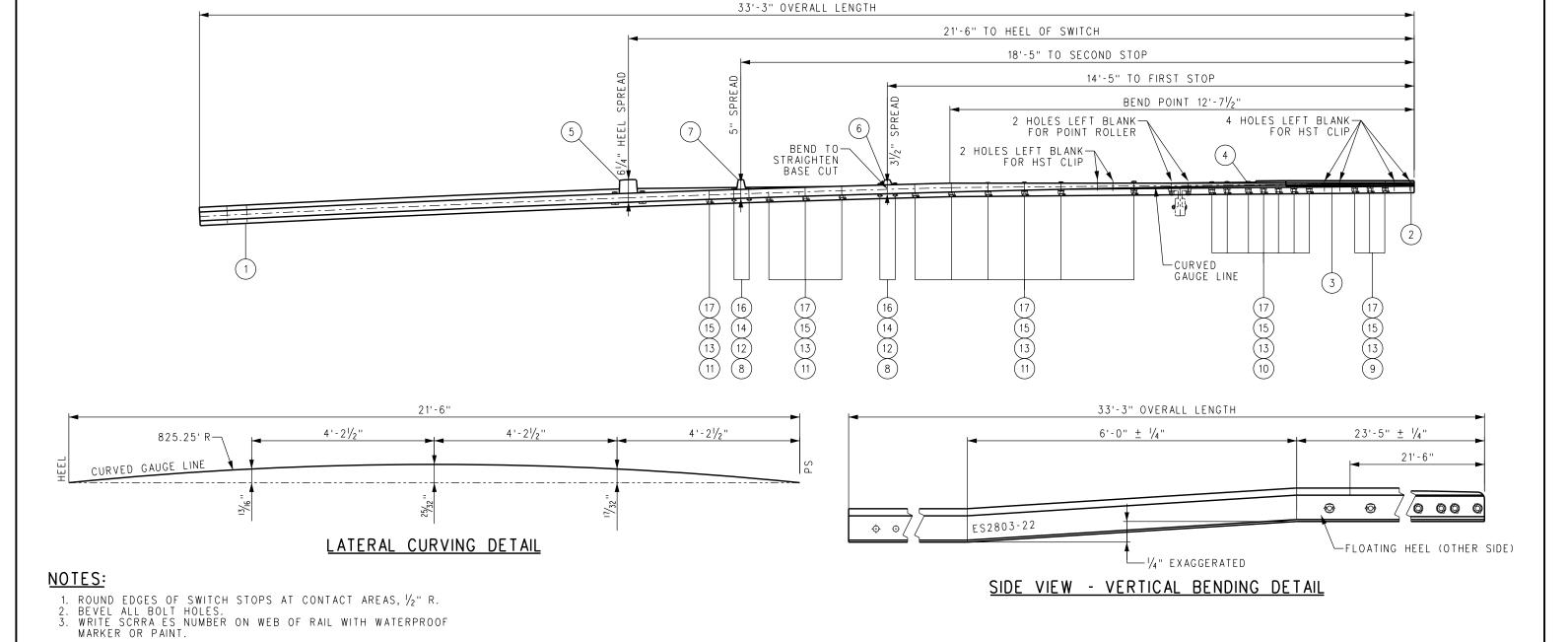
		BILL OF MATERIAL		BILL OF MATERIAL				
ITEM	QTY	DESCRIPTION SCRRA PART NO	ITEM	QTY	DESCRIPTION	SCRRA PART NO		
1	1	SWITCH POINT RAIL, 33'-3" LONG, UR MANG TIP, STRAIGHT, LH	10	7	BOLT, 1" DIA x 4" LONG, THIN SQUARE HEAD DRILLED @ 31/2" GR 5			
2	1	MANGANESE TIP, 21'-6" LONG, 136 LB RE SAMSON SWITCH POINT, LH	11	10	BOLT, 1" DIA x 4" LONG, SQUARE HEAD DRILLED @ 31/6" GR 5			
3	1	REINFORCING BAR, GAUGE SIDE, ½" x 19′-6″ LONG, SAMSON, LH POINT	12	4	NUT, ¾" DIA HEAVY HEX, GR 5			
4	1	REINFORCING BAR, STOCK SIDE, ½" x 15'-1½" LONG, SAMSON, LH POINT	13	20	NUT, 1" DIA HEAVY HEX, GR 5			
5	1	HEEL BLOCK ASSEMBLY, FLOATING C/W HARDWARE	14	4	SPRING WASHER, ¾" DIA			
6	1	POINT STOP 25/6" HIGH	15	20	SPRING WASHER, 1" DIA			
7	1	POINT STOP 313/16" HIGH	16	4	COTTER PIN, 3/6" DIA x 13/4" LONG			
8	4	BOLT, ¾" DIA x 4" LONG, SQUARE HEAD DRILLED @ 3%6" GR 5	17	20	COTTER PIN, ¼" DIA x 2" LONG			
9	3	BOLT, 1" DIA x 3¾" LONG, THIN SQUARE HEAD DRILLED © 3⅓2" GR 5						



SIDE VIEW - VERTICAL BENDING DETAIL

			C	DRAWN BY: HDR DATE: 03/31/2011	SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENGINEERING STANDARDS	STANDARD
				/	SCRRA SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF	MFTROI INK	LIMINELITING STANDARDS	2803
				Nome of Delan	THE DATA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE STANDARDS IS THE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED	MEIKULINK	SWITCH POINT ASSEMBLY, 136 LB RE SAMSON,	NTS
				Narch D. Poll	WITHOUT CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES			REVISION SHEET
				ASSISTANT DIRECTOR: STANDARDS & DESIGN	AND REPRESENTATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF THIS INFORMATION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY	STRAIGHT, LH NO 10 LH TURNOUT	- 1 OF 1
Х	XX-XX-XX	REVISION XX	XX	11) Illiam Darai-	THISE NO PART OF THESE STANDARDS SHOULD BE REPRODUCED OR DISTRIBUTED IN		33'-3" OVERALL LENGTH MANGANESE TIP	CADD FILE:
REV	DATE	DESCRIPTION DES.	ENG.	DIRECTOR OF ENGINEERING AND CONSTRUCTION	ANY FORM OR BY ANY MEANS WITHOUT THE PRIOR WRITTEN PERMISSION OF SCRRA. ALL RIGHTS RESERVED.	ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012	00 0 0 0 1210 122 221101111 100 111202 111	ES2803-21

		BILL OF MATERIAL		BILL OF MATERIAL				
ITEM	QTY	DESCRIPTION	SCRRA PART NO	ITEM	QTY	DESCRIPTION	SCRRA PART NO	
1	1	SWITCH POINT RAIL, 33'-3" LONG, UR MANG TIP, CURVED, RH		10	7	BOLT, 1" DIA x 4" LONG, THIN SQUARE HEAD DRILLED @ 31/2" GR 5		
2	1	MANGANESE TIP, 21'-6" LONG, 136 LB RE SAMSON SWITCH POINT, RH		11	10	BOLT, 1" DIA x 4" LONG, SQUARE HEAD DRILLED @ 31/16" GR 5		
3	1	REINFORCING BAR, GAUGE SIDE, ½" x 19'-6" LONG, SAMSON, RH POINT		12	4	NUT, ¾" DIA HEAVY HEX, GR 5		
4	1	REINFORCING BAR, STOCK SIDE, 1/2" x 15'-11/8" LONG, SAMSON, RH POINT		13	20	NUT, 1" DIA HEAVY HEX, GR 5		
5	1	HEEL BLOCK ASSEMBLY, FLOATING C/W HARDWARE		14	4	SPRING WASHER, ¾" DIA		
6	1	POINT STOP 25/6" HIGH		15	20	SPRING WASHER, 1" DIA		
7	1	POINT STOP 313/6" HIGH		16	4	COTTER PIN, 3/6" DIA x 13/4" LONG		
8	4	BOLT, ¾" DIA x 4" LONG, SQUARE HEAD DRILLED @ 31/6" GR 5		17	20	COTTER PIN, 1/4" DIA x 2" LONG		
9	3	BOLT, 1" DIA x 3¾" LONG, THIN SQUARE HEAD DRILLED @ 3⅓2" GR 5						



Naret D. Pale

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ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

ENGINEERING STANDARDS

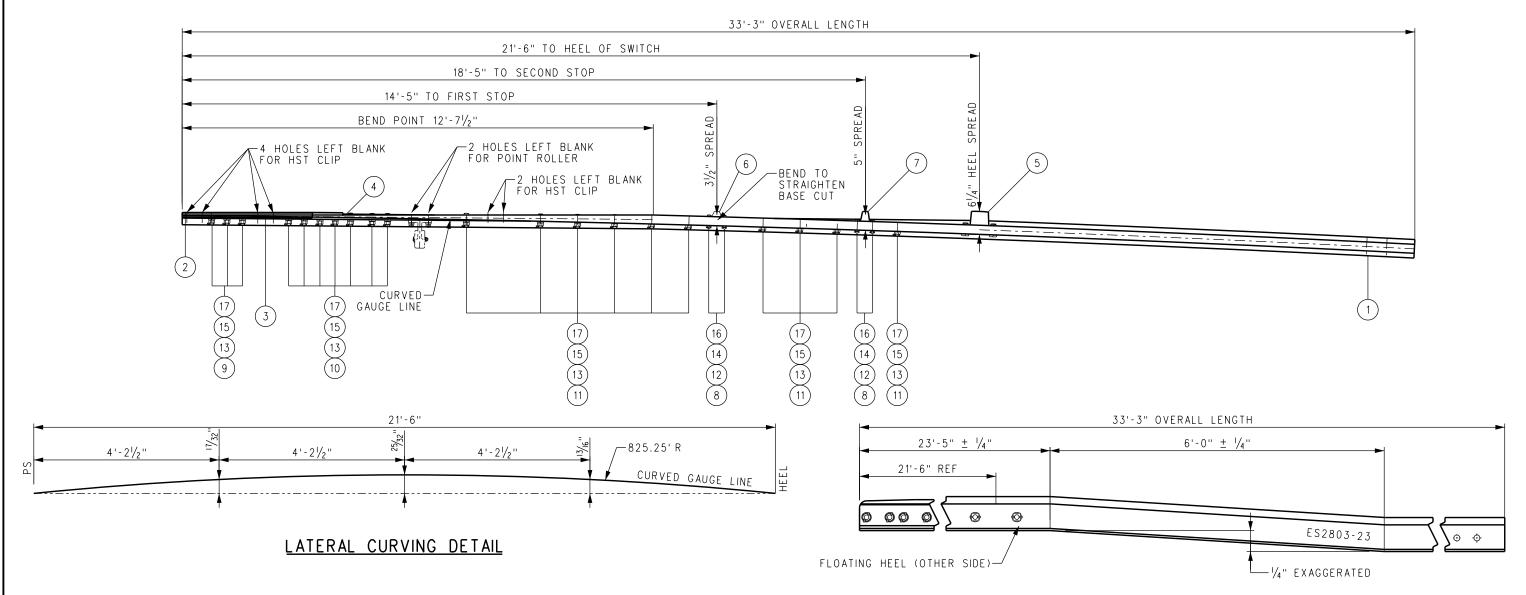
SWITCH POINT ASSEMBLY, 136 LB RE SAMSON,
CURVED, RH NO 10 LH TURNOUT
33'-3" OVERALL LENGTH MANGANESE TIP

x xx-xx-xx

REV. DATE

REVISION

	BILL OF MATERIAL		BILL OF MATERIAL					
ITEM QTY	DESCRIPTION	SCRRA PART NO	ITEM	QTY	DESCRIPTION	SCRRA PART NO		
1 1	SWITCH POINT RAIL, 33'-3" LONG, UR MANG TIP, CURVED, LH		10	7	BOLT, 1" DIA x 4" LONG, THIN SQ HEAD DRILLED @ 31/2" GRADE 5			
2 1	MANGANESE TIP, 21'-6" LONG, 136 LB RE SAMSON SWITCH POINT, LH		11	10	BOLT, 1" DIA x 4" LONG, SQ HEAD DRILLED @ 31/16" GRADE 5			
	REINFORCING BAR, GAUGE SIDE, 1/2" x 19'-6" LONG, SAMSON, LH POINT		12	4	NUT, ¾" DIA HEAVY HEX, GRADE 5			
4 1	REINFORCING BAR, STOCK SIDE, 1/2" x 15'-11/2" LONG, SAMSON, LH POINT		13	20	NUT, 1" DIA HEAVY HEX, GRADE 5			
5 1	HEEL BLOCK ASSEMBLY, FLOATING C/W HARDWARE		14	4	SPRING WASHER, ¾" DIA			
6 1	POINT STOP 25/6" HIGH		15	20	SPRING WASHER, 1" DIA			
	POINT STOP 313/16" HIGH		16	4	COTTER PIN, 3/6" DIA x 13/4" LONG			
	BOLT, ¾" DIA x 4" LONG, SQUARE HEAD DRILLED @ 3%6" GRADE 5		17	20	COTTER PIN, 1/4" DIA x 2" LONG			
9 3	BOLT, 1" DIA x 3¾" LONG, THIN SQUARE HEAD DRILLED @ 31/32" GRADE 5							



NOTES:

- 1. ROUND EDGES OF SWITCH STOPS AT CONTACT AREAS, $\frac{1}{2}$ " R.
- 2. BEVEL ALL BOLT HOLES.
 3. WRITE SCRRA ES NUMBER ON WEB OF RAIL WITH WATERPROOF MARKER OR PAINT.

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					ASSISIANT	DIRECTOR:	STANDARDS & DES	SIGN	AN TH
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REV.	DATE	DESCRIPTION	DES.	ENG.	DIRECTOR OF	ENGINEERI	NG AND CONSTRUC		AN AL
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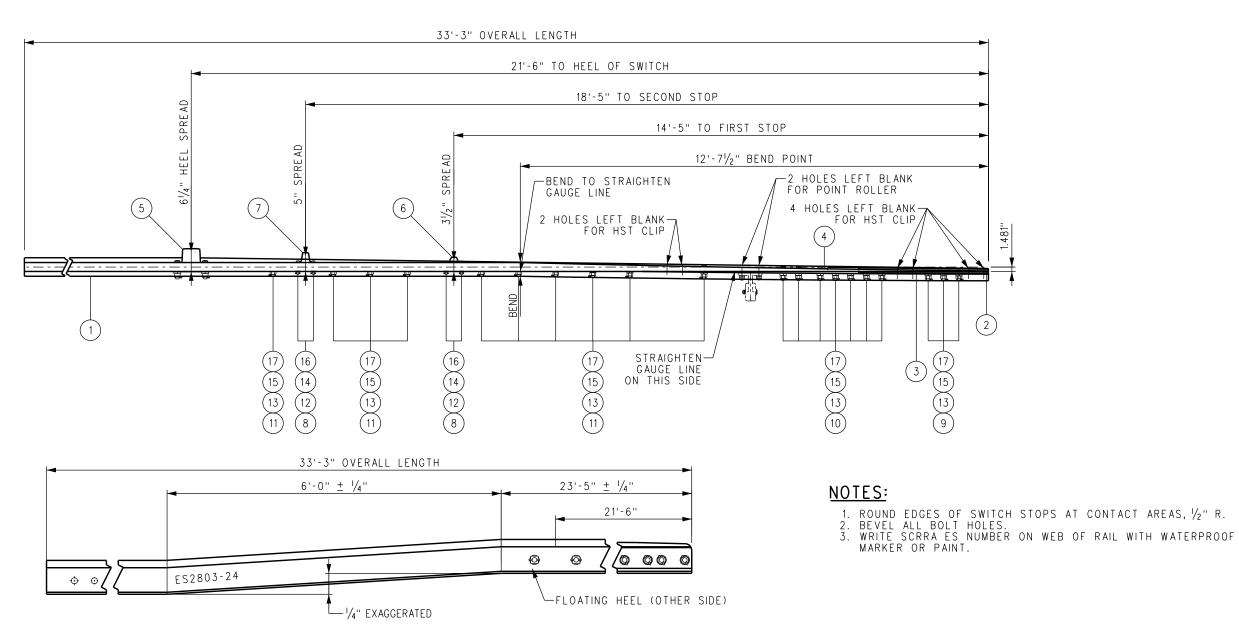
ENGINEERING STANDARDS

SWITCH POINT ASSEMBLY, 136 LB RE SAMSON, CURVED, LH NO 10 RH TURNOUT 33'-3" OVERALL LENGTH MANGANESE TIP

SIDE VIEW - VERTICAL BENDING DETAIL

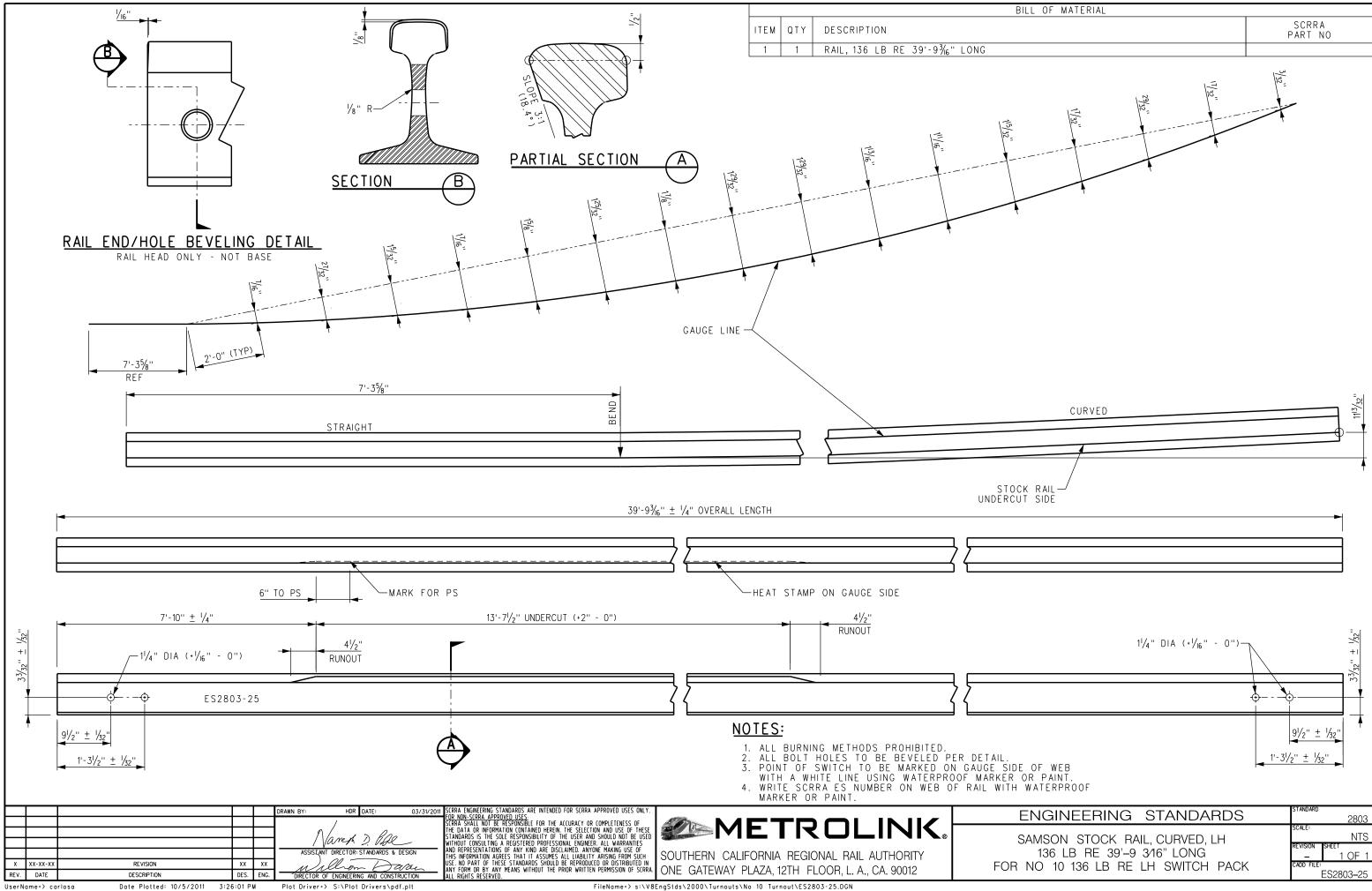
NTS 1 OF 1 ES2803-23

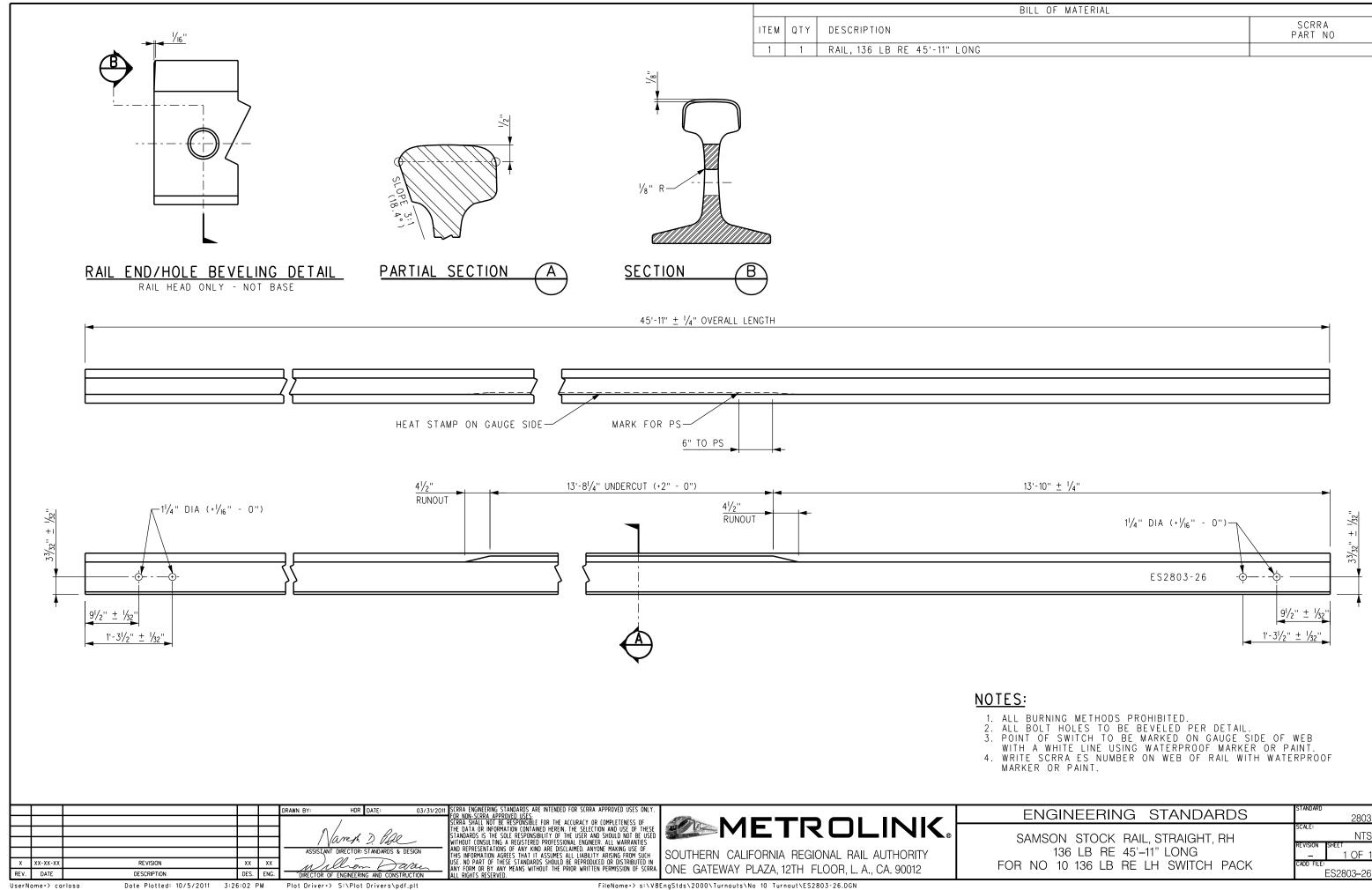
		BILL OF MATERIAL		BILL OF MATERIAL				
ITEM	QTY	DESCRIPTION	SCRRA PART NO	ITEM	QTY	DESCRIPTION	SCRRA PART NO	
1	1	SWITCH POINT RAIL, 33'-3" LONG, UR MANG TIP, STRAIGHT, RH		10	7	BOLT, 1" DIA x 4" LONG, THIN SQ HEAD DRILLED @ 31/2" GRADE 5		
2	1	MANGANESE TIP, 21'-6" LONG, 136 LB RE SAMSON SWITCH POINT, RH		11	10	BOLT, 1" DIA x 4" LONG, SQ HEAD DRILLED @ 31/16" GRADE 5		
3	1	REINFORCING BAR, GAUGE SIDE, ½" x 19'-6" LONG, SAMSON, RH POINT		12	4	NUT, 3/4" DIA HEAVY HEX, GRADE 5		
4	1	REINFORCING BAR, STOCK SIDE, 1/2" x 15'-11/8" LONG, SAMSON, RH POINT		13	20	NUT, 1" DIA HEAVY HEX, GRADE 5		
5	1	HEEL BLOCK ASSEMBLY, FLOATING C/W HARDWARE		14	4	SPRING WASHER, ¾" DIA		
6	1	POINT STOP 25/6" HIGH		15	20	SPRING WASHER, 1" DIA		
7	1	POINT STOP 313/16" HIGH		16	4	COTTER PIN, 3/6" DIA x 13/4" LONG		
8	4	BOLT, ¾" DIA x 4" LONG, SQUARE HEAD DRILLED @ 31/6" GRADE 5		17	20	COTTER PIN, 1/4" DIA x 2" LONG		
9	3	BOLT, 1" DIA x 3¾" LONG, THIN SQUARE HEAD DRILLED @ 3√32" GRADE 5						

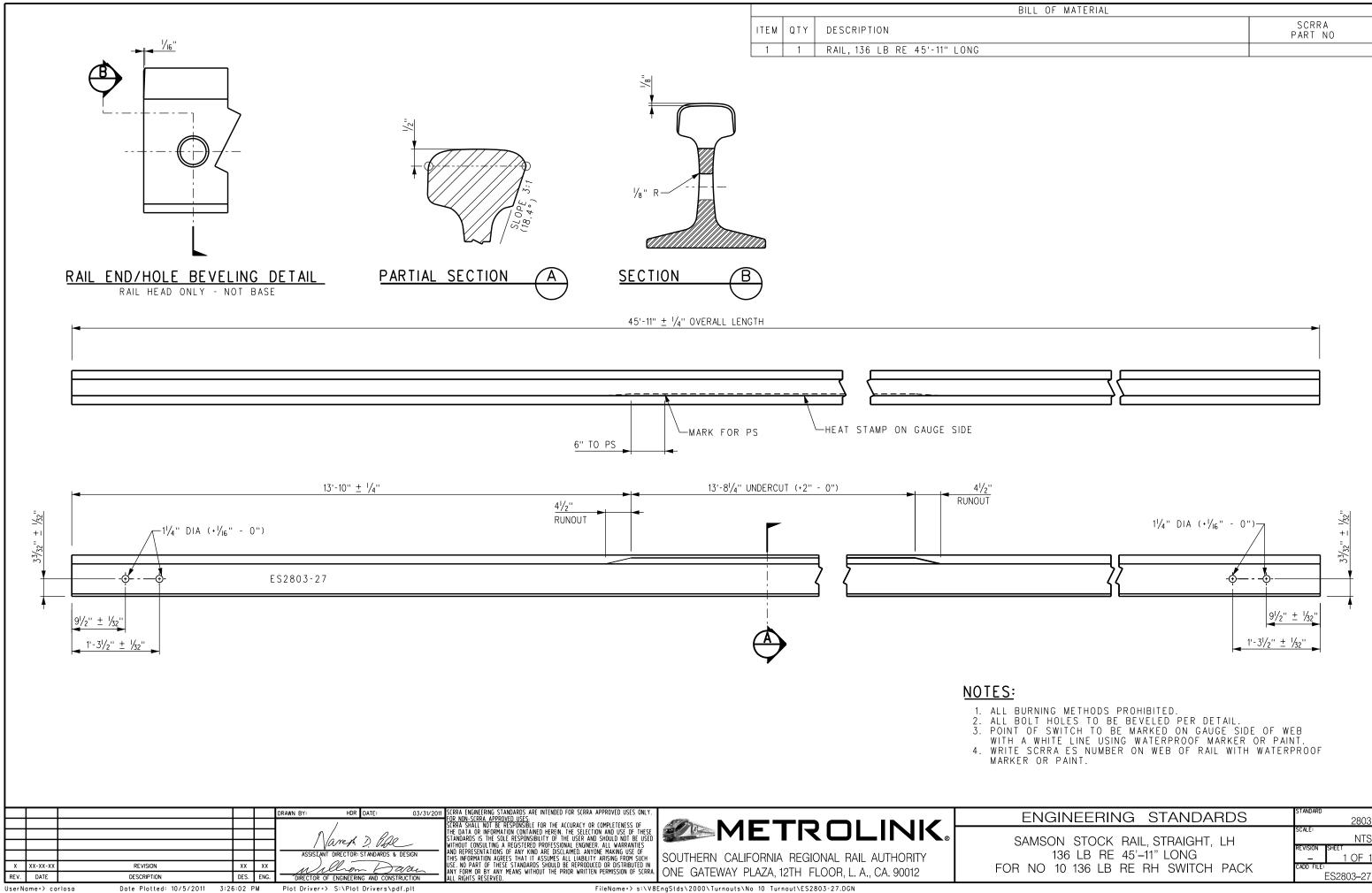


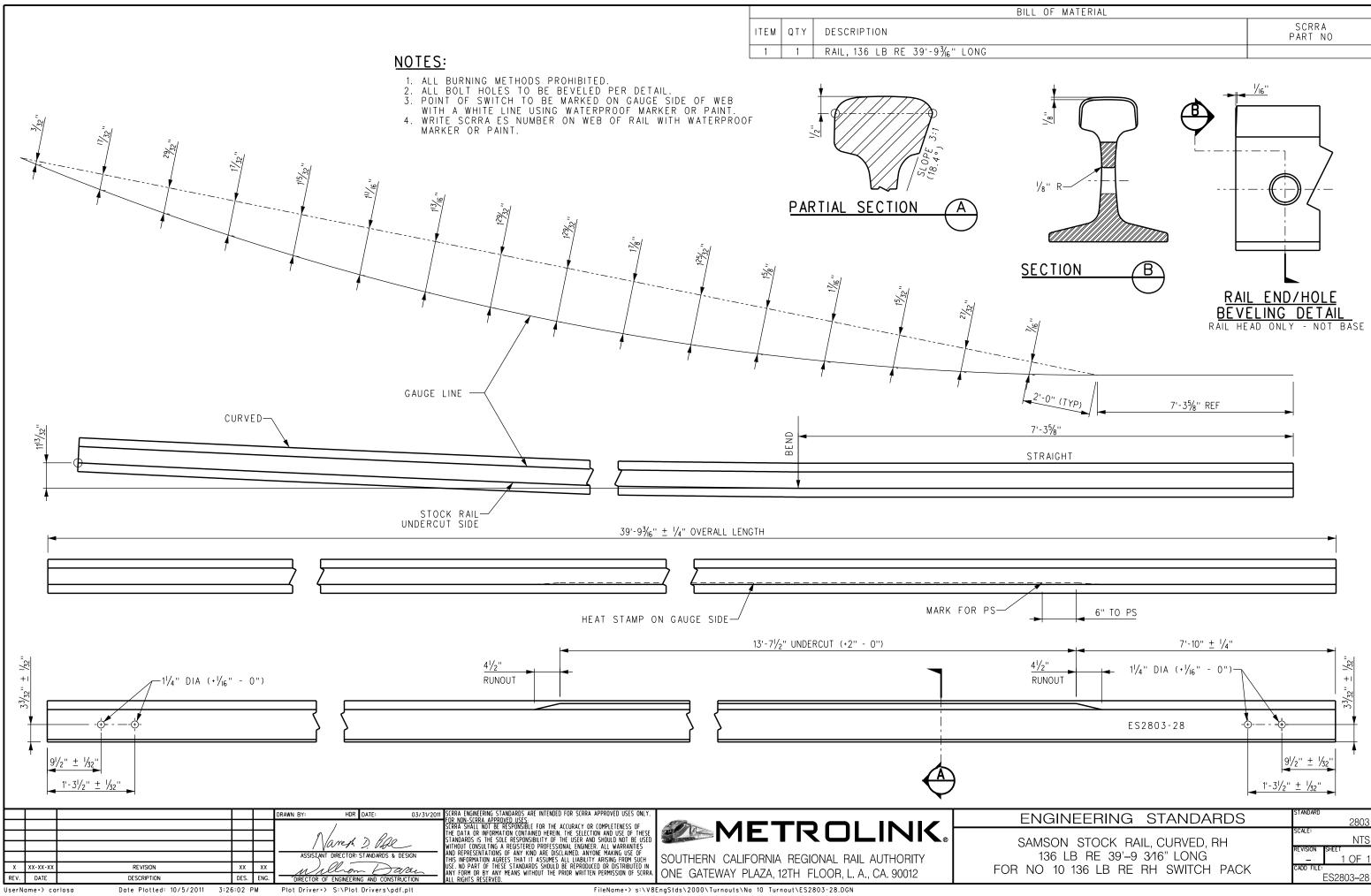
SIDE VIEW - VERTICAL BENDING DETAIL

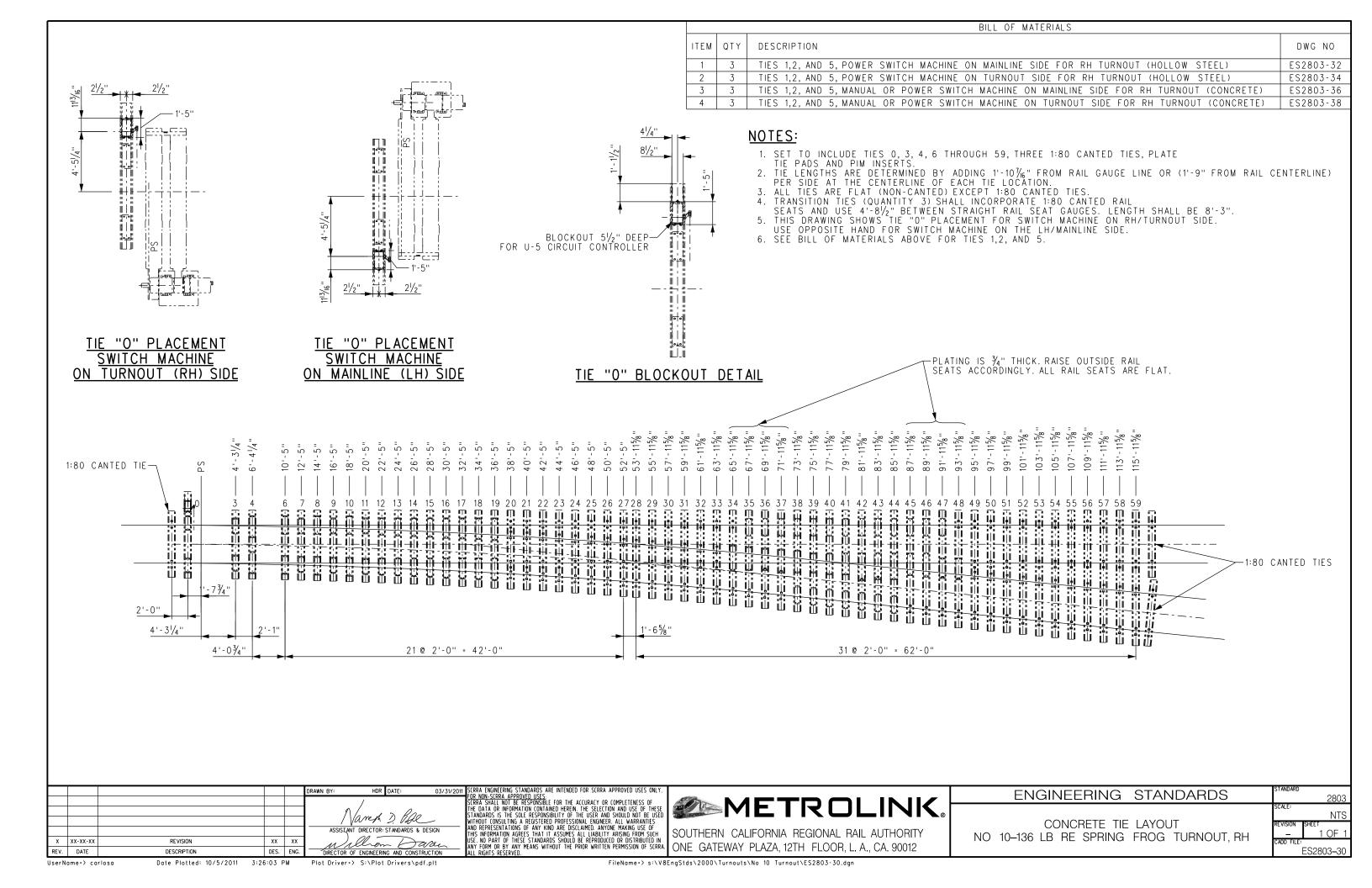
			ſ	RAWN BY: HDR DATE: 03/31/2011	SCRRA ENGINEERING STANDARDS ARE INTENDED FOR SCRRA APPROVED USES ONLY.		ENGINEERING STANDARDS	STANDARD
				/	SCRRA SHALL NOT BE RESPONSIBLE FOR THE ACCURACY OR COMPLETENESS OF	MFTROI INK	ENGINEERING STANDARDS	2803
				Non 12 Ros	THE DATA OR INFORMATION CONTAINED HEREIN. THE SELECTION AND USE OF THESE STANDARDS IS THE SOLE RESPONSIBILITY OF THE USER AND SHOULD NOT BE USED.	ME IKULINK.	CMITCH DOINT ACCEMBLY 100 LD DE CAMCON	SCALE:
				/ Varet D. Vill	WITHOUT CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES		SWITCH POINT ASSEMBLY, 136 LB RE SAMSON,	REVISION SHEET
				ASSISTANT DIRECTOR: STANDARDS & DESIGN	AND REPRESENTATIONS OF ANY KIND ARE DISCLAIMED. ANYONE MAKING USE OF THIS INFORMATION AGREES THAT IT ASSUMES ALL LIABILITY ARISING FROM SUCH	SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY	STRAIGHT, RH NO 10 RH TURNOUT	1 OF 1
Х	XX-XX-XX	REVISION XX	XX	11) Illiam Darai-	MISE NO PART OF THESE STANDARDS SHOULD BE REPRODUCED OR DISTRIBUTED IN		33'-3" OVERALL LENGTH MANGANESE TIP	CADD FILE:
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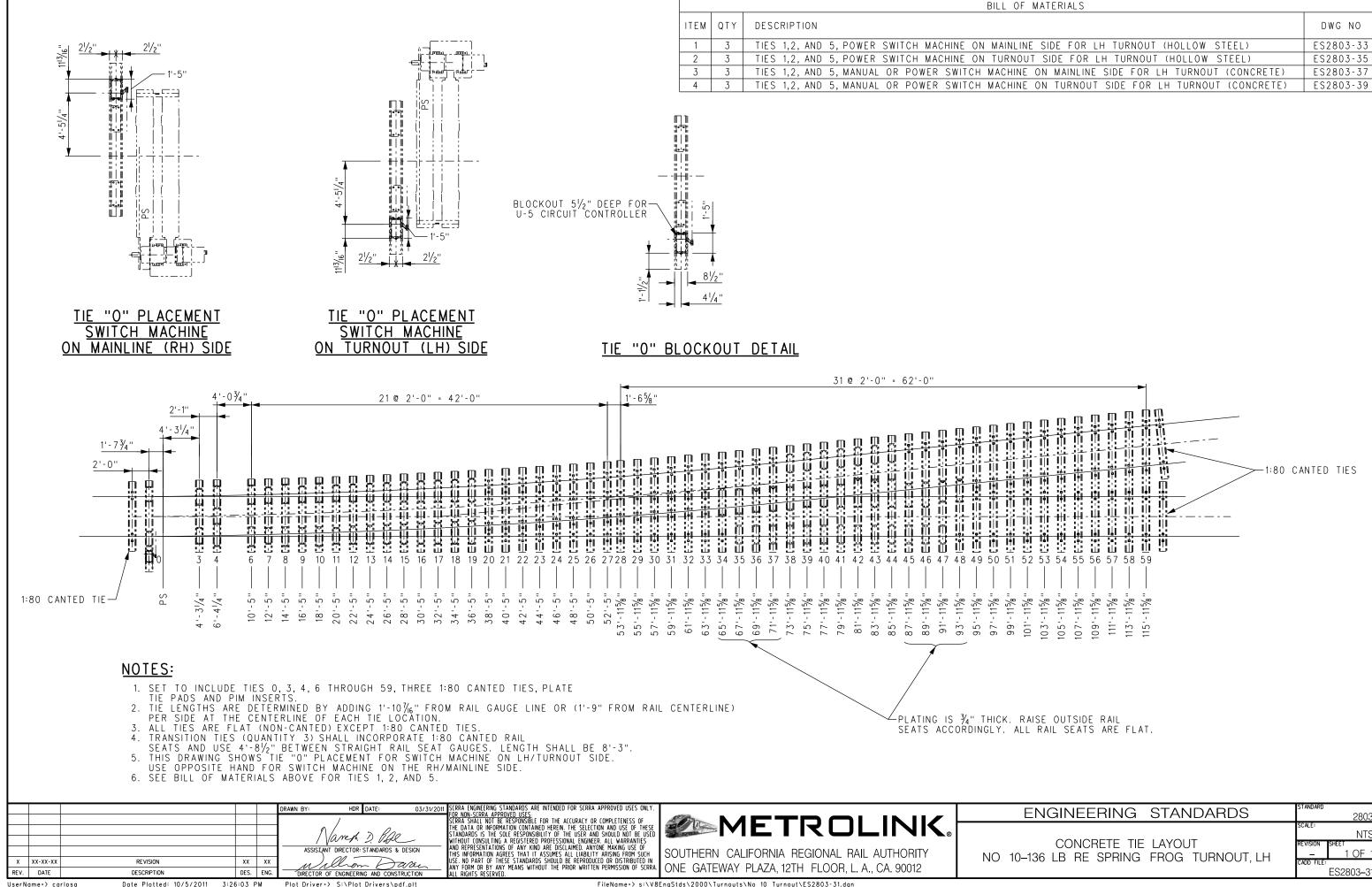


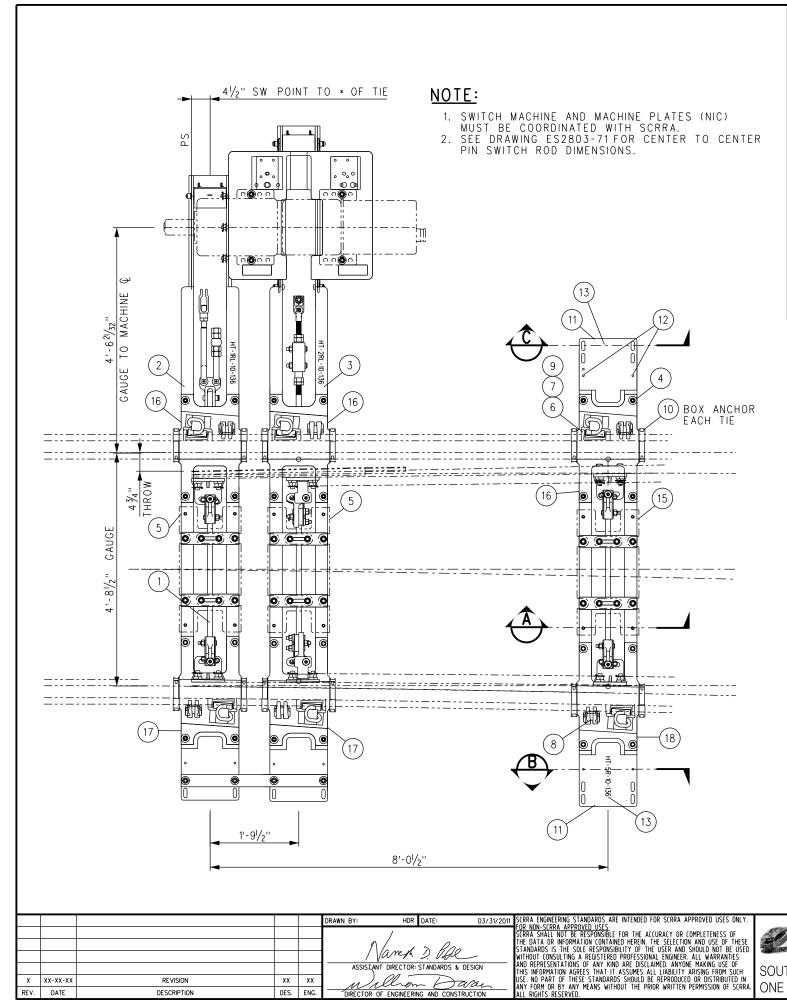




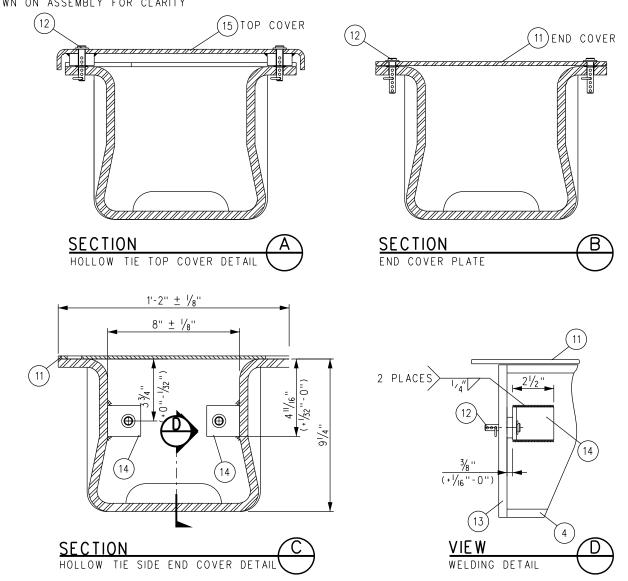








		BILL OF MATERIAL		
ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO
1	1	RODDING ASSEMBLY FOR NO 10-136 LB RE, SWITCH MACHINE ON LEFT SIDE	ES2803-71	
2	1	HOLLOW TIE ASSEMBLY (HT-1RL-10-136)	-	
3	1	HOLLOW TIE ASSEMBLY (HT-2RL-10-136)	-	
4	1	HOLLOW TIE ASSEMBLY (HT-5R-10-136)	-	
5×	2	COVER PLATE NO 1, HOLLOW SWITCH TIE	-	
6	6	LV BRACE FOR 136 LB RE	-	
7	6	SERRATED WASHER FOR LV BRACE	-	
8	6	CLIP, SAFELOK AB 2000	-	
9	6	CLIP, PANDROL, E2055	-	
10	12	RAIL ANCHOR UNIT DRIVE-ON TYPE 5	-	
11	2	STEEL COVER PLATE FOR HST TIE, TOP END	-	
12	20	PUSH PIN ASSEMBLY FOR HST COVERS	-	
13	2	STEEL SIDE END COVER PLATE ASSEMBLY FOR HST TIE	-	
14	4	COVER SUPPORT BRACKET	-	
15 ∗	1	COVER PLATE NO 2, HOLLOW SWITCH TIE	-	
16	3	HST SWITCH PLATE HTP-206-STR	ES2800-90	
17	2	HST SWITCH PLATE HTP-201-R	ES2800-93	
18	1	HST SWITCH PLATE HTP-205-R	ES2800-95	





SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

ENGINEERING STANDARDS HOLLOW STEEL TIE LAYOUT SWITCH MACHINE ON MAINLINE SIDE NO 10-136 LB RE RH

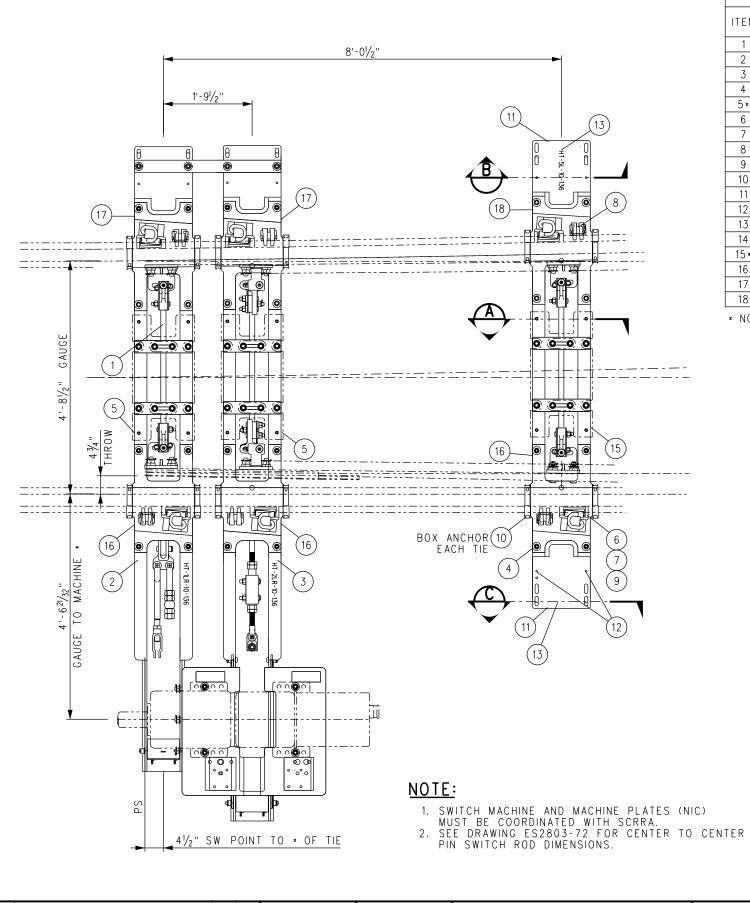
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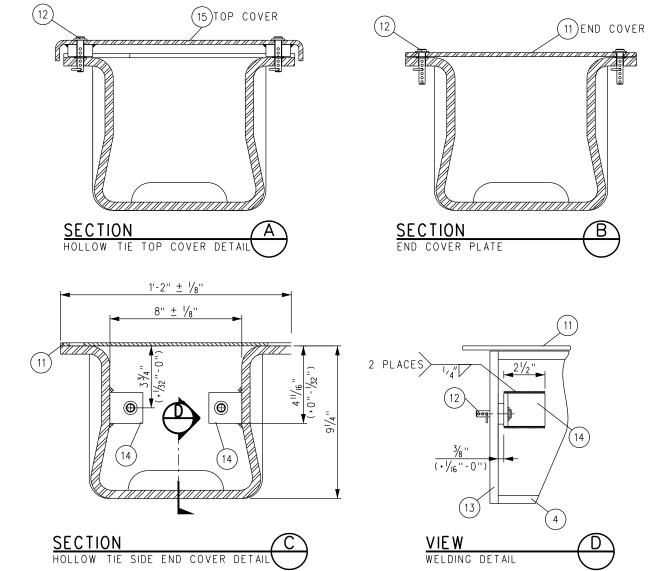
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		BILL OF MATERIAL		
ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO
1	1	RODDING ASSEMBLY FOR NO 10-136 LB RE, SWITCH MACHINE ON RH SIDE	ES2803-72	
2	1	HOLLOW TIE ASSEMBLY (HT-1LR-10-136)	-	
3	1	HOLLOW TIE ASSEMBLY (HT-2LR-10-136)	-	
4	1	HOLLOW TIE ASSEMBLY (HT-5L-10-136)	-	
5×	2	COVER PLATE NO 1, HOLLOW SWITCH TIE	-	
6	6	LV BRACE FOR 136 LB RE	-	
7	6	SERRATED WASHER FOR LV BRACE	-	
8	6	CLIP, SAFELOK AB 2000	-	
9	6	CLIP, PANDROL, E2055	-	
10	12	RAIL ANCHOR, UNIT DRIVE-ON TYPE 5	-	
11	2	STEEL COVER PLATE FOR HST TIE, TOP END	-	
12	20	PUSH PIN ASSEMBLY FOR HST COVERS	-	
13	2	STEEL SIDE END COVER PLATE ASSEMBLY FOR HST TIE	-	
14	4	COVER SUPPORT BRACKET	-	
15 *	1	COVER PLATE NO 2, HOLLOW SWITCH TIE	-	
16	3	HST SWITCH PLATE HTP-206-STR	ES2800-90	
17	2	HST SWITCH PLATE HTP-200-L	ES2800-93	
18	1	HST SWITCH PLATE HTP-204-L	ES2800-95	





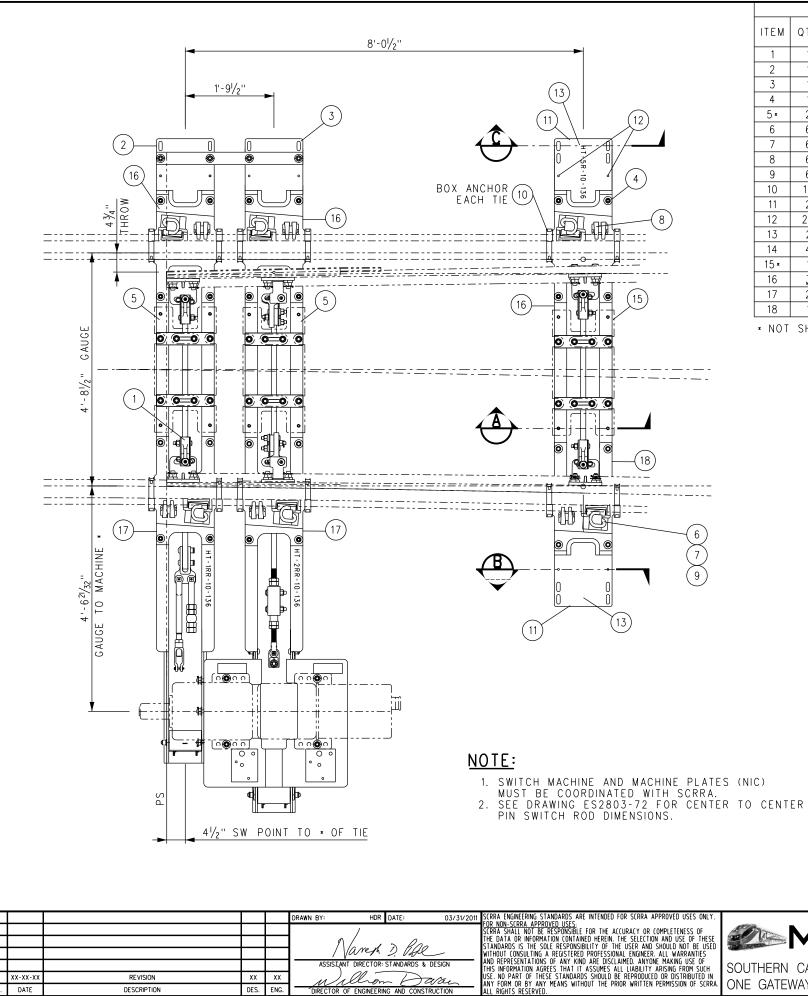
SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY

ENGINEERING STANDARDS HOLLOW STEEL TIE LAYOUT SWITCH MACHINE ON MAINLINE SIDE NO 10-136 LB RE LH

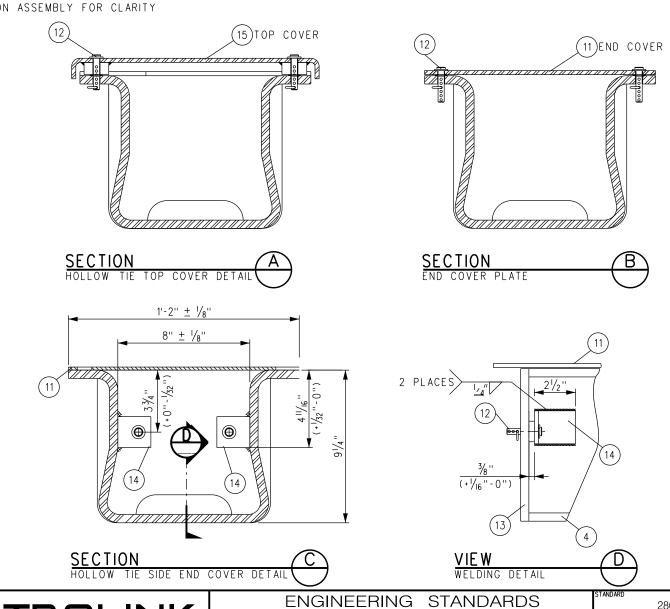
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DESCRIPTION



	•	BILL OF MATERIAL		
ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO
1	1	RODDING ASSEMBLY FOR NO 10-136 LB RE, SWITCH MACHINE ON RIGHT SIDE	ES2803-72	
2	1	HOLLOW TIE ASSEMBLY (HT-1RR-10-136)	-	
3	1	HOLLOW TIE ASSEMBLY (HT-2RR-10-136)	-	
4	1	HOLLOW TIE ASSEMBLY (HT-5R-10-136)	-	
5×	2	COVER PLATE NO 1, HOLLOW SWITCH TIE	-	
6	6	LV BRACE FOR 136 LB RE	-	
7	6	SERRATED WASHER FOR LV BRACE	-	
8	6	CLIP, SAFELOK AB 2000	-	
9	6	CLIP, PANDROL, E2055	-	
10	12	RAIL ANCHOR, UNIT DRIVE-ON TYPE 5	-	
11	2	STEEL COVER PLATE FOR HST TIE, TOP END	-	
12	20	PUSH PIN ASSEMBLY FOR HST COVERS	-	
13	2	STEEL SIDE END COVER PLATE ASSEMBLY FOR HST TIE	-	
14	4	COVER SUPPORT BRACKET	-	
15 *	1	COVER PLATE NO 2, HOLLOW SWITCH TIE	-	
16	3	HST SWITCH PLATE HTP-206-STR	ES2800-90	
17	2	HST SWITCH PLATE HTP-201-R	ES2800-93	
18	1	HST SWITCH PLATE HTP-205-R	ES2800-95	
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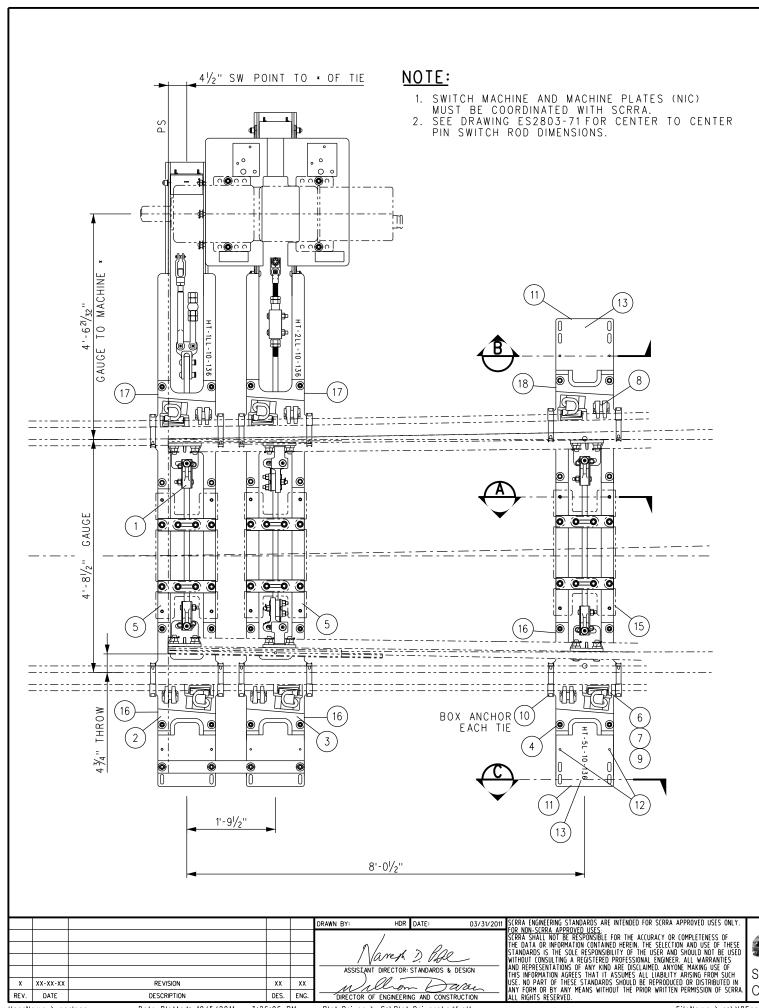
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HOLLOW STEEL TIE LAYOUT SWITCH MACHINE ON TURNOUT SIDE NO 10-136 LB RE RH

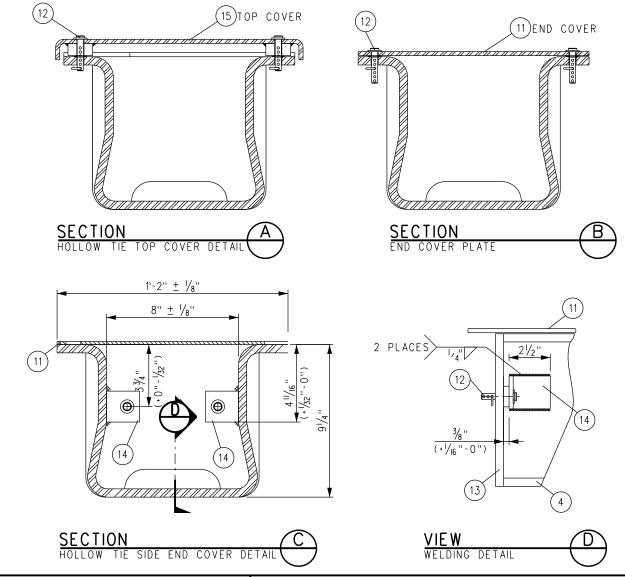
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DESCRIPTION



		BILL OF MATERIAL		
ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO
1	1	RODDING ASSEMBLY FOR NO 10-136 LB RE, SWITCH MACHINE ON LH SIDE	ES2803-71	
2	1	HOLLOW TIE ASSEMBLY (HT-1LL-10-136)	-	
3	1	HOLLOW TIE ASSEMBLY (HT-2LL-10-136)	-	
4	1	HOLLOW TIE ASSEMBLY (HT-5L-10-136)	-	
5×	2	COVER PLATE NO 1, HOLLOW SWITCH TIE	-	
6	6	LV BRACE FOR 136 LB RE	-	
7	6	SERRATED WASHER FOR LV BRACE	-	
8	6	CLIP, SAFELOK AB 2000	-	
9	6	CLIP, PANDROL, E2055	-	
10	12	RAIL ANCHOR, UNIT DRIVE-ON TYPE 5	-	
11	2	STEEL COVER PLATE FOR HST TIE, TOP END	-	
12	20	PUSH PIN ASSEMBLY FOR HST COVERS	-	
13	2	STEEL SIDE END COVER PLATE ASSEMBLY FOR HST TIE	-	
14	4	COVER SUPPORT BRACKET	-	
15 ∗	1	COVER PLATE NO 2, HOLLOW SWITCH TIE	-	
16	3	HST SWITCH PLATE HTP-206-STR	ES2800-90	
17	2	HST SWITCH PLATE HTP-200-L	ES2800-93	
18	1	HST SWITCH PLATE HTP-204-L	ES2800-95	





SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

ENGINEERING STANDARDS HOLLOW STEEL TIE LAYOUT SWITCH MACHINE ON TURNOUT SIDE NO 10-136 LB RE LH

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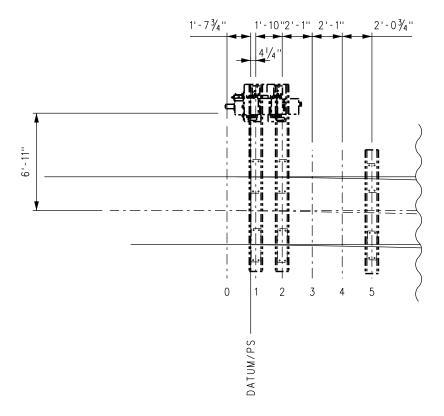
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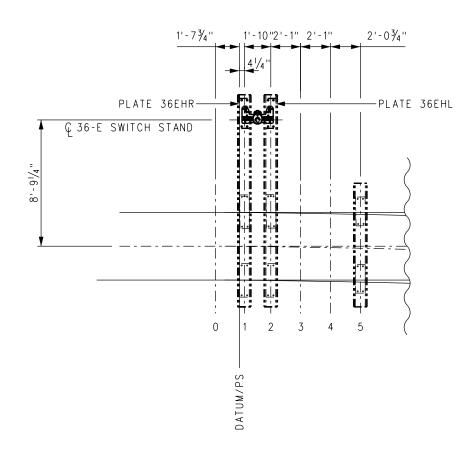
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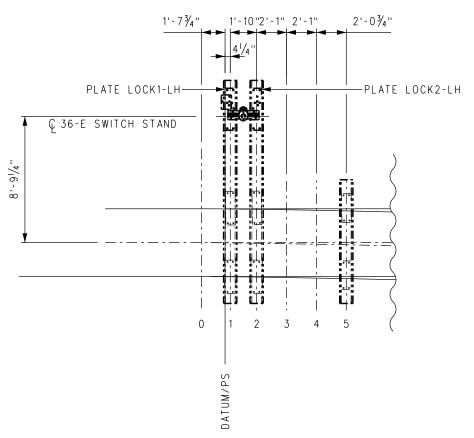
- 1. SWITCH MACHINE AND MACHINE PLATES (NIC) MUST BE COORDINATED WITH SCRRA.
- 2. LENGTH OF TIES 1 AND 2 ARE 13'-0".
- 3. LENGTH OF TIE 5 IS 8'-7".



MANUAL THROW-WITHOUT ELECTRIC LOCK

NOTES:

1. LENGTH OF TIES 1 AND 2 ARE 14'-9". 2. LENGTH OF TIE 5 IS 8'-7".

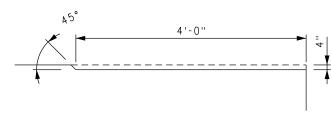


MANUAL THROW-WITH ELECTRIC LOCK

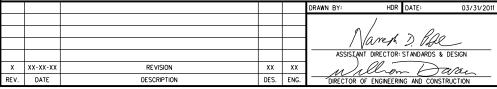
NOTES:

- 1. SEE ES2803-56 FOR DETAILS OF PLATES LOCK1-LH AND LOCK2-LH.
 2. LENGTH OF TIES 1 AND 2 ARE 15'-6".
 3. LENGTH OF TIE 5 IS 8'-7".

- 4. TIES 1 AND 2 ARE DAPPED DOWN 1" @ 45° PER DETAIL BELOW.



DAP FOR SWITCH STAND TIES 1 AND 2



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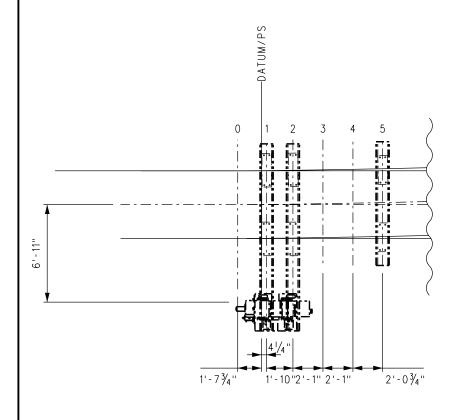
SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

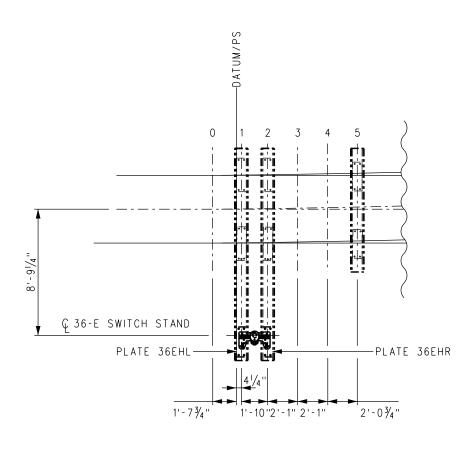
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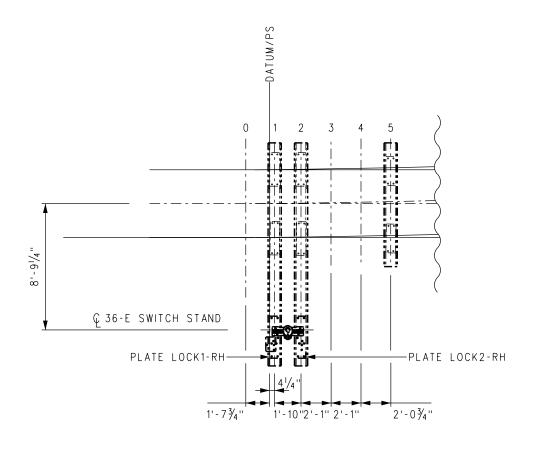
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ES2803-36







POWER-OPERATED

NOTES:

- 1. SWITCH MACHINE AND MACHINE PLATES (NIC) MUST BE COORDINATED WITH SCRRA.

 2. LENGTH OF TIES 1 AND 2 ARE 13'-0".

 3. LENGTH OF TIE 5 IS 8'-7".

MANUAL THROW-WITHOUT ELECTRIC LOCK

NOTES:

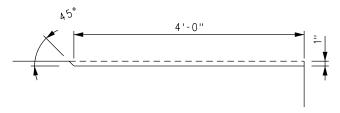
- 1. LENGTH OF TIES 1 AND 2 ARE 14'-9". 2. LENGTH OF TIE 5 IS 8'-7".

MANUAL THROW-WITH ELECTRIC LOCK

NOTES:

- 1. SEE ES2803-57 FOR DETAILS OF PLATES LOCK1-RH AND LOCK2-RH.
 2. LENGTH OF TIES 1 AND 2 ARE 15'-6".
 3. LENGTH OF TIE 5 IS 8'-7".

- 4. TIES 1 AND 2 ARE DAPPED DOWN 1" @ 45° PER DETAIL BELOW.



DAP FOR SWITCH STAND TIES 1 AND 2

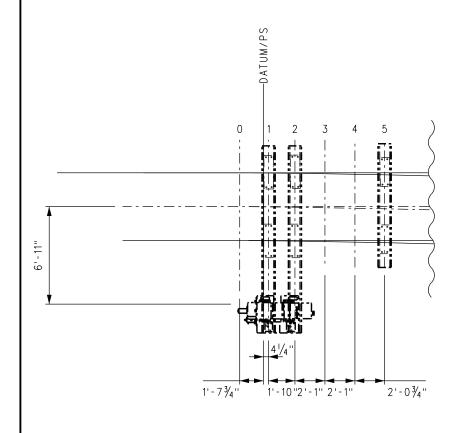
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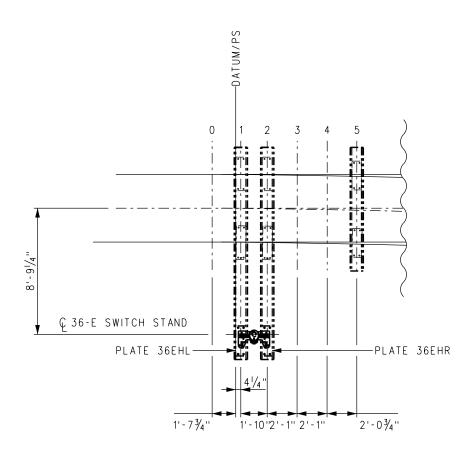
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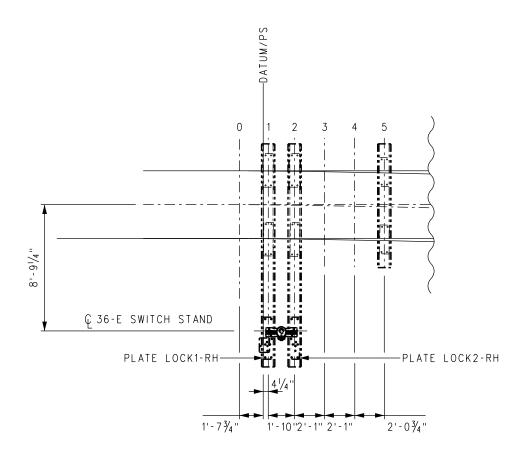


SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

ENGINEERING STANDARDS CONCRETE HEADBLOCK TIE LAYOUT SWITCH STAND/SWITCH MACHINE ON MAINLINE SIDE NO 10-136 LB RE LH







POWER-OPERATED

NOTES:

- SWITCH MACHINE AND MACHINE PLATES (NIC) MUST
- BE COORDINATED WITH SCRRA.

 2. LENGTH OF TIES 1 AND 2 ARE 13'-0".

 3. LENGTH OF TIE 5 IS 8'-7".

MANUAL THROW-WITHOUT ELECTRIC LOCK

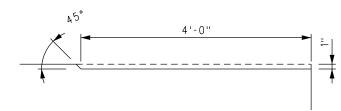
NOTES:

- 1. LENGTH OF TIES 1 AND 2 ARE 14'-9".
- 2. LENGTH OF TIE 5 IS 8'-7".

MANUAL THROW-WITH ELECTRIC LOCK

NOTES:

- 1. SEE ES2803-57 FOR DETAILS OF PLATES LOCK1-RH AND LOCK2-RH. 2. LENGTH OF TIES 1 AND 2 ARE 15'-6". 3. LENGTH OF TIE 5 IS 8'-7".
- 4. TIES 1 AND 2 ARE DAPPED DOWN 1" @ 45° PER DETAIL BELOW.



DAP FOR SWITCH STAND TIES 1 AND 2

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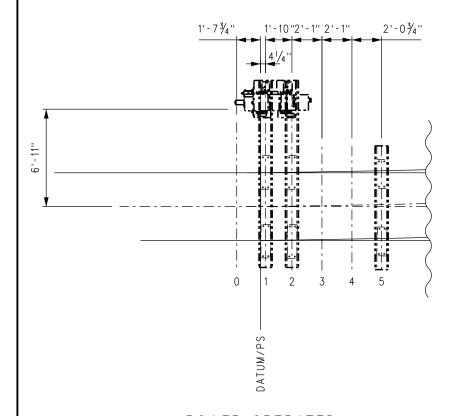
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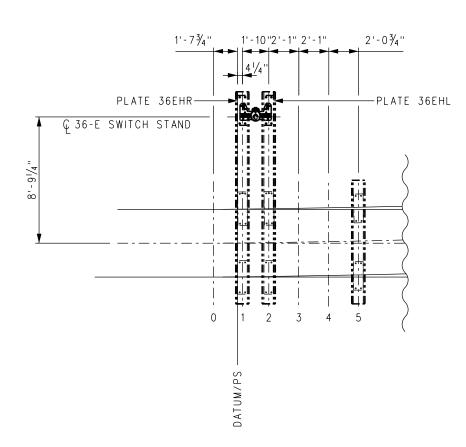
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POWER-OPERATED

NOTES:

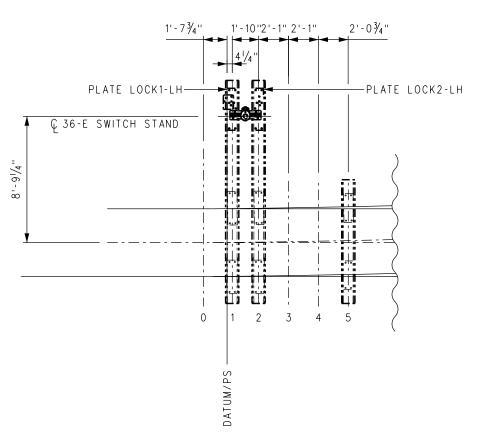
- 1. SWITCH MACHINE AND MACHINE PLATES (NIC) MUST BE COORDINATED WITH SCRRA.
- 2. LENGTH OF TIES 1 AND 2 ARE 13'-0".
- 3. LENGTH OF TIE 5 IS 8'-7".



MANUAL THROW-WITHOUT ELECTRIC LOCK

NOTES:

1. LENGTH OF TIES 1 AND 2 ARE 14'-9". 2. LENGTH OF TIE 5 IS 8'-7".

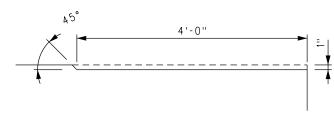


MANUAL THROW-WITH ELECTRIC LOCK

NOTES:

- 1. SEE ES2803-56 FOR DETAILS OF PLATES LOCK1-LH AND LOCK2-LH.
 2. LENGTH OF TIES 1 AND 2 ARE 15'-6".
 3. LENGTH OF TIE 5 IS 8'-7".

- 4. TIES 1 AND 2 ARE DAPPED DOWN 1" @ 45° PER DETAIL BELOW.



DAP FOR SWITCH STAND TIES 1 AND 2

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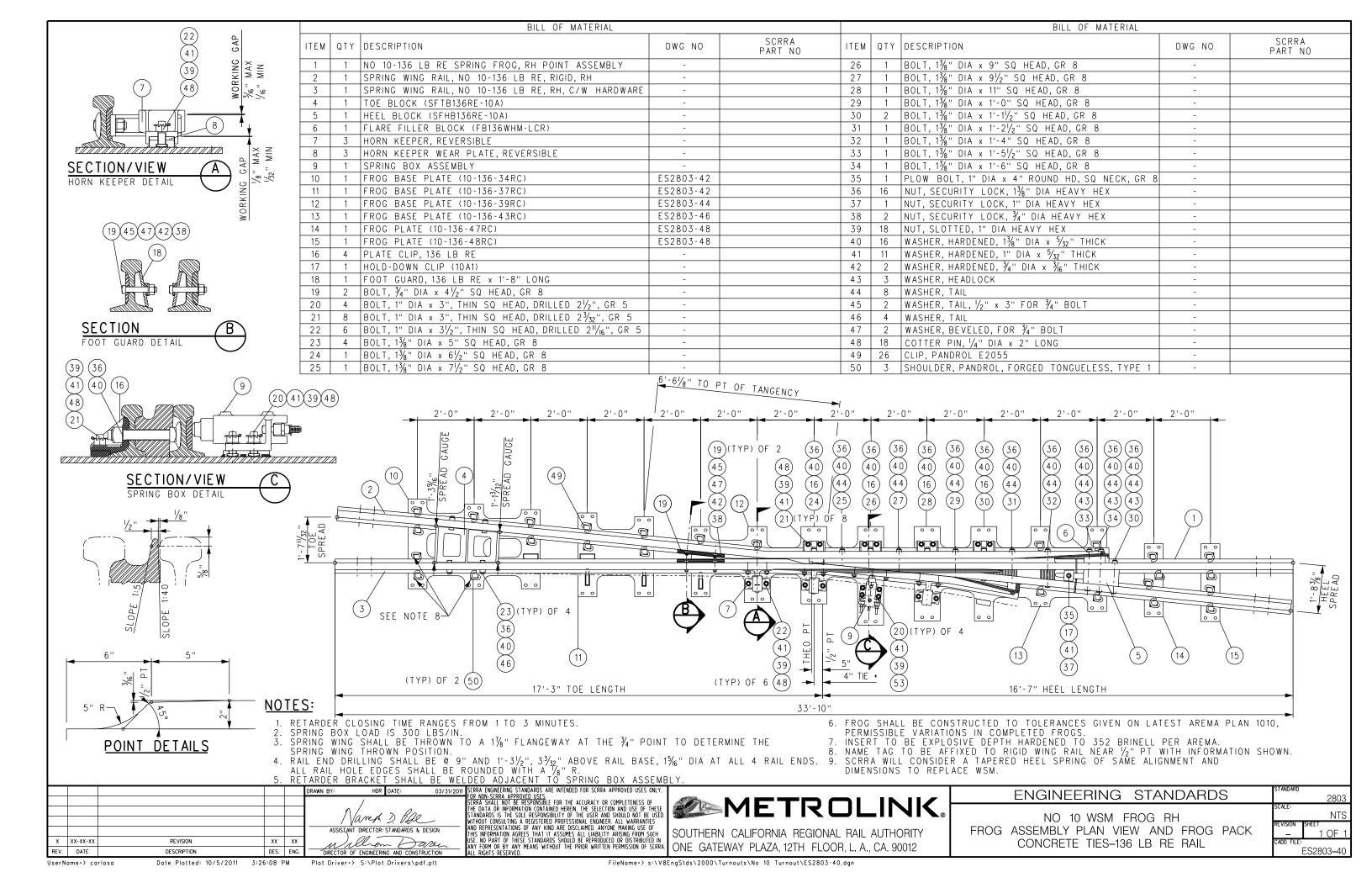
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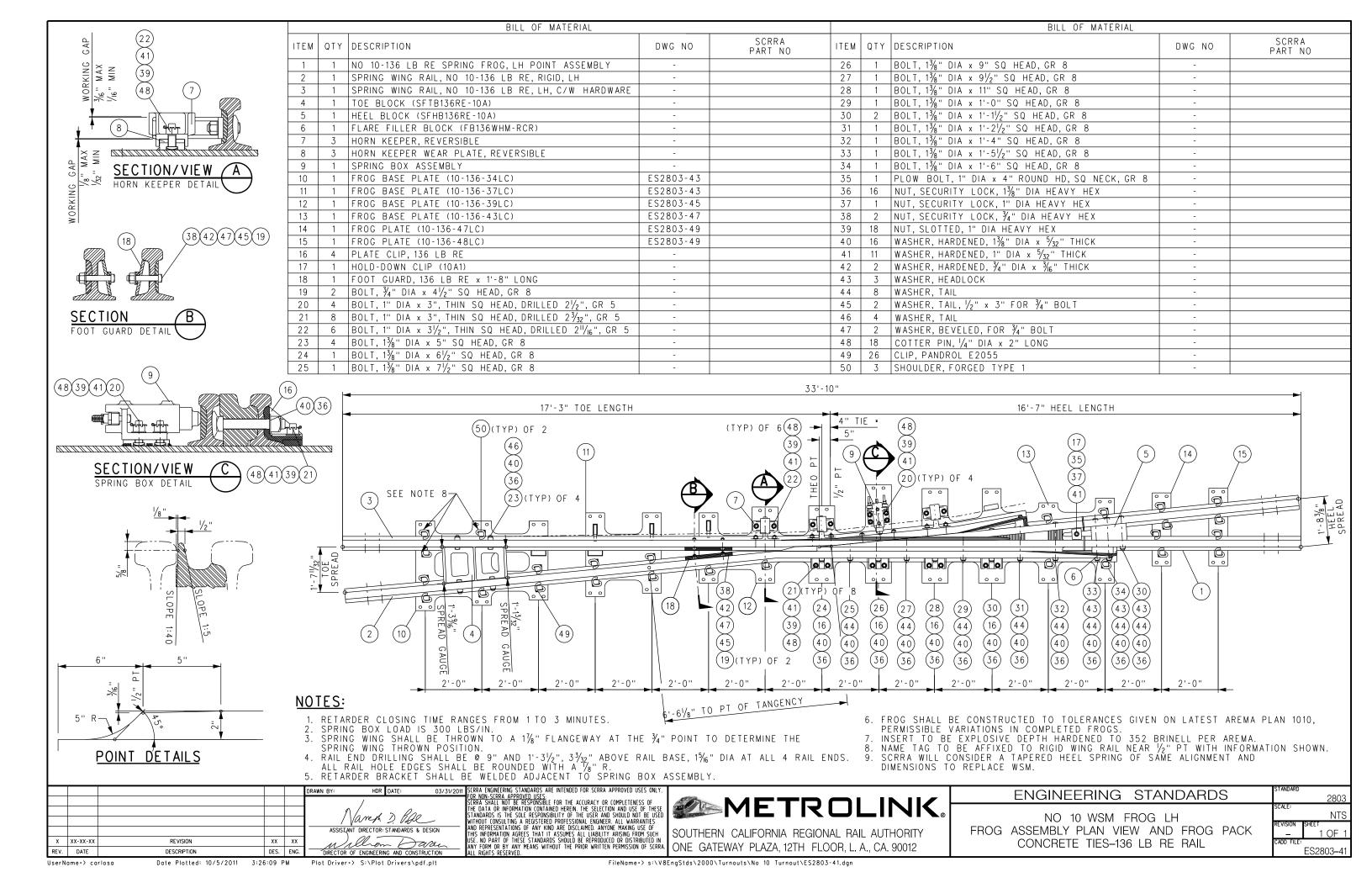


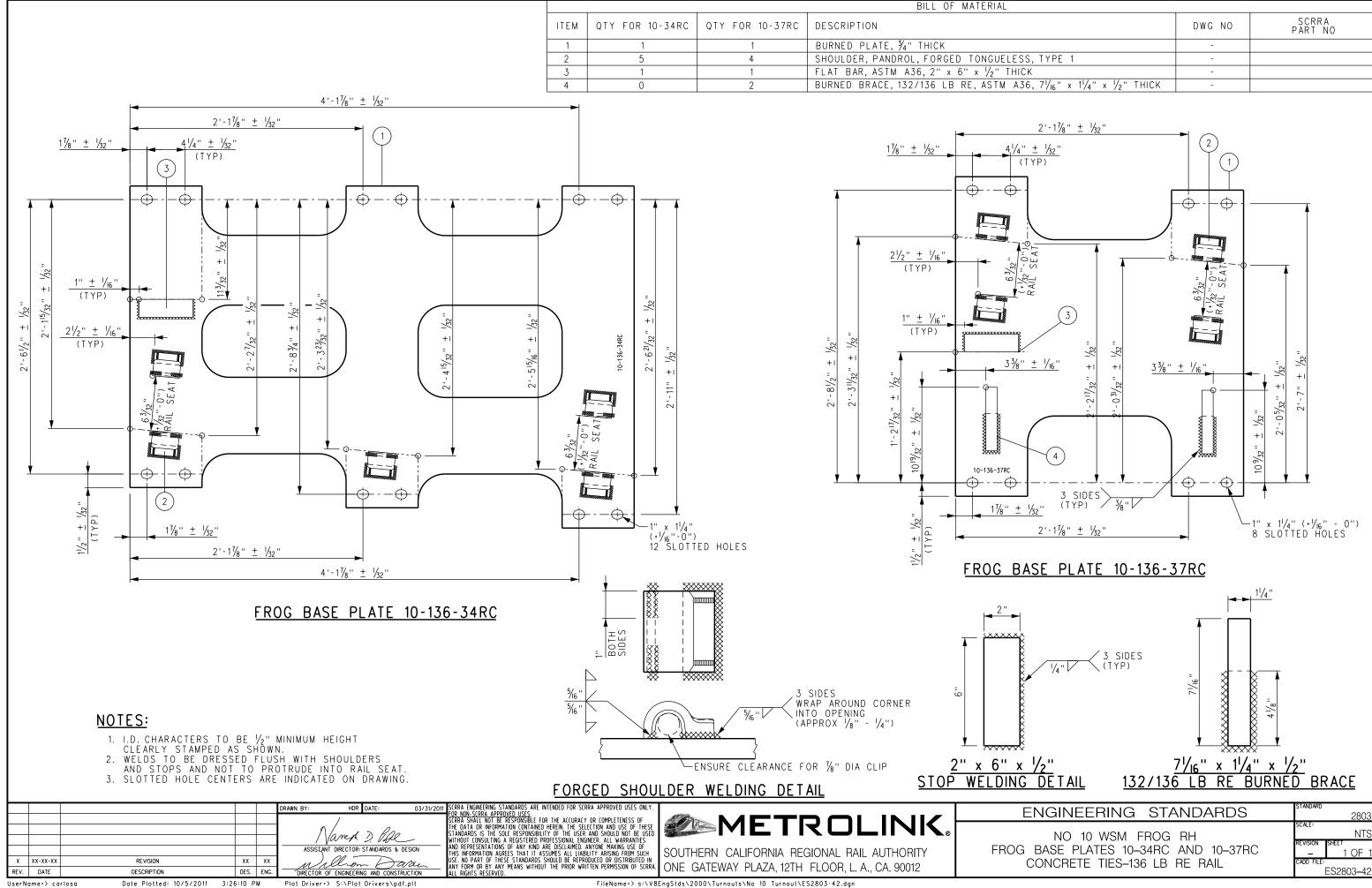
SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

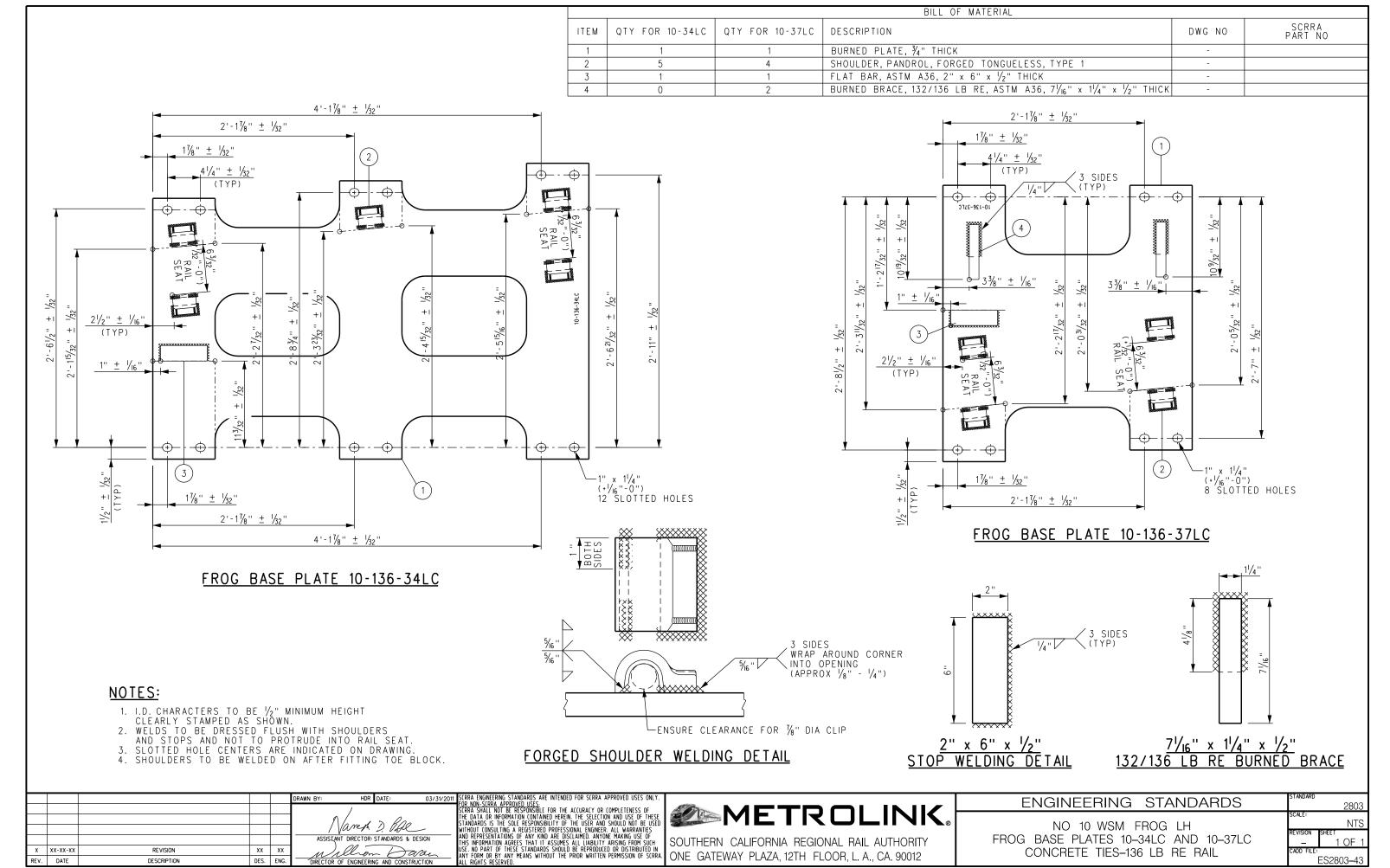
ENGINEERING STANDARDS CONCRETE HEADBLOCK TIE LAYOUT SWITCH STAND/SWITCH MACHINE ON TURNOUT SIDE NO 10-136 LB RE LH

2803





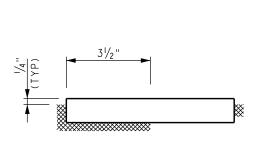




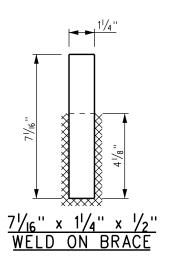
- 1. I.D. CHARACTERS TO BE 1/2" MINIMUM HEIGHT CLEARLY STAMPED AS SHOWN.
- 2. WELDS TO BE DRESSED FLUSH WITH SHOULDERS
 AND STOPS AND NOT TO PROTRUDE INTO RAIL SEAT.

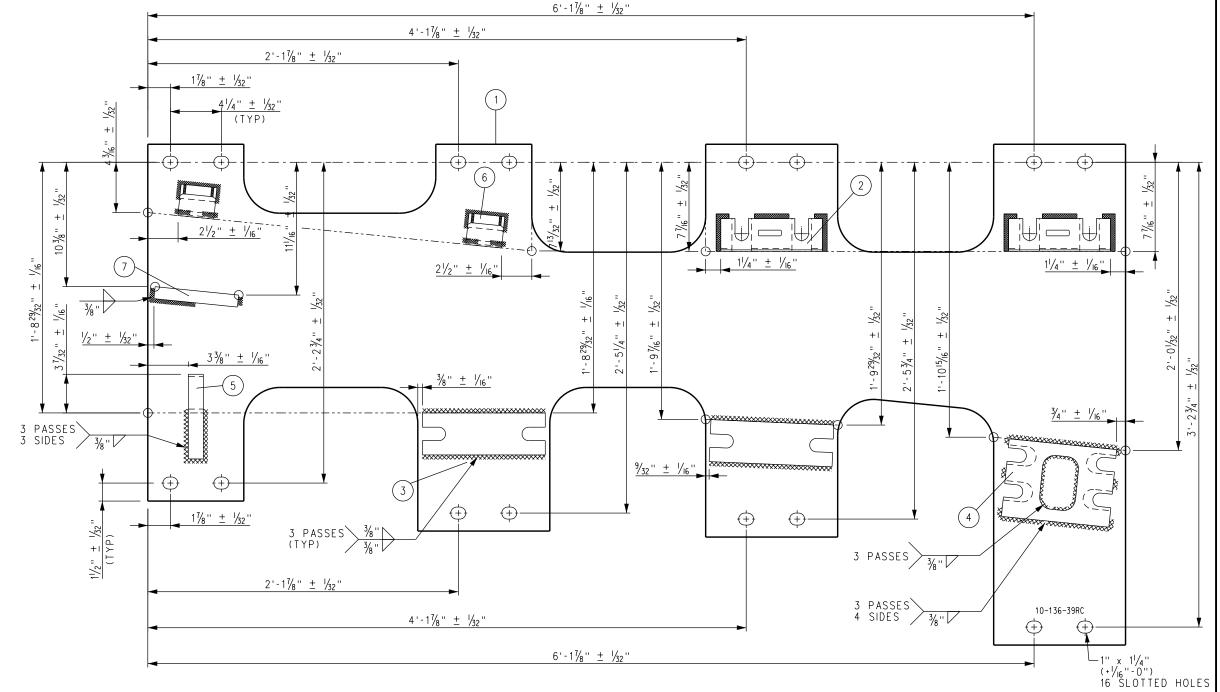
 3. OPENINGS IN BOLT CAPTURE BLOCKS
 SHALL BE FREE OF WELD AND SPATTER.
- 4. SLOTTED HOLE CENTERS ARE INDICATED ON DRAWING.
- 5. SEE ES2803-42 FOR SHOULDER WELDING DETAIL.

	BILL OF MATERIAL						
TEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO			
1	1	BURNED PLATE, ¾" THICK	-				
2	2	CAPTURE BLOCK FOR PLATE CLIP	-				
3	2	CAPTURE BLOCK FOR HORN KEEPER	-				
4	1	CAPTURE BLOCK FOR SPRING BOX	-				
5	1	WELD ON BRACE, $7\frac{1}{16}$ " x $1\frac{1}{4}$ " x $\frac{1}{2}$ " THICK	-				
6	2	SHOULDER, PANDROL, FORGED TONGUELESS, TYPE 1	-				
7	1	FLAT BAR, ASTM A36, ½" x 7" x 1"	-				



STOP WELDING DETAIL





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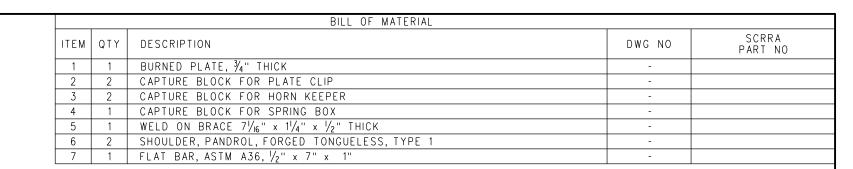
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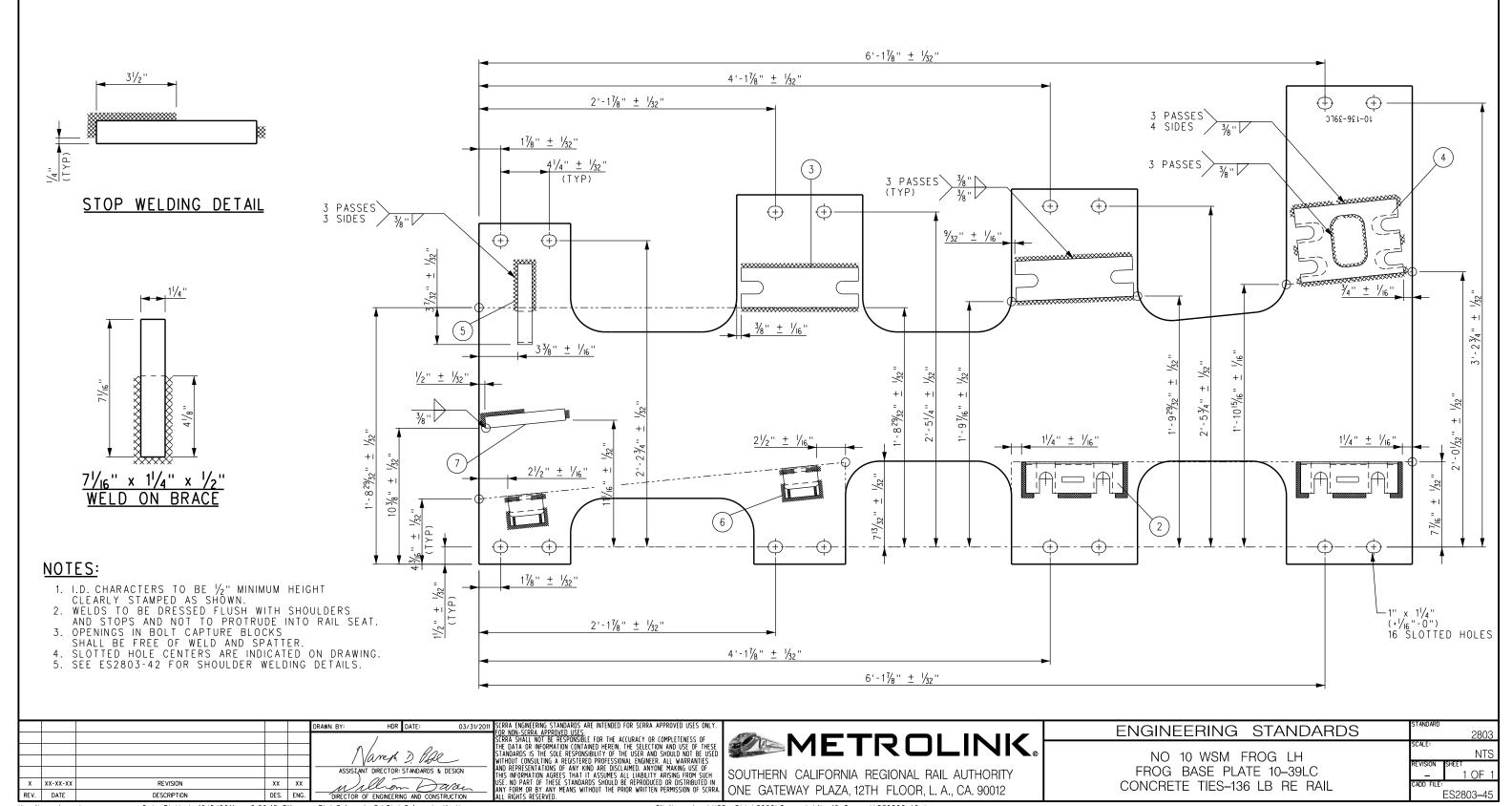
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SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

ENGINEERING STANDARDS NTS NO 10 WSM FROG RH FROG BASE PLATE 10-39RC 1 OF 1 CONCRETE TIES-136 LB RE RAIL ES2803-44





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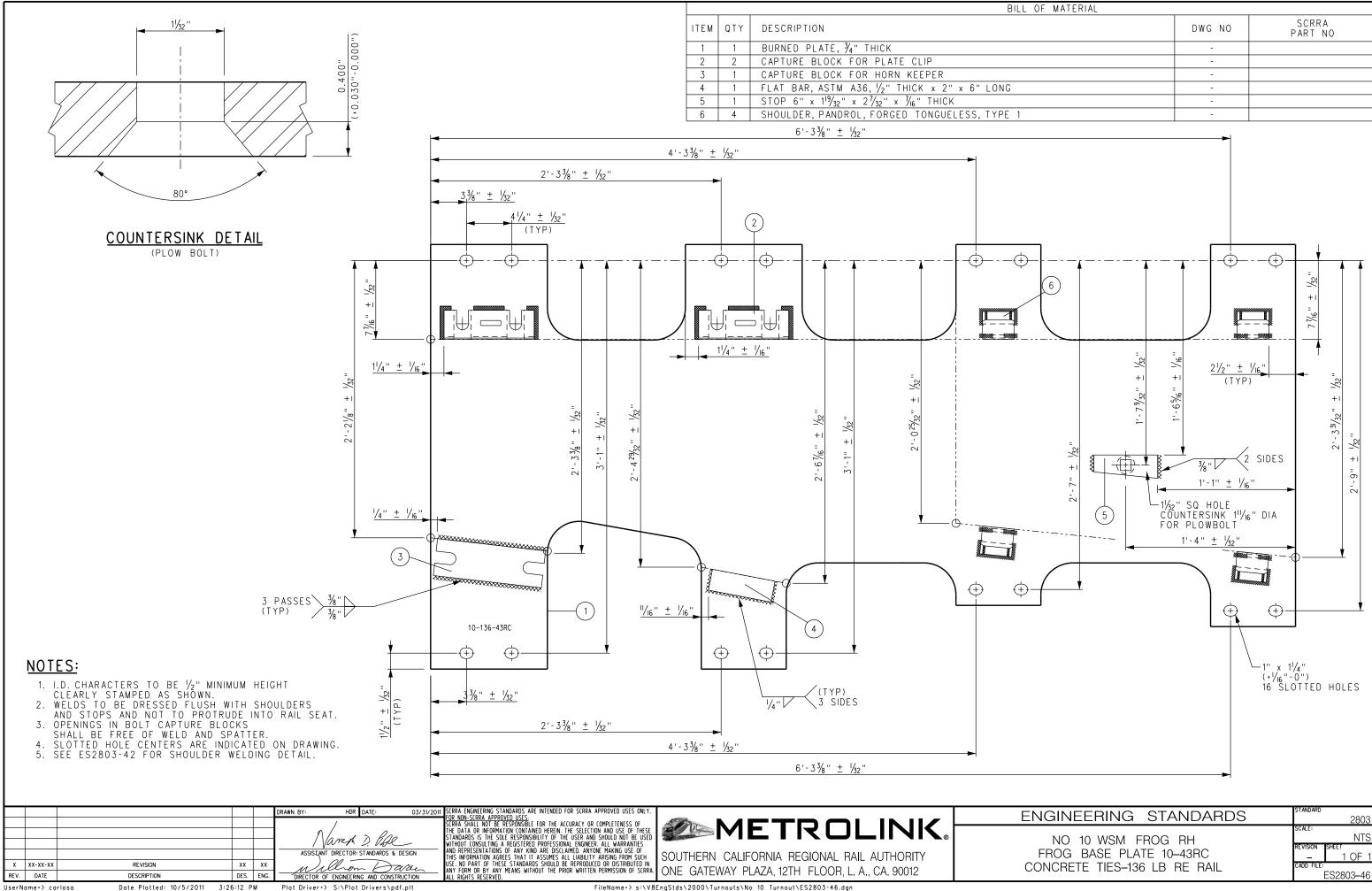
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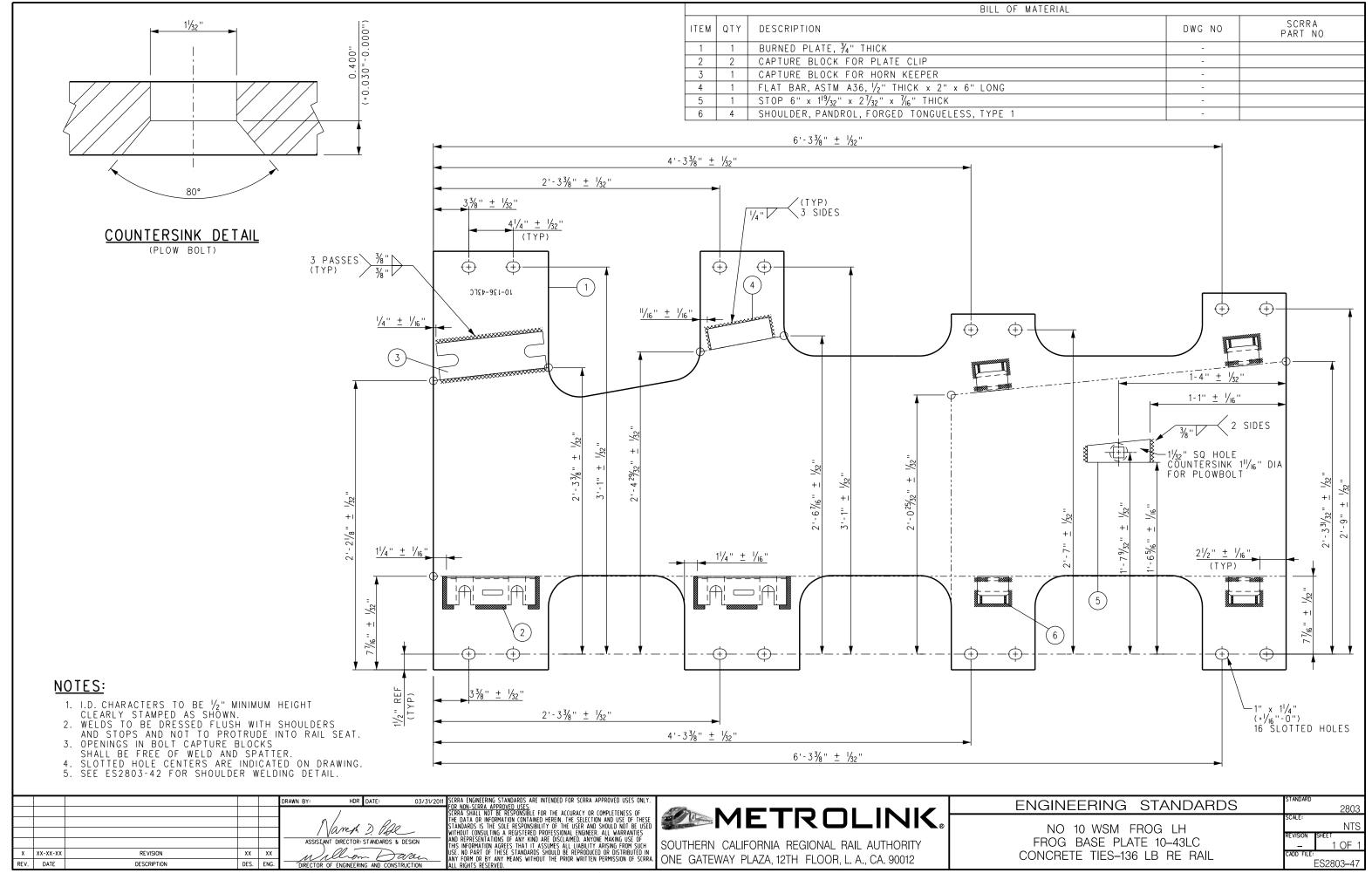
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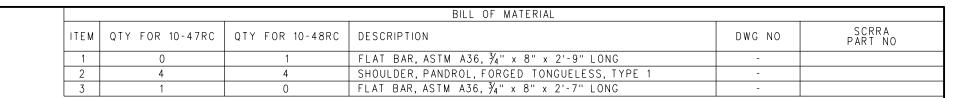
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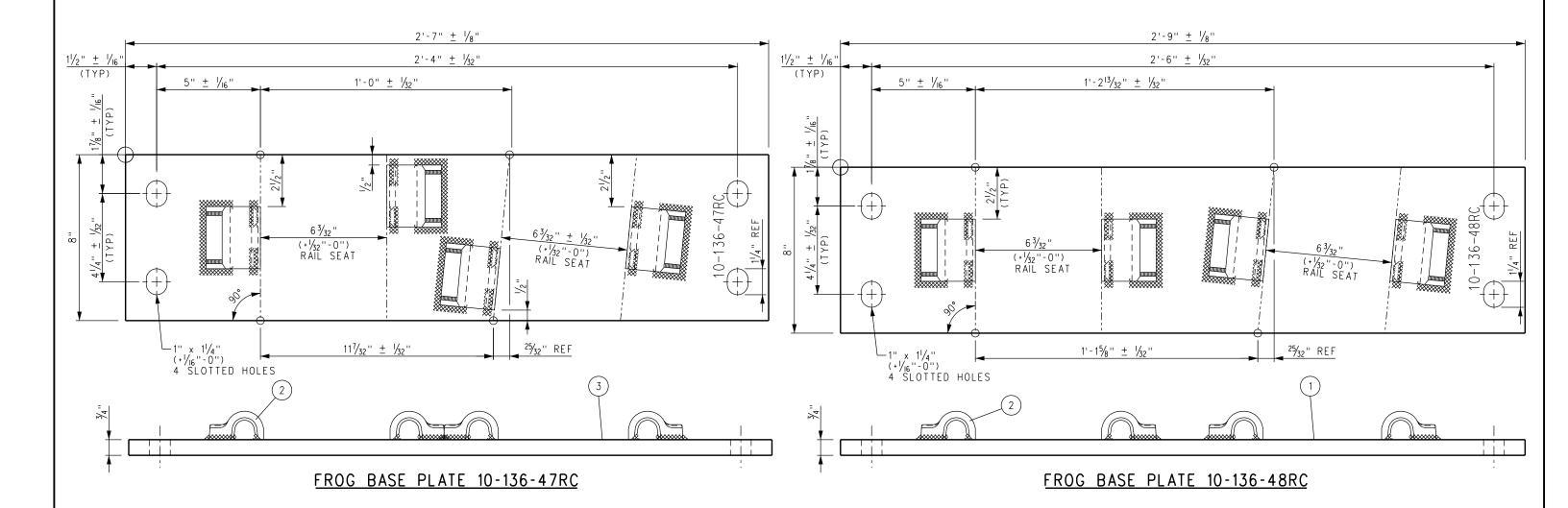
ENGINEERING STANDARDS





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- I.D. CHARACTERS TO BE ½" MINIMUM HEIGHT CLEARLY STAMPED AS SHOWN.
 WELDS TO BE DRESSED FLUSH WITH SHOULDER & NOT TO PROTRUDE INTO RAIL SEAT.
 SEE ES2803-42 FOR SHOULDER WELDING DETAILS.

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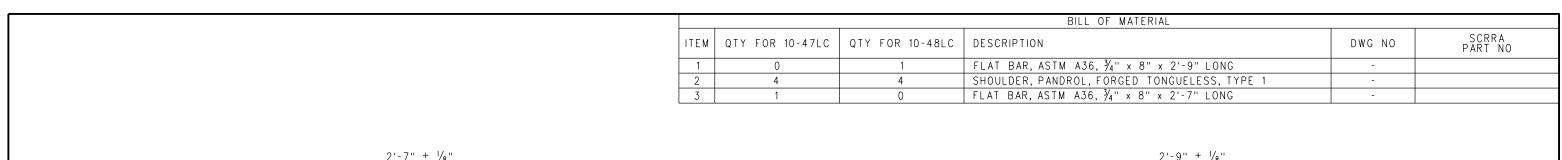
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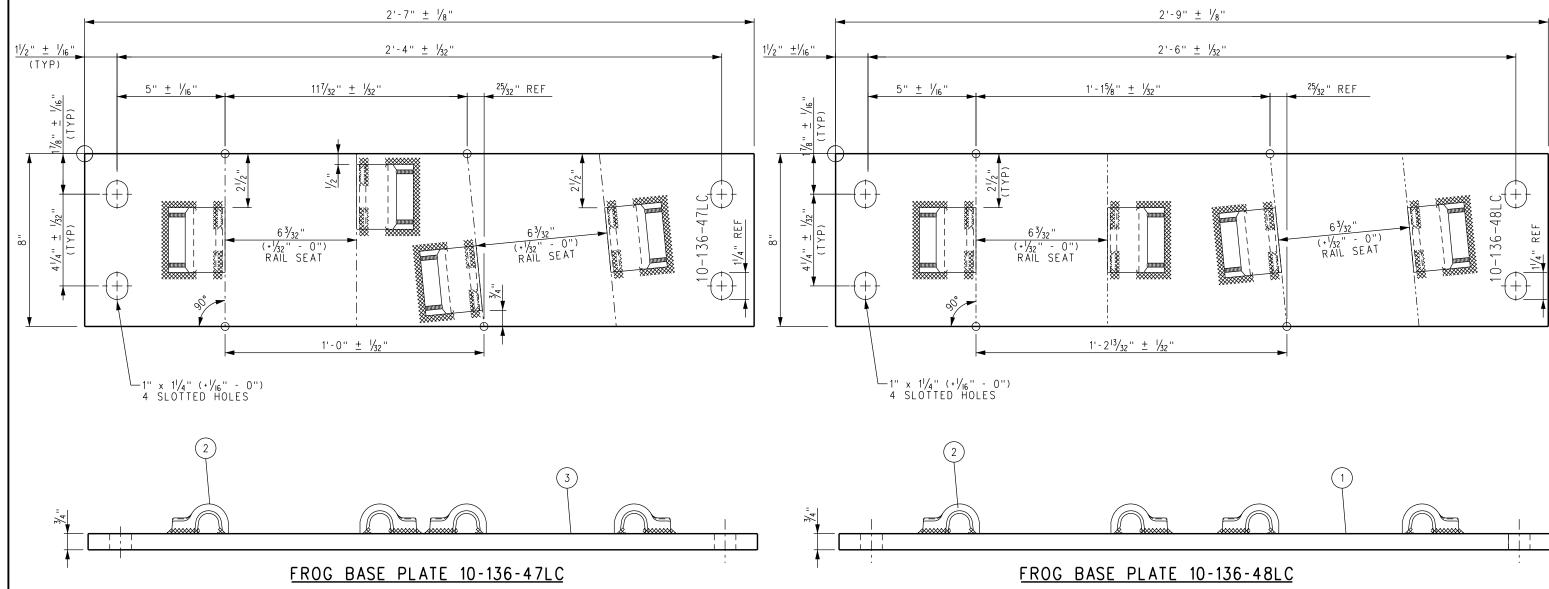
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ENGINEERING STANDARDS	
NO 10 WSM FROG RH ROG BASE PLATES 10–47RC AND 10–48RC CONCRETE TIES–136 LB RE RAIL	

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1 OF 1





- I.D. CHARACTERS TO BE ½" MINIMUM HEIGHT CLEARLY STAMPED AS SHOWN.
 WELDS TO BE DRESSED FLUSH WITH SHOULDER & NOT TO PROTRUDE INTO RAIL SEAT.
 SEE ES2803-42 FOR SHOULDER WELDING DETAILS.

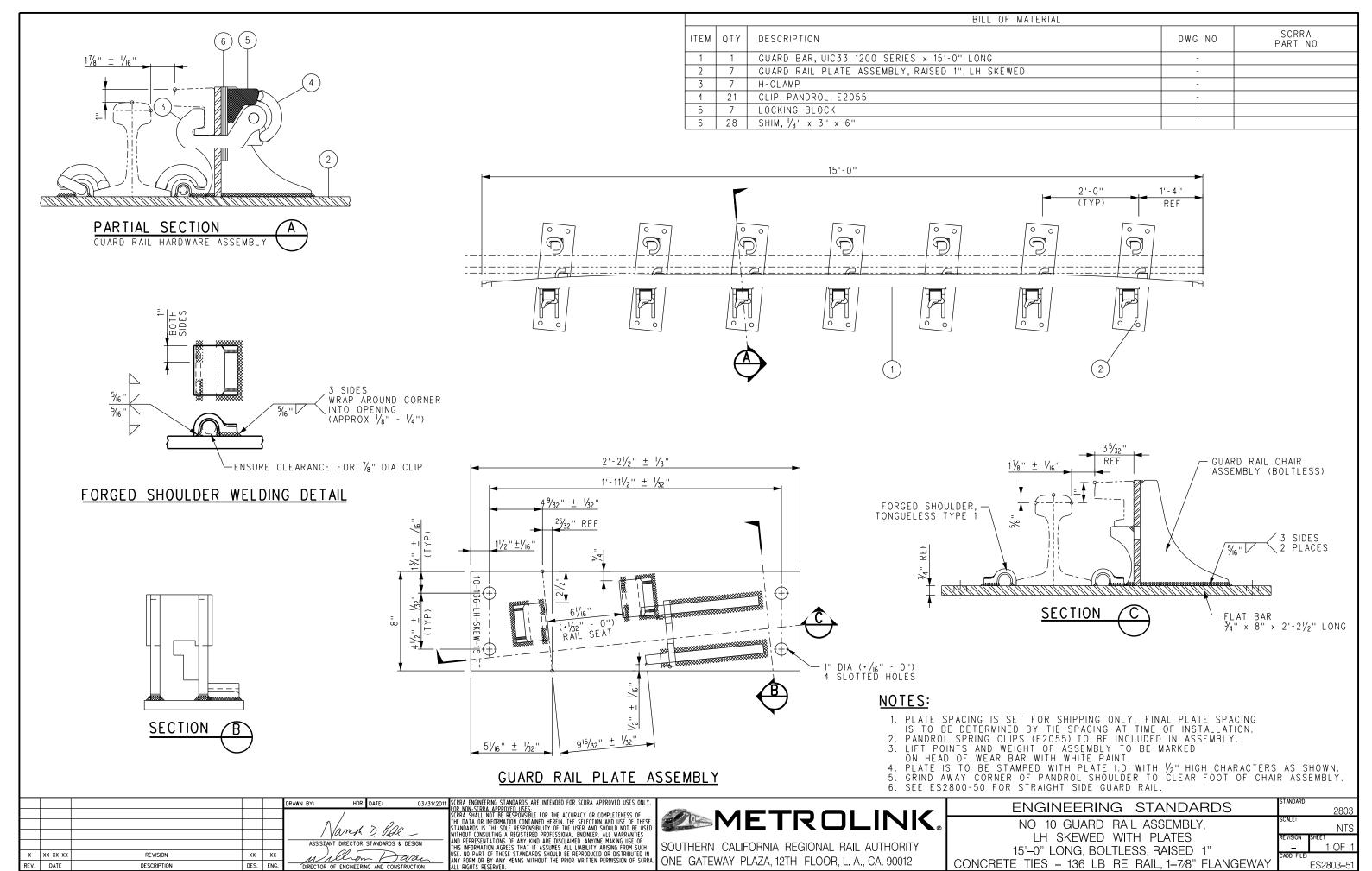
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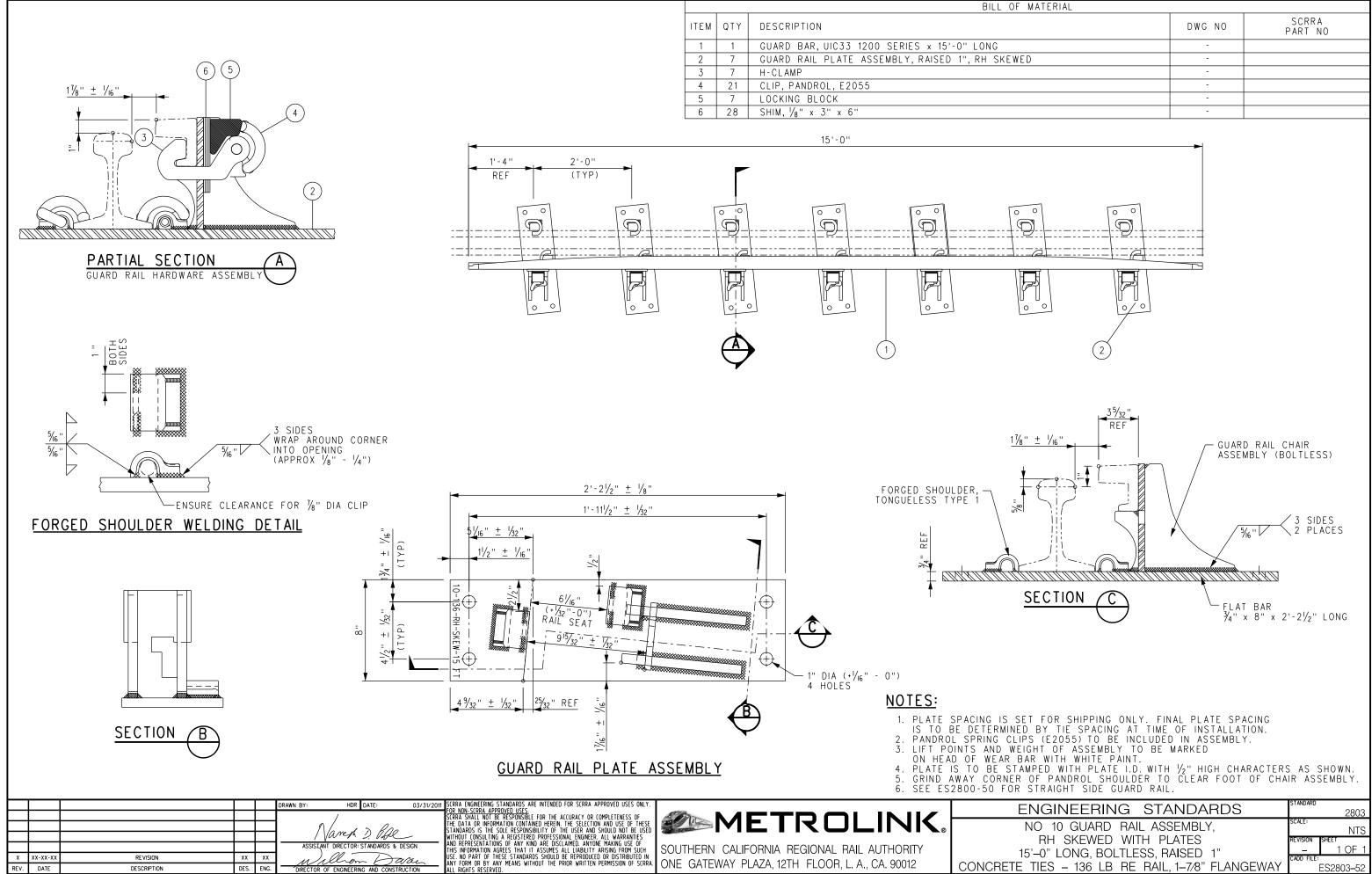
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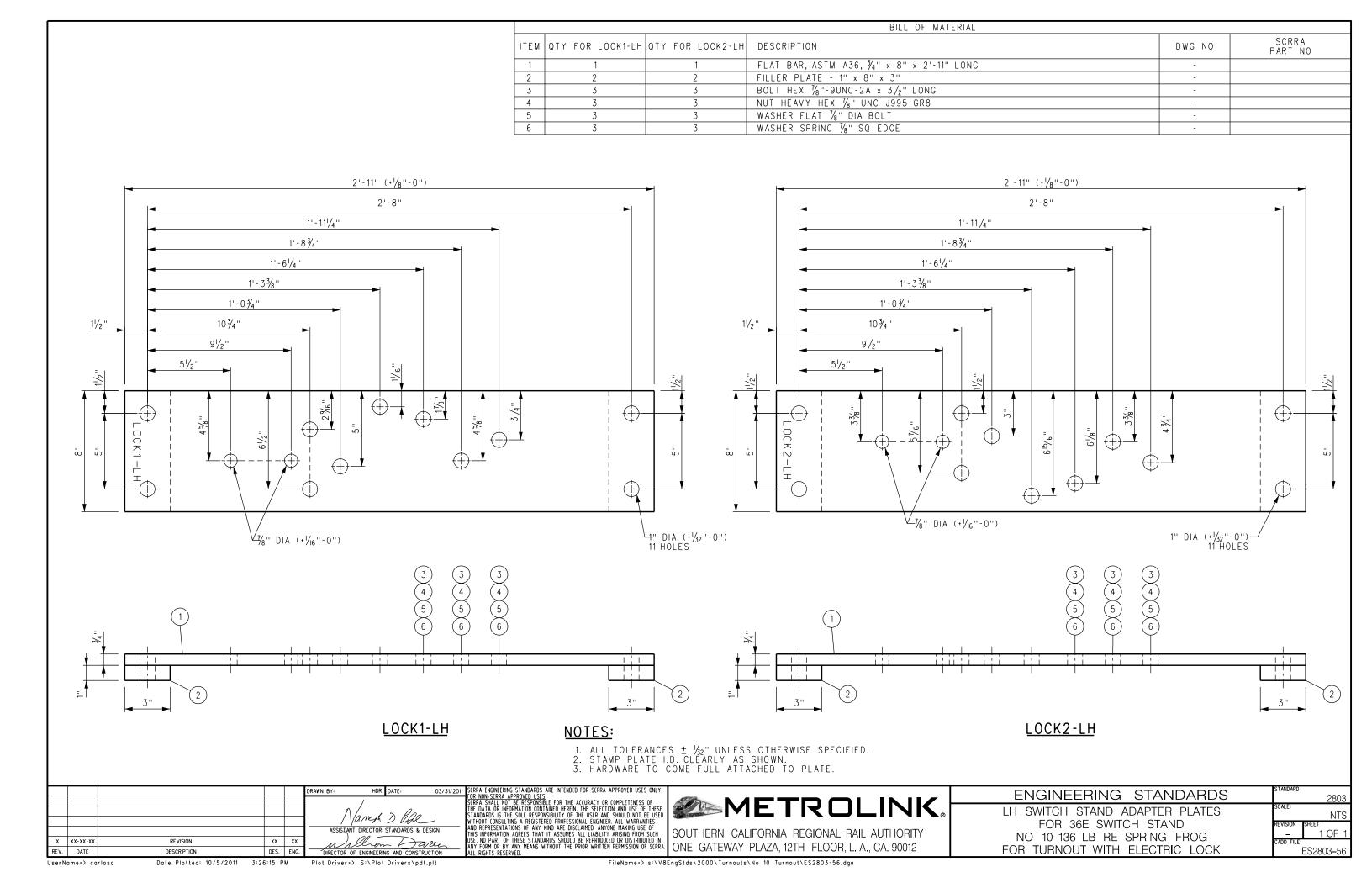
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ENGINEERING STANDARDS
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CONCRETE TIES-136 LB RE RAIL

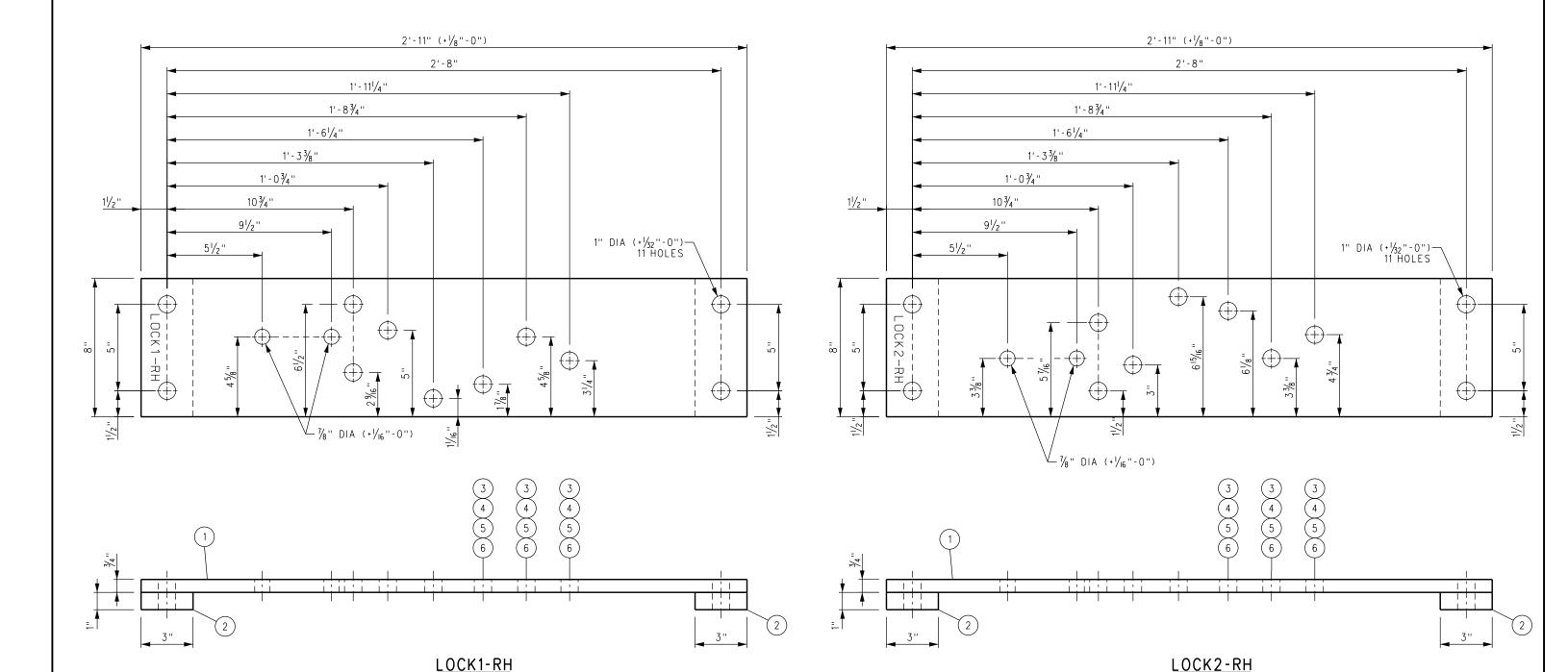






- 1. ALL TOLERANCES ± 1/32" UNLESS OTHERWISE SPECIFIED. 2. STAMP PLATE I.D. CLEARLY AS SHOWN. 3. HARDWARE TO COME FULL ATTACHED TO PLATE.

	BILL OF MATERIAL						
ITEM	QTY FOR LOCK1-RH	QTY FOR LOCK2-RH	DESCRIPTION	DWG NO	SCRRA PART NO		
1	1	1	FLAT BAR, ASTM A36, ¾" x 8" x 2'-11" LONG	-			
2	2	2	FILLER PLATE - 1" x 8" x 3"	-			
3	3	3	BOLT HEX 1/8"-9UNC-2A x 31/2" LONG	-			
4	3	3	NUT HEAVY HEX 1/8" UNC J995-GR8	-			
5	3	3	WASHER FLAT 🔏" DIA BOLT	-			
6	3	3	WASHER SPRING 1/8" SQ EDGE	-			



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ENGINEERING STANDARDS RH SWITCH STAND ADAPTER PLATES FOR 36E SWITCH STAND NO 10-136 LB RE SPRING FROG FOR TURNOUT WITH ELECTRIC LOCK

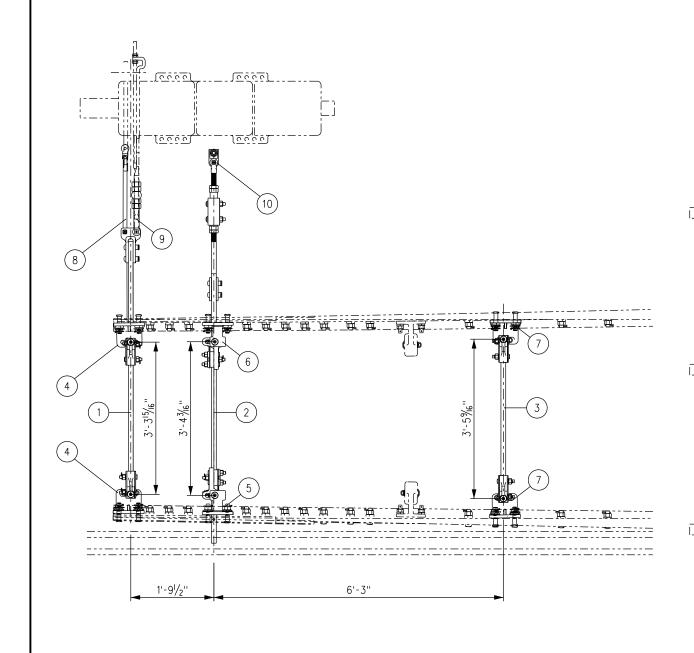
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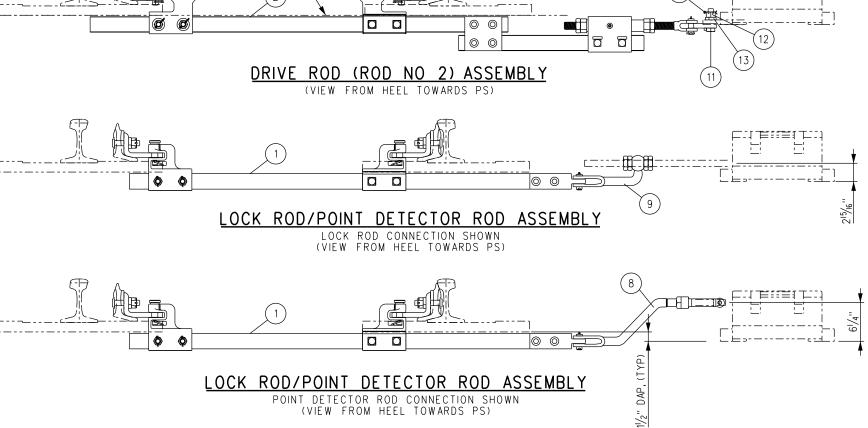
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NOTE: CENTER TO CENTER PIN DIMENSION REQUIRED FOR 4¾" THROW

ROD	•	C-C PIN DEMINSION
1		3'-3 ¹⁵ / ₁₆ "
2		3'-43/16"
3		3'-5% "

	BILL OF MATERIAL					
ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO		
1	1	FRONT ROD FOR POINT DETECTOR/LOCK RODS NO 10-136-1	ES2803-73			
2	1	SWITCH ROD NO 10-136-2	ES2803-73			
3	1	SWITCH ROD NO 10-136-3	ES2803-73			
4	2	ROD POINT BRACKET ASSEMBLY, 136 LB RE HOLES @ 21/8" ABOVE RAIL BASE	-			
5	1	ROD POINT BRACKET FOR HST, ANTI-ROLL, HOLES @ 21/8" ABOVE RAIL BASE, LH	-			
6	1	ROD POINT BRACKET FOR HST, ANTI-ROLL, HOLES @ 2% " ABOVE RAIL BASE, RH	-			
7	2	ROD POINT BRACKET ASSY	-			
8	1	POINT DETECTOR	-			
9	1	LOCK ROD, CONNECTOR, FOR US&S M23 SWITCH MACHINE	-			
10	1	DROP LUG FOR US&S M23 SWITCH MACHINE DRIVE BAR	-			
11	1	BOLT, 1/8" DIA x 3" LONG, DRILLED 21/6" BELOW HEAD, HEAVY HEX, GR 5	-			
12	1	NUT, 1/8" DIA SLOTTED HEAVY HEX, GR 8	-			
13	1	SPRING WASHER, 1/8" DIA	-			
14	1	COTTER PIN, 3/6" DIA x 13/4" LONG	-			





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STEEL TIE TOP ELEVATION-

SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

ENGINEERING STANDARDS HOLLOW STEEL TIE RODDING ASSEMBLY SWITCH MACHINE ON LEFT HAND SIDE NO 10-136 LB RE SPRING FROG TURNOUT

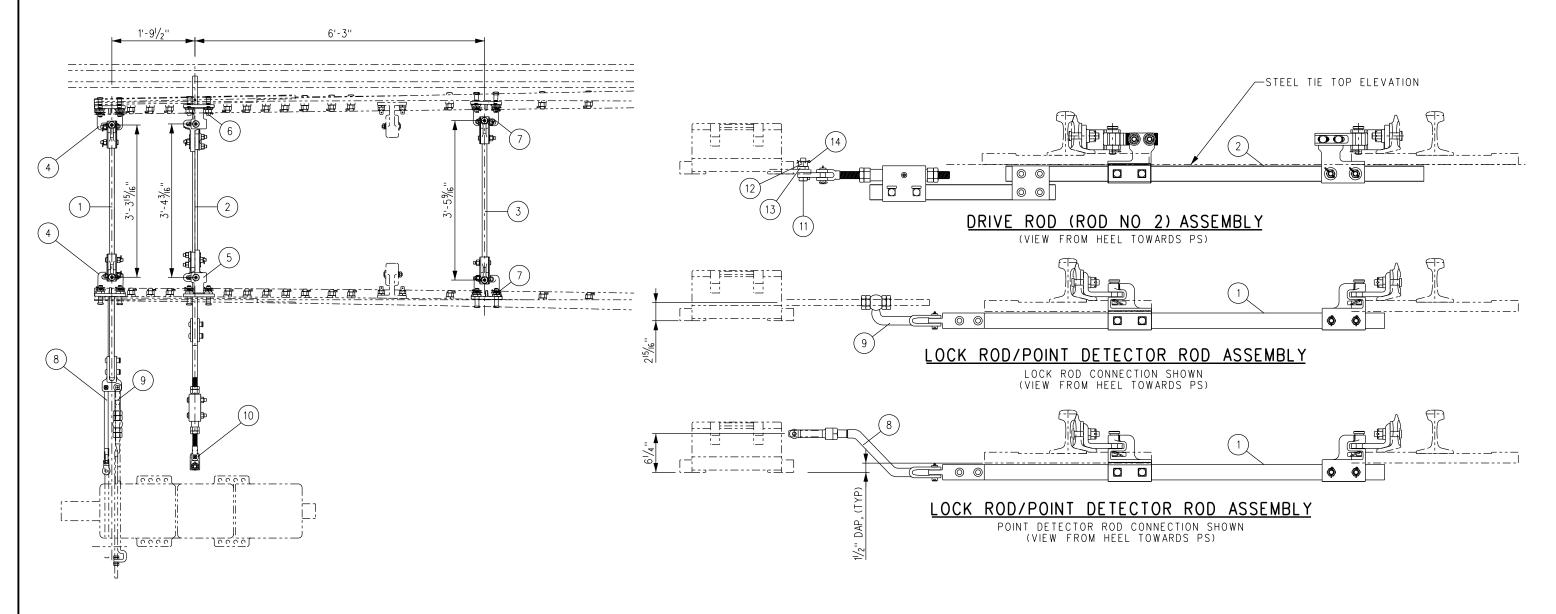
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ROD *	C-C PIN DEMINSION
1	3'-3 ¹⁵ / ₁₆ "
2	3'-43/16"
3	3'-5% ₆ ''

	BILL OF MATERIAL								
ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO					
1	1	FRONT ROD FOR POINT DETECTOR/LOCK RODS NO 10-136-1	ES2803-73						
2	1	SWITCH ROD NO 10-136-2	ES2803-73						
3	1	SWITCH ROD NO 10-136-3	ES2803-73						
4	2	ROD POINT BRACKET ASSEMBLY, 136 LB RE HOLES @ 21/8" ABOVE RAIL BASE	-						
5	1	ROD POINT BRACKET FOR HST, ANTI-ROLL, HOLES @ 21/8" ABOVE RAIL BASE, LH	-						
6	1	ROD POINT BRACKET FOR HST, ANTI-ROLL, HOLES @ 21/8" ABOVE RAIL BASE, RH	-						
7	2	ROD POINT BRACKET ASSY	-						
8	1	POINT DETECTOR	-						
9	1	LOCK ROD, CONNECTOR, FOR US&S M23 SWITCH MACHINE	-						
10	1	DROP LUG FOR US&S M23 SWITCH MACHINE DRIVE BAR	-						
11	1	BOLT, 1/8" DIA x 3" LONG, DRILLED 21/6" BELOW HEAD, HEAVY HEX, GR 5	-						
12	1	NUT, 1/8" DIA SLOTTED HEAVY HEX, GR 8	-						
13	1	SPRING WASHER, 1/8" DIA	-						
14	1	COTTER PIN, 3/6" DIA x 13/4" LONG	-						



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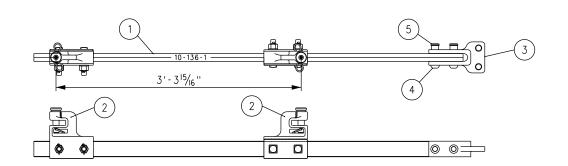
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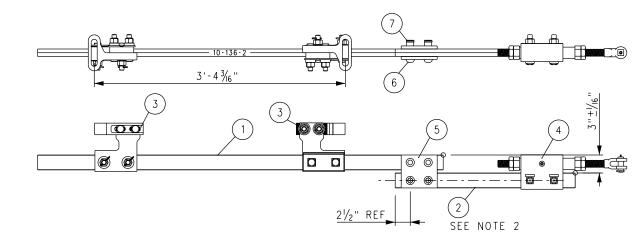
HOLLOW STEEL TIE RODDING ASSEMBLY
SWITCH MACHINE ON RIGHT HAND SIDE
NO 10–136 LB RE SPRING FROG TURNOUT

Jares D. Pope

DIRECTOR: STANDARDS & DESIGN

	BILL OF MATERIAL FOR SWITCH ROD 10-136-1					BILL OF MATERIAL FOR SWITCH ROD 10-136-2					
TEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO	ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO		
1	1	SWITCH ROD 10-136-1	-		1	1	SWITCH ROD HALF 10-136-2A	-			
2	2	SWITCH CLIP ASSEMBLY, ADJUSTABLE, FOR HOLLOW TIE COMPOSITE RODS	-		2	1	SWITCH ROD HALF 2-B	-			
3	1	CONNECTOR LUG FOR POINT DETECTOR/LOCK RODS	-		3	2	CLIP/LUG ASSEMBLY, HST SWITCH, ANTI-ROLLOVER DESIGN	-			
4	2	HUCK BOLT, ¾" DIA (C50LR-BR24-36)	-		4	1	ROD THROW FRONT AND BASKET ASSY, FOR HOLLOW TIE	-			
5	2	HUCK COLLAR, ¾" DIA (LC-2R24B)	-		5	2	SPLICE PLATE	-			
					6	4	HUCK BOLT, ¾" DIA (C50LR-BR24-36)	-			
					7	4	HUCK COLLAR. 3/4" DIA (LC-2R24B)	-			

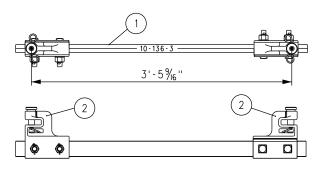




SWITCH ROD ASSEMBLY 10-136-1

SWITCH ROD ASSEMBLY 10-136-2

	BILL OF MATERIAL FOR SWITCH ROD 10-136-3								
ITEM	QTY	DESCRIPTION	DWG NO	SCRRA PART NO					
1	1	SWITCH ROD 10-136-3	-						
2	2	SWITCH CLIP ASSEMBLY, ADJUSTABLE, FOR HOLLOW TIE	-						



SWITCH ROD ASSEMBLY 10-136-3

NOTES:

- 1. ROD IDENTIFICATION TO BE ENGRAVED ON ROD CLEARLY AS SHOWN, $^3\!\!8$ " MIN HEIGHT. 2. SWITCH RODS MUST BE PARALLEL WITHIN $^\prime\!\!1_6$ " OVER LENGTH OF 2-B ROD.

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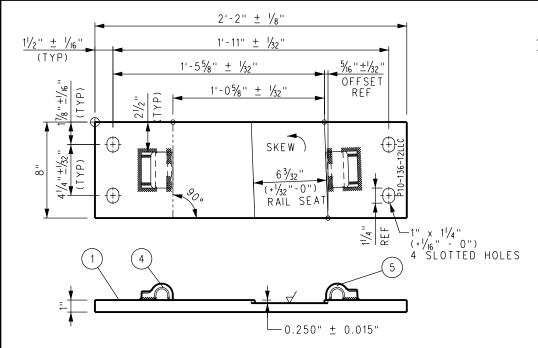
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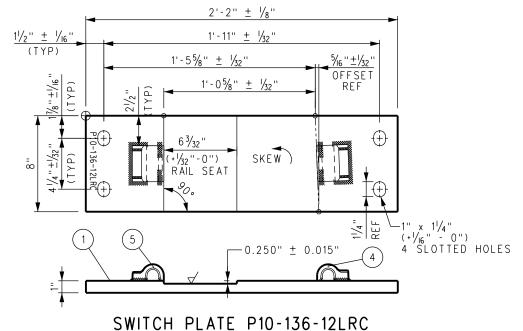
ENGINEERING STANDARDS HOLLOW STEEL TIE SWITCH RODS 10-1, 10-2 AND 10-3 NO 10-136 LB RE ES2803-73

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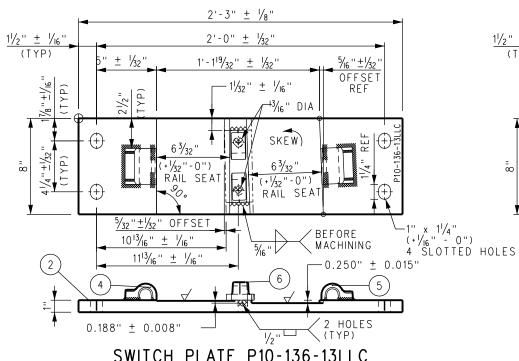
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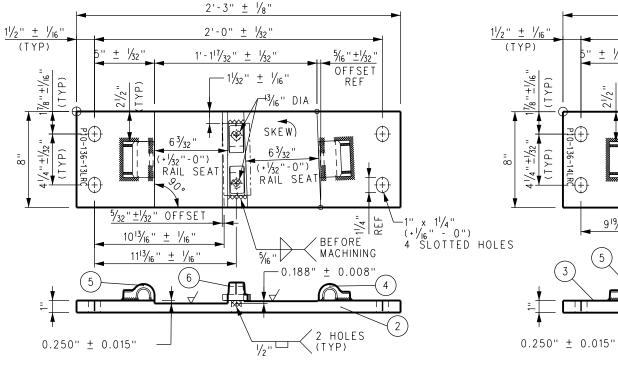
SWITCH PLATE P10-136-12LLC



	BILL OF MATERIALS								
ITEM	DESCRIPTION								
1	FLAT BAR, ASTM A36, 1" x 8" x 2'-2" LONG								
2	FLAT BAR, ASTM A36, 1" x 8" x 2'-3" LONG								
3	FLAT BAR, ASTM A36, 1" x 8" x 2'-4" LONG								
4	SHOULDER, PANDROL, FORGED TONGUELESS, TYPE 1								
5	SHOULDER, PANDROL, FORGED TONGUELESS, TYPE 5								
6	STOP WITH INTEGRAL T-BOLT HOLD DOWN								



SWITCH PLATE P10-136-13LLC



SWITCH PLATE P10-136-13LRC

SWITCH PLATE P10-136-14LRC

2'-4" ± 1/8' 2'-1" ± 1/32"

1'-2 1/6" + 1/32

SWITCH PLATE P10-136-14LLC

 $2'-4'' \pm \frac{1}{8}''$

2'-1" ± 1/32'

1'-2'7/32" ± 1/32"

SKEW)

(1/₃₂"-0") RAIL SEA

RAIL SEAT

(†1/32"-0") RAIL SEAT

11/32" ±1/32"

OFFSET

REF

·1" FROM EDGE ∟

-0.250" ± 0.008"

"/₃₂" ± /₃₂"

OFFSET

BEFORE M/C,

-0.125" ± 0.008

1" x 11/4" 1" FROM EDGE (+1/16" - 0") BEFORE M/C, 4 SLOTTED HOLES

BEFORE M/C,

\(TYP)

-1" x 11/4" (+1/16" - 0") 4 SLOTTED HOLES

(TYP)

 $0.125" \pm 0.015"$

± 1/32 '

NOTES:

- 1. I.D. CHARACTERS TO BE 1/2" MINIMUM HEIGHT CLEARLY STAMPED AS SHOWN.
- 2. WELDS TO BE DRESSED FLUSH WITH SHOULDER
- & NOT TO PROTRUDE INTO RAIL SEAT.

3. SLOTTED HOLE CENTERS ARE INDICATED ON DRAWING.

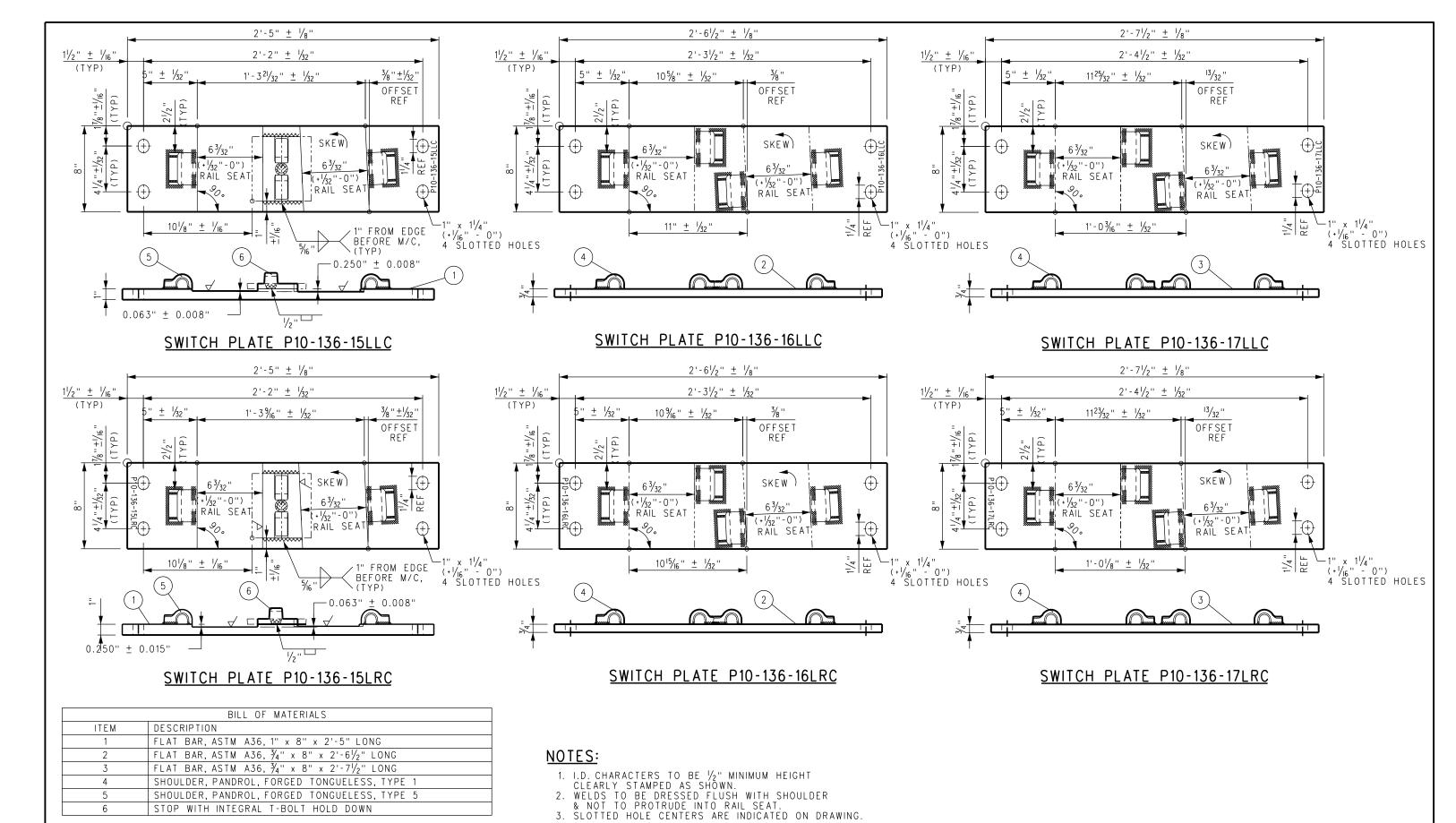
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SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

ENGINEERING STANDARDS	STANDARD 2803
SWITCH PLATES (10–12LLC / LRC THROUGH 10–14LLC / LRC)	SCALE: NTS REVISION SHEET - 1 OF 1 CADD FILE: ES2803—81



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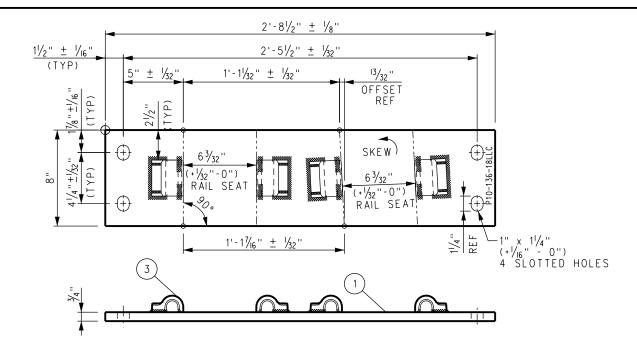
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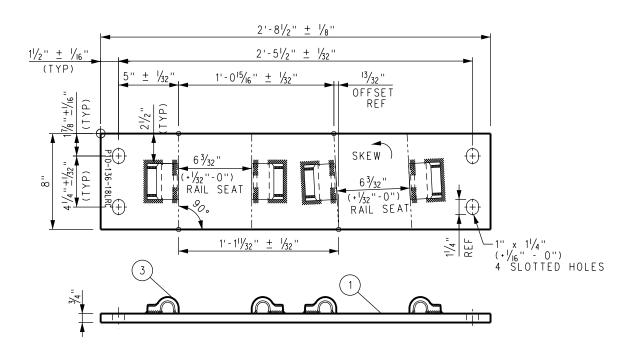
SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

SWITCH PLATES
(10-15LLC / LRC THROUGH 10-17LLC / LRC)
FOR NO 10 136 LB RE LH CONCRETE TIE TURNOUT

SCALE:
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ES2803-82

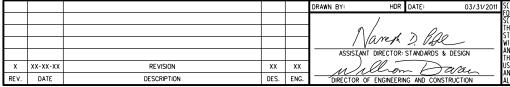


SWITCH PLATE P10-136-18LLC



SWITCH PLATE P10-136-18LRC

	BILL OF MATERIALS							
ITEM	ITEM DESCRIPTION							
1	FLAT BAR, ASTM A36, $\frac{3}{4}$ " x 8" x 2'-8 $\frac{1}{2}$ " LONG							
2	FLAT BAR, ASTM A36, ¾" x 8" x 2'-10" LONG							
3	SHOULDER, PANDROL, FORGED TONGUELESS, TYPE 1							



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METROLINK SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY

(TYP)

ENGINEERING STANDARDS SWITCH PLATES (10-18LLC / LRC THROUGH 10-19LLC / LRC) FOR NO 10 136 LB RE LH CONCRETE TIE TURNOUT

NTS

1 OF 1

ES2803-83

SWITCH PLATE P10-136-19LLC

2'-10" ± 1/8"

2'-7" ± 1/32"

OFFSET

SKEW)

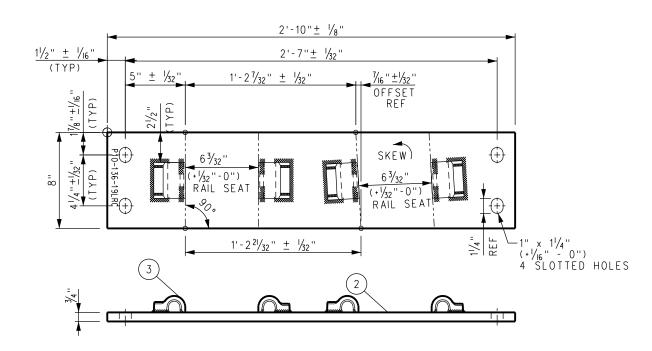
11/4" REF

-1" x 1 1 / 4" (+ 1 / 16" - 0") 4 SLOTTED HOLES

1' - 2 15/16" + 1/32"

1'-2 3/4" + 1/32

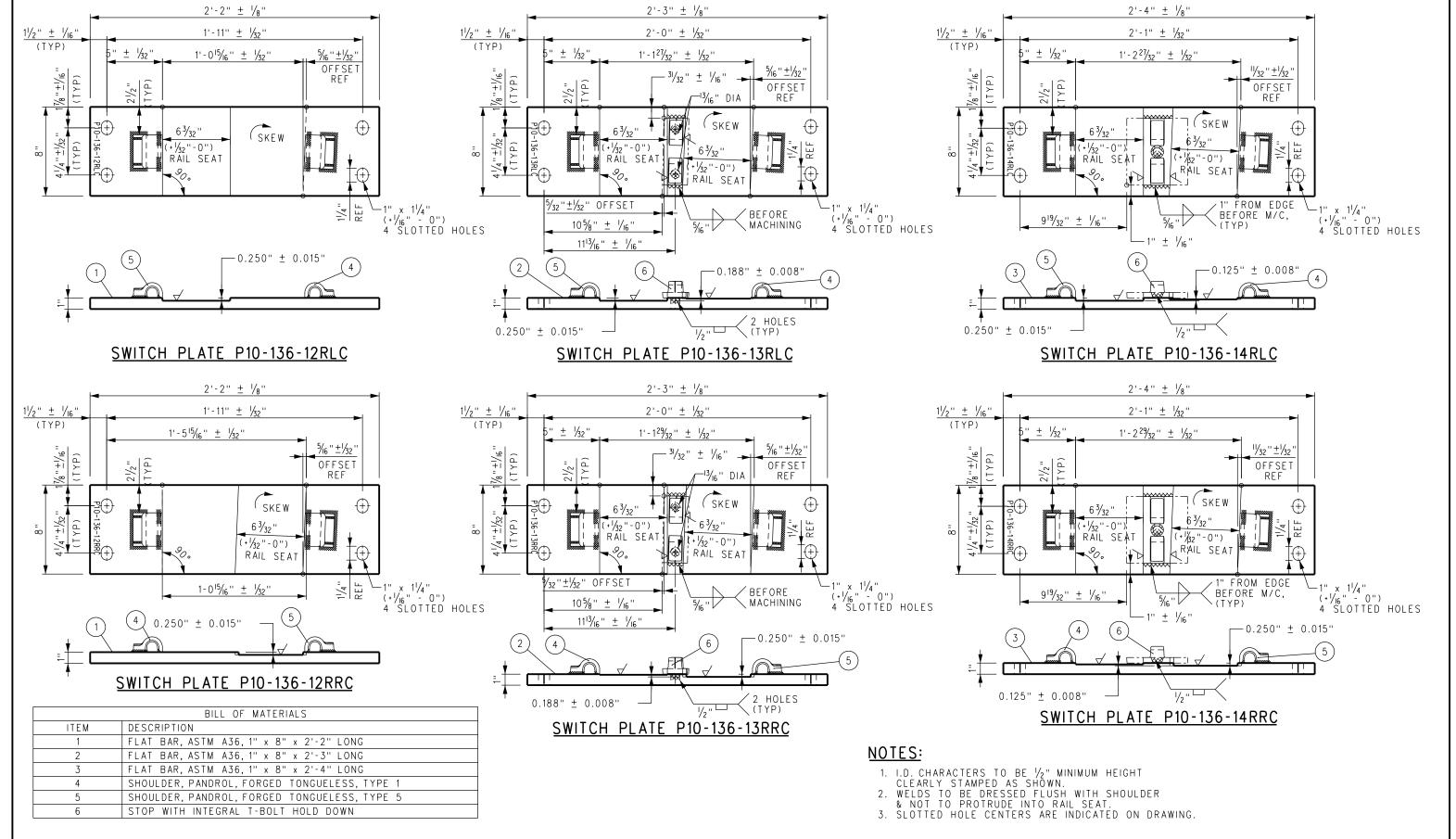
+ 1/₃₂" - 0") RAIL SEAT

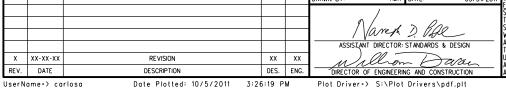


SWITCH PLATE P10-136-19LRC

NOTES:

- I.D. CHARACTERS TO BE ½" MINIMUM HEIGHT CLEARLY STAMPED AS SHOWN.
 WELDS TO BE DRESSED FLUSH WITH SHOULDER & NOT TO PROTRUDE INTO RAIL SEAT.
 SLOTTED HOLE CENTERS ARE INDICATED ON DRAWING.



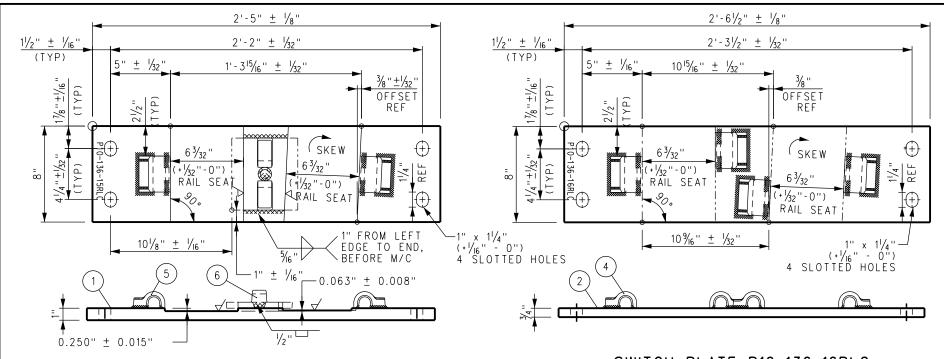


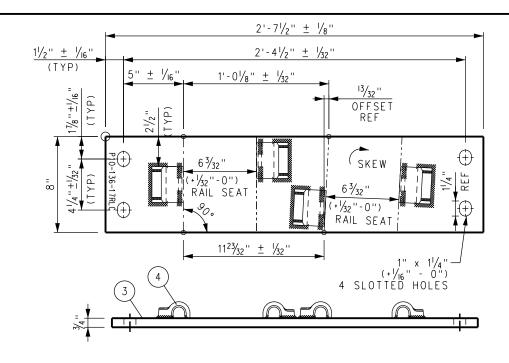
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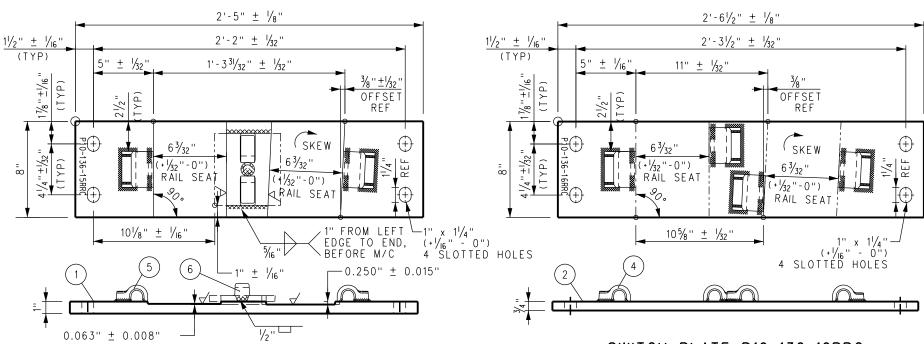
ENGINEERING STANDARDS [STANDARD 2803
SWITCH PLATES (10–12RLC / RRC THROUGH 10–14RLC / RRC)	SCALE: NTS REVISION SHEET - 1 OF 1 CADD FILE: ES2803-84

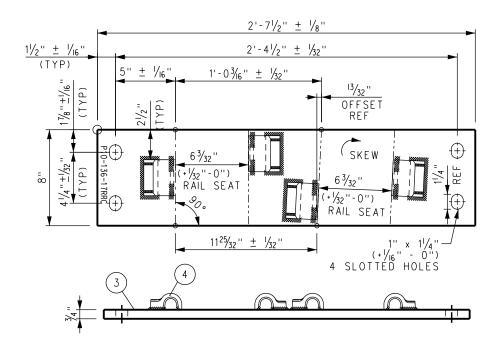




SWITCH PLATE P10-136-16RLC

SWITCH PLATE P10-136-17RLC





SWITCH PLATE P10-136-16RRC

SWITCH PLATE P10-136-17RRC

NOTES:

- I.D. CHARACTERS TO BE ½" MINIMUM HEIGHT CLEARLY STAMPED AS SHOWN.
 WELDS TO BE DRESSED FLUSH WITH SHOULDER & NOT TO PROTRUDE INTO RAIL SEAT.
- 3. SLOTTED HOLE CENTERS ARE INDICATED ON DRAWING.

SWITCH PLATE P10-136-15RRC

SWITCH PLATE P10-136-15RLC

	BILL OF MATERIALS
ITEM	DESCRIPTION
1	FLAT BAR, ASTM A36, 1" x 8" x 2'-5" LONG
2	FLAT BAR, ASTM A36, 3/4" x 8" x 2'-61/2" LONG
3	FLAT BAR, ASTM A36, 3/4" x 8" x 2'-71/2" LONG
4	SHOULDER, PANDROL, FORGED TONGUELESS, TYPE 1
5	SHOULDER, PANDROL, FORGED TONGUELESS, TYPE 5
6	STOP WITH INTEGRAL T-BOLT HOLD DOWN

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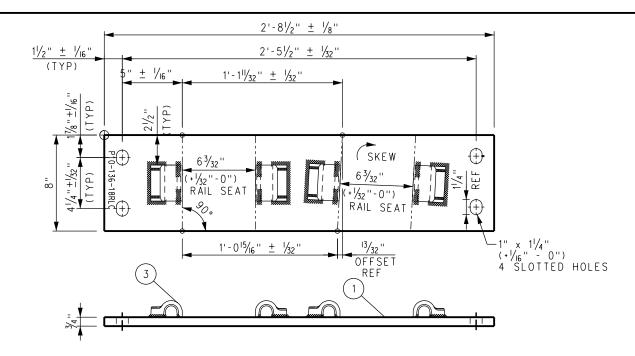
SOUTHERN CALIFORNIA REGIONAL RAIL AUTHORITY ONE GATEWAY PLAZA, 12TH FLOOR, L. A., CA. 90012

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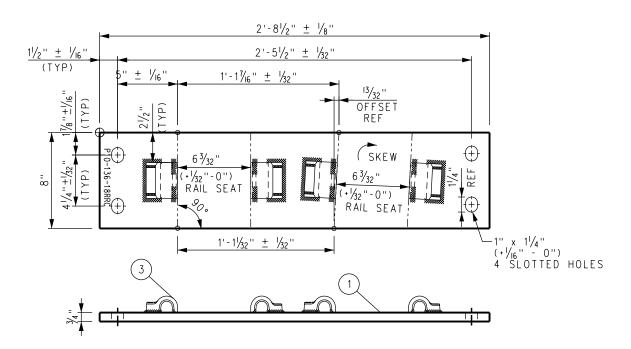
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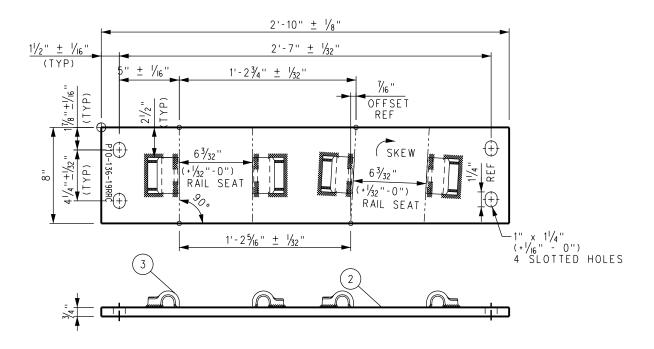
SWITCH PLATE P10-136-18RLC



SWITCH PLATE P10-136-18RRC

2'-10" ± ½"	
$\frac{1/2" \pm 1/6"}{(TYP)} = \frac{2'-7" \pm 1/32"}{(TYP)}$	
(TYP) $5'' \pm \frac{1}{16}'' \pm \frac{1}{32}'' \pm \frac{1}{32}''$	
2 1/2 " (TYP) (TYP)	
63/32" (SKEW 63/32" (+1/32"-0") RAIL SEAT (+1/32"-0") RAIL SEAT	
1'-2 ⁷ / ₃₂ " ± ¹ / ₃₂ "	1" x 11/4" (+ 1/16" - 0") 4 SLOTTED HOLES

SWITCH PLATE P10-136-19RLC



SWITCH PLATE P10-136-19RRC

	BILL OF MATERIALS
ITEM	DESCRIPTION
1	FLAT BAR, ASTM A36, $\frac{3}{4}$ " x 8" x 2'-8 $\frac{1}{2}$ " LONG
2	FLAT BAR, ASTM A36, 3/4" x 8" x 2'-10" LONG
3	SHOULDER, PANDROL, FORGED TONGUELESS, TYPE 1

NOTES:

- 1. I.D. CHARACTERS TO BE ½" MINIMUM HEIGHT CLEARLY STAMPED AS SHOWN.
 2. WELDS TO BE DRESSED FLUSH WITH SHOULDER
 & NOT TO PROTRUDE INTO RAIL SEAT.
 3. SLOTTED HOLE CENTERS ARE INDICATED ON DRAWING.

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				1 10191 2 1900	WITHOUT CONSULTING A REGISTERED PROFESSIONAL ENGINEER. ALL WARRANTIES			REVISION SHEET
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